



WOOD AND METAL CUTTING

BOSCH TS3100 Gravity Rise

BE SAFE

PROTECT THE
TOOLS YOU
CAN'T REPLACE



 **REAXX™**

with **Active Response** Technology™

Safety comes first on any construction jobsite, but you still need to get the job done. The Bosch REAXX™ Jobsite Table Saw offers the added safety of flesh-detecting Active Response Technology™*, fast reset time and all of the power and precision pros demand. Add maximum portability and an easy-to-understand onboard control system, and you'll know why Bosch REAXX is the right tool for the job.

*The Active Response Technology™ that is integral to the table saw is intended to be used together with the Smart Guard System to provide the operator the greatest level of protection.



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TABLE SAWS

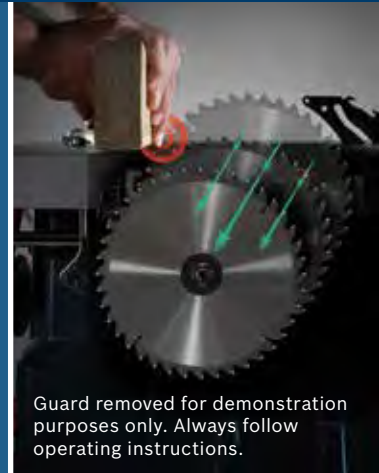
REAXX™

with **Active Response** Technology™

Safety comes first at every jobsite, especially on a table saw where a momentary distraction can have permanent consequences. Bosch is a technology leader in the power tool industry and proves it again by introducing the REAXX™ Jobsite Table Saw—the first Bosch saw with flesh-detecting Active Response Technology™.

KEY FEATURES

- ▶ Rapidly drops blade below tabletop upon flesh detection without damaging the blade
- ▶ Quick reset in 60 seconds or less after activation
- ▶ REAXX™ saw app provides status and lockout options via Near Field Communication (NFC)



Guard removed for demonstration purposes only. Always follow operating instructions.

10" REAXX™ JOBSITE TABLE SAW

GTS1041A

NEW

REAXX™
with **Active Response** Technology™



*Available winter 2017

- ▶ **Active Response Technology™**—Drops blade below tabletop to mitigate user injury in case of blade contact
- ▶ **Easy System Reset**—Takes less than 60 seconds after blade drop
- ▶ **Enhanced SquareLock™ Rip Fence**—Engineered for enhanced clamping and trueness with precision improvements for pre-squaring prior to locking

INCLUDES

- 10" 40-Tooth Saw Blade
- Dual-Activation Cartridge **TS1020**
- Miter Gauge **2610950149**
- SquareLock™ Rip Fence **1600A00L04**
- Smart Guard System
- Barrier-Guard Device **2610950092**
- Anti-Kickback Pawls **2610950093**
- Push Stick **2610950112**
- Dual-Activation Cartridge Wrench **1600A009V5**
- Blade Wrench **2610996880**
- Hex Wrench **1600A003P6**
- Throat Plate Kit **1600A00KZ1**

Specifications	
Rating	120V
Amperage	15
No Load RPM	3,650
Max. Motor HP	4.0
Blade Diameter	10"
Dado Size	13/16" (8" or less)
Arbor Size	5/8"
Extended Width of Table Top	41-1/2"
Rip Fence Capacity	25" (R)
Depth of Cut at 90°	3-1/8"
Depth of Cut at 45°	2-1/4"
Bevel Range	-2° - 47°
Table Top Dimensions	29-3/4" × 22-3/8"
Weight	78.0 lbs.

Optional dust collection attachment available on page 320.

Note: For more information and to download the REAXX™ saw app visit www.boschtools.com/reaxx.

10" REAXX™ JOBSITE TABLE SAW WITH GRAVITY-RISE™ WHEELED STAND

GTS1041A-09

NEW

REAXX™
with **Active Response** Technology™



Same features as GTS1041A above.

- ▶ **8" Wheels with Solid Rubber Tires**—Handle tough terrain
- ▶ **Gravity-Rise™ Stand**—For easy setup and take down of table saw
- ▶ **Rear Outfeed Support**—Provides additional rear material support for cutting longer workpieces

INCLUDES

- Gravity-Rise™ Wheeled Table Saw Stand
- Rear Outfeed Support **TS1016**

Same specifications as GTS1041A above.

Specifications	
Weight	Stand: 45.0 lbs. Rear Outfeed: 10 lbs.

Optional dust collection attachment available on page 320.

Note: For more information and to download the REAXX™ saw app visit www.boschtools.com/reaxx.



**WOOD AND METAL CUTTING
TABLE SAWS**



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JOBSITE TABLE SAW

GTS1041A-09



ACTIVE RESPONSE TECHNOLOGY™

Mitigates injury to user in case of blade contact, dropping the blade under the table with no blade damage

QUICK RESET TIME

Allows system to be reset in under 60 seconds; all parts and instructions located on tool

REAR OUTFEED SUPPORT

(GTS1041-09 ONLY)

Provides additional rear material support for cutting longer workpieces

SMART GUARD SYSTEM

Modular blade guard, riving knife and anti-kickback pawls are easy to configure

ENHANCED SQUARELOCK™ RIP FENCE

Engineered for enhanced clamping and trueness with precision improvements for pre-squaring prior to locking

THROAT PLATE

Locks in place with toolless lockdown system; quick and easy removal and reinstallation

CONTROL PANEL

- ▶ LED-lighted display indicates saw status
- ▶ REAXX™ saw app provides saw status and lockout options via Near Field Communication (NFC)
- ▶ Mechanical lockouts for power switch and bypass switch, override key not required

UPFRONT PUSH STICK STORAGE

Located at the front of the tool for easy access and consistent placement

ADVANCED MOTOR ELECTRONICS

Custom electronics provide:

- ▶ Soft-start manages the intensity of motor startup
- ▶ Speed control to maintain cutting speed under load
- ▶ Overload protection

GRAVITY-RISE™ WHEELED STAND

(GTS1041A-09 ONLY)

Rugged enough for the toughest jobsite abuse and handling

REAXX™

with **Active Response Technology™**



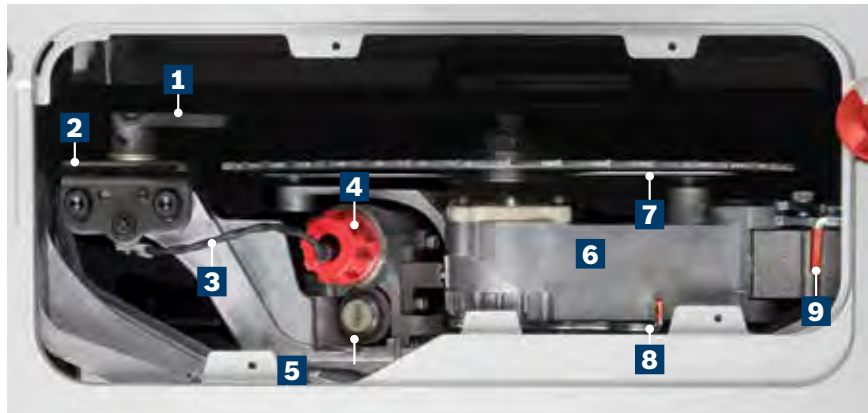
WOOD AND METAL CUTTING
TABLE SAWS



The Bosch Active Response Technology™ platform helps reduce the risk of injury to users by combining advanced Bosch sensors and electronics with mechanical injury-prevention systems. The REAXX™ table saw detects human flesh that comes in contact with the blade and rapidly drops the saw blade below the tabletop. This high-speed action helps reduce the potential of serious user injury and occurs without damaging the blade. After activation, the system can be reset in less than 60 seconds. A dual-activation cartridge enables two incidents before a replacement cartridge is needed.



ACTIVE RESPONSE TECHNOLOGY™



1. RIVING KNIFE RELEASE LEVER

Lever that allows for adjustments.

2. RIVING KNIFE (SPREADER)

Keeps the kerf of the workpiece open as the material is cut. This minimizes the potential of the workpiece binding against the saw blade. It's stored under the tabletop when not in use.

3. CARTRIDGE PLUG

Electrical connection that links saw electronics to the dual-activation cartridge.

4. DUAL-ACTIVATION CARTRIDGE RETAINER

Holds the dual-activation cartridge in place during operation and activation.

5. DUAL-ACTIVATION CARTRIDGE

Contains one dual-activation cartridge with two single-shot cylinders, which can independently force the arm to drop below table surface and away from user. Designed to work with all standard blade types, including stacked dado blades.

6. DROP ARM

Delivers a rapid drop of the saw blade below the tabletop when it detects human flesh coming in contact with the blade.

7. DETECTION PLATE

Active Response Technology™ to measure the blade for signs of user contact with the saw blade.

8. ARBOR LOCK

Allows blade to be changed easily with the onboard blade wrench.

9. DROP ARM LOCK

Ensures the drop arm stays underneath the table after activation. Release for reset to operating position.





INNOVATIVE FEATURES



The Smart Guard System is the industry's first modular blade guard. It includes a three-position adjustable riving knife, anti-kickback pawls and a barrier guard. The entire system attaches and detaches in seconds, will not interfere with work and stores on the tool. A new digital measuring display attaches to the SquareLock™ rip fence to increase productivity and eliminate material waste. The durable sub-base withstands the worst jobsite abuse; built-in carry handles offer easy portability.



10" WORKSITE TABLE SAW WITH GRAVITY-RISE™ WHEELED STAND

4100-09

WOOD AND METAL CUTTING
TABLE SAWS



- ▶ Smart Guard System—Quick to install and easy-to-use modular blade guard, anti-kickback pawls and riving knife system provides superior control over material while cutting
- ▶ Large 29" x 21-1/2" Machined Aluminum Tabletop—Easily handles bigger stock for wide ripping capacity
- ▶ SquareLock™ Rip Fence—Engineered for maximum trueness
- ▶ Integrated Sub-Base—Increases tool life by protecting table saw base
- ▶ Gravity-Rise™ Stand—For easy setup and take down of table saw
- ▶ 8" Wheels with Solid Rubber Tires—Handle tough terrain

INCLUDES

10" 40-Tooth Carbide-Tipped Blade
 Rip Fence **2610950148**
 Miter Gauge **2610950149**
 Smart Guard System
 Barrier-Guard Device **2610950092**
 Anti-Kickback Pawls **2610950093**
 Push Stick **2610950112**
 Throat Plate Insert **2610950090**
 Gravity-Rise™ Wheeled Table Saw Stand

Specifications	
Rating	120V
Amperage	15
No Load RPM	3,650
Max. Motor HP	4.0
Blade Diameter	10"
Dado Size	13/16" (8" or less)
Arbor Size	5/8"
Extend Width of Table Top	40.5"
Rip Fence Capacity	25" (R)
Depth of Cut at 90°	3-1/8"
Bevel Range	-2°-47°
Table Top Dimensions	29" x 21-1/2"
Weight	60.0 lbs.

Optional dust collection attachments available on pages 209 and 320.



10" PORTABLE JOBSITE TABLE SAW GTS1031



- ▶ Ultimate Portability—Balanced one-handed carry handle combined with a compact design and complete under-table storage of accessories
- ▶ Durable All-Steel Base Design—Lightweight base incorporates carry handle and stacks on side for transport and storage; all-steel design to handle jobsite abuse
- ▶ SquareLock™ Rip Fence—Engineered for maximum trueness; best-in-class fence glides along the rail at finger touch or locks into place for solid and consistent cutting performance
- ▶ Complete On-Tool Storage Under Table—Stores rip fence, Smart Guard System, miter gauge, push stick and wrenches under table for maximum protection during transport and storage

INCLUDES

- 10" 24-Tooth Carbide Saw Blade
- Rip Fence **2610015083**
- Miter Gauge **2610015084**
- Push Stick **2610015022**
- Smart Guard System
 - Barrier-Guard Device **2610950092**
 - Anti-Kickback Pawls **2610950093**
 - Throat Plate Insert **2610015025**

Specifications	
Rating	120V
Amperage	15
No Load RPM	5,000
Max. Motor HP	4.0
Blade Diameter	10"
Dado Size	1/2"
Arbor Size	5/8"
Extend Width of Table Top	30-3/8"
Rip Fence Capacity	18" (R)/7-3/4" (L)
Depth of Cut at 90°	3-1/8"
Bevel Range	-2°–47°
Table Top Dimensions	20" × 22-1/2"
Weight	52.0 lbs.

Optional dust collection attachments available on pages 209 and 320.



**WOOD AND METAL CUTTING
TABLE SAWS**



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TABLE SAW STANDS

GRAVITY-RISE™ WHEELED TABLE SAW STAND FOR THE 4100

TS2100



- ▶ 8" Wheels with Solid Rubber Tires—Handle tough terrain
- ▶ Universally Adaptable—Mounting holes for Bosch 4000, 4100, GTS1031, GTS1041A and most competitors' full-capacity jobsite table saws
- ▶ Gravity-Rise™ Stand—For easy setup and take down of table saw
- ▶ Collapsible Design—Minimizes storage space requirements, makes transporting table saw and stand simple

Specifications	
Wheel Diameter	8"
Stand Composition	Steel
Weight	52.0 lbs.

FOLDING TABLE SAW STAND FOR THE GTS1031

GTA500



- ▶ Exclusive compatibility with GTS1031
- ▶ Toolless Functionality—Attach and detach saw in seconds, without tools
- ▶ Folds Flat—Convenient for transport and storage
- ▶ Solid and Durable Design—All-steel design, provides stability for maximum performance

Specifications	
Stand Composition	Steel
Height	23-3/4"
Height Folded Flat	2"
Weight	14.0 lbs.

TABLE SAW ATTACHMENTS

LEFT-SIDE EXTENSION SUPPORT FOR 4100/GTS1041A



Item #	Description
TS1008	Extends 12" and increases working width of table

TABLE SAW ZERO-CLEARANCE INSERT PLATE

- ▶ For precision cuts at 90°, reduces kerf clearance to thickness of blade

*Note: Guard removed for clarity



Item #	Description
TS1005	For 4100 series table saws
TS1012	For GTS1031 table saw

REAR OUTFEED EXTENSION SUPPORT FOR 4100/GTS1041A



Item #	Description
TS1016	Extends 18" and increases working depth of table

TABLE SAW DADO CUTTER INSERT PLATE

- ▶ For use with stack dado/ rabbet cutters



Item #	Description
TS1007	For 4100 series table saws (13/16")
TS1013	For GTS1031 table saw (1/2")

DADO/ZERO-CLEARANCE INSERT PLATE FOR GTS1041A

- ▶ For precision cuts at 90°, reduces kerf clearance to thickness of blade
- ▶ For use with stack dado/ rabbet cutters



Item #	Description
TS1006	Insert plate can be used for zero-clearance or stacked dado cutters

DUAL-ACTIVATION CARTRIDGE FOR GTS1041A

- ▶ Designed to work with all standard blade types, including stacked Dado blades



Item #	Description
TS1020	Two single-shot cylinders in each dual-activation cartridge

DUST COLLECTION

TABLE SAW DUST COLLECTION SYSTEM

Item #	Description
TS1004	Keeps work area clean, easily attaches and empties (4000, 4100, GTS1031)



WOOD AND METAL CUTTING TABLE SAW ATTACHMENTS



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MITER SAWS

12" DUAL-BEVEL GLIDE™ MITER SAW

GCM12SD

CLEAR LOWER GUARD

For unobstructed visibility throughout cut

UPFRONT CONTROLS

Make bevel adjustments upfront

TWO INTEGRATED SLIDING MATERIAL SUPPORTS

For 40" total length

HIGH-VISIBILITY DUAL-BEVEL SCALES

0°–47° left and right cutting

MITER DETENT OVERRIDE

For precise cutting

STAINLESS STEEL MITER SCALE

ERGONOMIC SOFT-GRIP AMBIDEXTROUS TRIGGER HANDLE

For maximum comfort

COMBINATION DUST CHUTE AND VACUUM ADAPTER

For 1-1/4" and 35mm hoses

WOOD AND METAL CUTTING
MITER SAWS



AXIAL-GLIDE™ SYSTEM

Bosch's exclusive Axial-Glide™ System is an innovation that delivers both a distinctive appearance and unparalleled performance. The glide system offers wider cross cuts, enhanced alignment and smooth glide for the life of the tool. By replacing the sliding rail system with a hinged or articulating glide arm system, Bosch created a more compact miter saw offering durable precision that remains true and smooth over time.





The GCM12SD and CM10GD Axial-Glide™ system allows placement of the saw close to a wall behind it.

12" DUAL-BEVEL GLIDE™ MITER SAW

GCM12SD



- ▶ Expanded Cutting Capacity: horizontal capacity (nominal); 6-3/4" vertical capacity against the fence (base); 6" crown capacity against the fence (45° spring)
- ▶ Upfront-Bevel Controls—All-metal bevel lock lever and range selector located upfront for quick and easy bevel settings without reaching behind the saw
- ▶ SquareLock™ Quick-Release Fences: High-precision SquareLock™ fence aligns 90° to table and requires no adjustment; one-touch lock/unlock to slide fence for added support

INCLUDES

Premium 12" 60-Tooth Carbide-Tipped Blade
Wrench **1609B00256**
Toolless Vertical Work Clamp **1609B02315**
Dust Bag/Assembly **1609B00506**
Vacuum Adapter Elbow **1609B00505**

Specifications	
Rating	120V
Amperage	15
No Load RPM	3,800
Blade Diameter	12"
Arbor Size	1"
Bevel Angle Range	47° left/47° right
Bevel Detents/ Stops	0°, 33.9°, 45°, 47° left/right
Miter Angle Range	52° left/60° right
Miter Detents	0°, 15°, 22.5°, 31.6°, 45° (left/right) 60° (right)
45° Crown Molding Angled Against Fence*	6"
38° Crown Molding Angled Against Fence*	5-1/2"
Crown Molding Flat on Table	11-1/2"
Base Molding Against Fence*	6-3/4"
Miter/Bevel (inches)	0°/ 0°–3-1/2"×13-1/2" 45°/0°–3-1/2"×9-1/2" 0°/45°(L)–2"×13-1/2" 0°/45°(R)–1-1/2"×13-1/2" 45°/45°(L)–2"×9-1/2" 45°/45°(R)–1-1/2"×9-1/2"
Height	27"
Depth	32-3/8"
Width	26-1/2"
Weight	65.0 lbs.

* Within miter range of 0° to 47° L

Optional dust collection attachments available on page 320.



WOOD AND METAL CUTTING
MITER SAWS



THE GAM 220 MF DIGITAL ANGLE FINDER

The Bosch GAM 220 MF features four tools in one—angle finder, cut calculator, protractor and level. Three additional features—angle memory for repeated use, simple miter cut calculation and expanded input range for compound cut calculation make the GAM 220 MF ideal for use with any miter saw.

See page 338 for more information on the GAM 220 MF.



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12" DUAL-BEVEL SLIDE MITER SAW

CM12SD



- ▶ Crown/Chop Lock—Positions and locks head in place for maximum chop cutting capacity for upright base molding and nested crown
- ▶ Tall Sliding 4-3/4" Sliding Fences—For large cutting capacity for upright base molding and nested crown and for easy bevel cut setup
- ▶ Quick-reach bevel-lock lever located on the side for easy and quick adjustments
- ▶ Integrated Base Extensions—For extending material support up to 40 inches

INCLUDES

12" 60-Tooth Carbide-Tipped Blade
Wrench **1609B00256**
Dust Bag Assembly **1609B01716**
Toolless Workpiece Clamp **1609B05009**

Specifications	
Rating	120V
Amperage	15
No Load RPM	4,000
Blade Diameter	12"
Arbor Size	1"
Bevel Angle Range	47° left/47° right
Bevel Detents/Stops	47°, 45°, 33.9°, 22.5°
Miter Angle Range	52° left/60° right
Miter Detents	0°, 15°, 22.5°, 31.6°, 45°(left/right), 60° (right)
45° Crown Molding Angeled Against Fence*	6-3/4"
38° Crown Molding Angled Against Fence*	6"
Crown Flat on Table	15-1/4"
Base Against Fence*	7"
Miter/Bevel (Inches)	0°/0°-3-1/2"×15-1/4" 45°/0°-3-1/2"×10-3/4" 0°/45°(L)-2-3/8"×15-1/4" 0°/45°(R)-1-1/2"×15-1/4" 45°/45°(L)-2-3/8"×10-3/4" 45°/45°(R)-1-1/2"×10-3/4"
Height	Head up: 20-1/2"; Head down: 29-1/2"
Width	24"
Weight	65.0 lbs.

* Within miter range of 47° L to 47° R

Optional dust collection attachments available on page 320.



WOOD AND METAL CUTTING MITER SAWS

10" DUAL-BEVEL GLIDE™ MITER SAW

CM10GD



- ▶ Axial-Glide™ system allows the saw to be placed close to a wall behind it
- ▶ Expanded Cutting Capacity: 12" horizontal capacity (nominal); 5-1/2" vertical capacity against the fence (base) and 6" crown capacity against the fence (45° spring)
- ▶ Upfront-Bevel Controls—All-metal bevel lock lever and range selector located upfront for quick and easy bevel settings without reaching behind the saw
- ▶ Crown/Chop Lock—Locks head in place for maximum chop cutting capacity for upright base molding and nested crown
- ▶ Tall Sliding 4-1/4" Fences—For easy bevel setups and increased crown molding capacity

INCLUDES

10" 60-Tooth Carbide-Tipped Blade
Wrench **1609B00256**
Work Clamp **1609B02315**
Dust Bag Assembly **1609B00506**
Vacuum Adapter/Elbow **1609B00505**

Specifications	
Rating	120V
Amperage	15
No Load RPM	4,800
Blade Diameter	10"
Arbor Size	5/8"
Bevel Angle Range	47° left/47° right
Bevel Detents/Stops	0°, 33.9°, 45° left/right
Miter Angle Range	52° left/60° right
Miter Detents	0°, 15°, 22.5°, 31.6°, 45° (left/right) 60°(right)
45° Crown Molding Angeled Against Fence*	6"
38° Crown Molding Angled Against Fence*	5-3/8"
Crown Molding Flat on Table	10-1/4"
Base Molding Against Fence*	5-1/2"
Miter/Bevel (Inches)	0°/0°-3-1/8"×12" 45°/0°-3-1/8"×8" 0°/45°(L)-1-1/4"×12" 0°/45°(R)-3/8"×12" 45°/45°(L)-1-1/4"×8" 45°/45°(R)-3/8"×8"
Height	20"
Width	27"
Weight	64.0 lbs.

* Within miter range of 0° to 47° L

Optional dust collection attachments available on page 320.



GLL3-80 360° THREE-PLANE LEVELING AND ALIGNMENT-LINE LASER

The Bosch GLL3-80 three-plane 360° level and alignment-line laser enables users to line up an entire room from one setup point. Typical applications include precise placement of crown molding.

See pages 343–344 for more information on the GLL3-80.

8-1/2" SINGLE-BEVEL SLIDE MITER SAW CM8S



- ▶ Ultimate One-Handed Portability—Compact size and only 37 lbs.
- ▶ Same Crosscut Capacity as 10" Miter Saw at 30% Lighter Weight—Cross cut 12" max., 8" at 45° miter and 2-3/4" base max. against fence
- ▶ Integrated Expanding Workpiece Supports—Expands to more than 29" left to right
- ▶ Quick-Reach Bevel-Lock Lever Located on the Side—For quick and easy adjustments

INCLUDES

8-1/2" 48-Tooth Carbide-Tipped Blade
Blade Wrench **1609BP7026**
Dust Bag Assembly **1609B00840**
Toolless Work Piece Clamp **1609B04224**

Specifications	
Rating	120V
Amperage	12
No Load RPM	5,600
Blade Diameter	8-1/2"
Arbor Size	5/8"
Bevel Angle Range	47° left/-2° right
Bevel Detents	47°, 45°, 33.9°, 22.5°
Miter Angle Range	52° left/60° right
Miter Detents	0°, 15°, 22.5°, 31.6°, 45° (left/right), 60° (right)
45° Crown Molding Angeled Against Fence*	3-3/4"
38° Crown Molding Angled Against Fence*	3-1/2"
Crown Flat on Table	6-5/8"
Base Against Fence*	2-3/4"
Miter/Bevel (Inches)	0°/0°–2" x 12-1/4" 45°/0°–2" x 8" 0°/45°(L)–1-1/2" x 12-1/4" 45°/45°(L)–1-1/2" x 8"
Height	Head up: 25"; Head down: 17-3/4"
Width	18"
Weight	37.0 lbs.

* Within miter range of 47° L to 47° R

Optional dust collection attachments available on page 320.

MITER SAW STANDS

FOLDING-LEG MITER SAW STAND WITH WHEELS GTA3800



- ▶ Rapid-Release Universal Tool Mounts—Remove saw from the stand without tools, rubber feet protect table or benchtops; fits most competitors' tools
- ▶ Adjustable Roller Material Supports with Repetitive Stops—Move workpiece left or right quickly and easily; adjusts to be level with the table for fast, accurate cuts
- ▶ Transport Wheels—Easily move stand from location to location without removing saw
- ▶ Carry Handle with Wrench Storage—Carry stand easily one handed with saw removed for storage or work upstairs

INCLUDES

(2) Universal Rapid-Release Tool Mounts **1609B02007**
Wheels with Rubber Tires **1609B02019**

Specifications	
Length	5' 2"
Length Extended	12 ft.
Material Capacity	16 ft.
Wheel Diameter	4"
Stand Composition	Steel/aluminum
Rollers	Yes
Height of Table Top	31-3/4"
Weight	34.0 lbs.



WOOD AND METAL CUTTING
MITER SAWS AND STANDS



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GRAVITY-RISE™ WHEELED MITER SAW STAND

T4B



- ▶ Gravity-Rise™ Stand—Designed for easy miter saw setup and take down
- ▶ Universal Rapid-Release Tool Mounts—Remove saw from the stand without tools, rubber feet protect table or bench tops; fits most competitors' tools
- ▶ 8" Treaded Wheels—Handle the toughest jobsite terrains
- ▶ Expansion Rails—Expands material support up to 16 ft.

INCLUDES

- (2) Universal Rapid-Release Tool Mounts
2610948622
- (2) Wheels with Solid Rubber Tires
2610009637

Specifications	
Length	51.5"
Length Extended	8-1/2 ft.
Material Capacity	16 ft.
Wheel Diameter	8"
Stand Composition	Steel
Rollers	No
Height of Table Top	34-1/2"
Weight	76.7 lbs.



WOOD AND METAL CUTTING MITER SAW STAND



STEP 1



STEP 2



STEP 3

Easy to setup and store after the job is done.

MITER SAW ATTACHMENTS

LASER WASHER GUIDE

- ▶ Ultra-thin laser tracking line
- ▶ Never requires realignment
- ▶ Quick and easy installation, replaces standard blade washer
- ▶ Automatic activation with saw blade activation, no on/off switch



Item #	Description
LS010	Fits models GCM12SD, 5312, 5412 (L), 4310, 4410 (L), CM10GD, CM12, 4212 (L), 4405 and CM12SD

CROWN STOP KIT

- ▶ Includes both left and right stops and mounting hardware
- ▶ Folds back and out of the way when not in use



Item #	Description
MS1233	Fits models GCM12SD, 4310, 4410 (L), CM10GD, CM12, 4405, CM8S, CM12SD, 5412 and 4212

MITER SAW EXTENSION BARS

- ▶ Provides extra support for long workpieces
- ▶ Expand for support and retract for storage



Item #	Description
MS1238	Fits model CM10GD

MITER SAW LENGTH-STOP KIT



Item #	Description
MS1234	Fits models GCM12SD, 5312, 5412 (L), 4310, 4410 (L), CM12, 4212 (L), 4405, CM8S, CM10GD and CM12SD



WOOD AND METAL CUTTING
MITER SAW ATTACHMENTS



CIRCULAR SAWS

7-1/4" LEFT-BLADE CIRCULAR SAW

CS5



- ▶ Improved Spindle Lock—Quick and easy blade change
- ▶ Left-blade design for clearest line of sight
- ▶ 56° bevel capacity
- ▶ Anti-snag lower guard
- ▶ On-tool wrench storage

INCLUDES

24-Tooth Carbide Construction Blade
Blade Wrench **1619P02494**

Specifications	
Rating	120V
Amperage	15
No Load RPM	6,200
Blade Diameter	7-1/4"
Arbor Size	5/8"
Depth of Cut at 90°	2-7/16"
Depth of Cut at 50°	1-5/8"
Depth of Cut at 45°	1-7/8"
Weight	10.0 lbs.



7-1/4" CIRCULAR SAW

CS10



- ▶ Die-Cast Magnesium Footplate—For unmatched durability and flatness
- ▶ High-strength and lightweight magnesium upper guard
- ▶ 56° bevel capacity
- ▶ High-Contrast Bevel and Depth Scales—For greater accuracy
- ▶ Anti-snag lower guard
- ▶ Saw Hook—Convenient saw storage between cuts

INCLUDES

24-Tooth Carbide Blade
Blade Wrench **1619X01144**
Carrying Bag **2610914300**

Specifications	
Rating	120V
Amperage	15
No Load RPM	5,600
Blade Diameter	7-1/4"
Bevel Stops	22.5°, 45°
Arbor Size	5/8"
Depth of Cut at 90°	2-7/16"
Depth of Cut at 50°	1-5/8"
Depth of Cut at 45°	1-7/8"
Weight	10.2 lbs.

Optional dust collection attachments available below and on page 320.

WOOD AND METAL CUTTING
CIRCULAR SAWS AND ATTACHMENT

CIRCULAR SAW ATTACHMENT

DUST EXTRACTION ATTACHMENT



Item #	Description
CSDCHUTE	Fits model CS10 and CS20

WORM-DRIVE CONSTRUCTION SAW

WORM-DRIVE CONSTRUCTION SAWS THAT DELIVER LONG-LASTING PERFORMANCE

Unmatched accuracy, power and durability offer precision and toughness on the jobsite

Taller, deeper gear teeth maximize contact and raise load capacity generating impressive strength for even the most demanding jobs. Left-side blade placement provides clear line of sight and a rigid motor housing eliminates blade wobble for accurate cuts every time.



7-1/4" WORM-DRIVE CONSTRUCTION SAW

CSW41



- ▶ Lightweight Magnesium Construction—Reduces user fatigue for less downtime
- ▶ Built-In Saw Hook—Allows convenient saw storage between cuts
- ▶ Onboard Multi-Function Wrench—For blade and brush changes, lever adjustments and blade center knockout
- ▶ Accurate Depth of Cut System—Allows quick, accurate adjustment
- ▶ Anti-Snag Lower Guard—Provides smooth operation for small cut-off pieces

INCLUDES
24-Tooth Carbide Blade **2608670396**
Multi-Function Blade Wrench **1619X04755**

Specifications	
Rating	120V
Amperage	15
No Load RPM	5,300
Blade Diameter	7-1/4"
Arbor Size	Diamond arbor
Depth of Cut at 90°	2-3/8"
Depth of Cut at 50°	1-13/16"
Depth of Cut at 45°	1-15/16"
Weight	13.2 lbs.

WORM-DRIVE SAW ATTACHMENT

RIP FENCE



Item #	Description
WD7RIP	Provides accurate cuts without repeated measuring or marking of workpiece. Fits models 1677 series saws CS10, CS5 and CSW41



WOOD AND METAL CUTTING
WORM-DRIVE SAW AND ATTACHMENT



BOSCH
Invented for life

SAW BLADES



Bosch circular saw blades apply the best technology in the construction industry to provide smooth cutting performance. Circular saw blades from Bosch use leading-edge carbide and coatings in a full line of construction and laser-precision woodworking blades optimized for material and application.

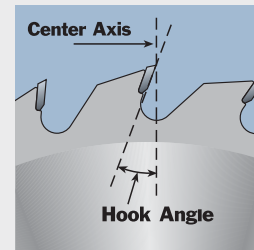
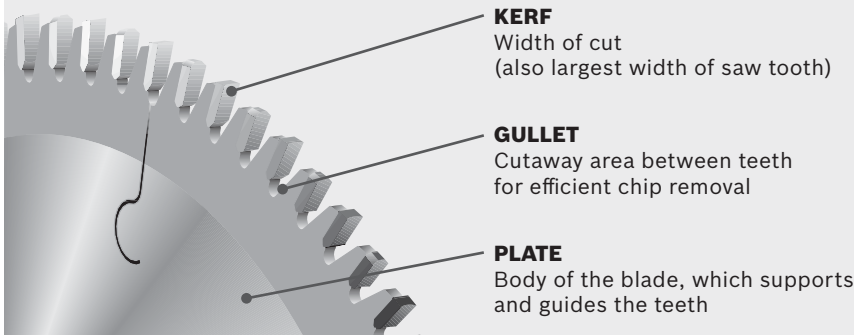
GRIND CONFIGURATION

Shape and tooth pattern determine application and performance.

	Grind Type	Primary Application
	Flat Top Grind (FTG)	Ripping, grooving and joints
	Alternate Top Bevel (ATB)	Crosscutting, cutoff and trim of wood and plywood
	Triple Chip Grind (TCG)	Hardwood, non-ferrous metals and plastics
	Multipurpose Carbide Tip (MCT)	Combination tooth grind for ripping and crosscutting of wood and composites
	Tri-Grind (TRI)	Combined ATB and FTG—Fast, clean rip and crosscuts
	Solid Surface Grind (SSG)	Optimized for clean cuts and long life in dense synthetic materials
	High 30° ATB (MH)	Chip-free cuts on melamine and plywood
	Half Bevel (HB)	Ferrous metal

WOOD AND METAL CUTTING SAW BLADES

BLADE ANATOMY



Hook Angle: Angle of tooth relative to blade radius, which determines aggressiveness of cut and workpiece finish

BOSCH CONSTRUCTION SERIES SAW BLADES

EXTRA-HARD STEEL PLATE
Resists bending and deflection

THIN-KERF DESIGN
Provides fast cuts and less waste

EXPANSION SLOTS
Control blade warp

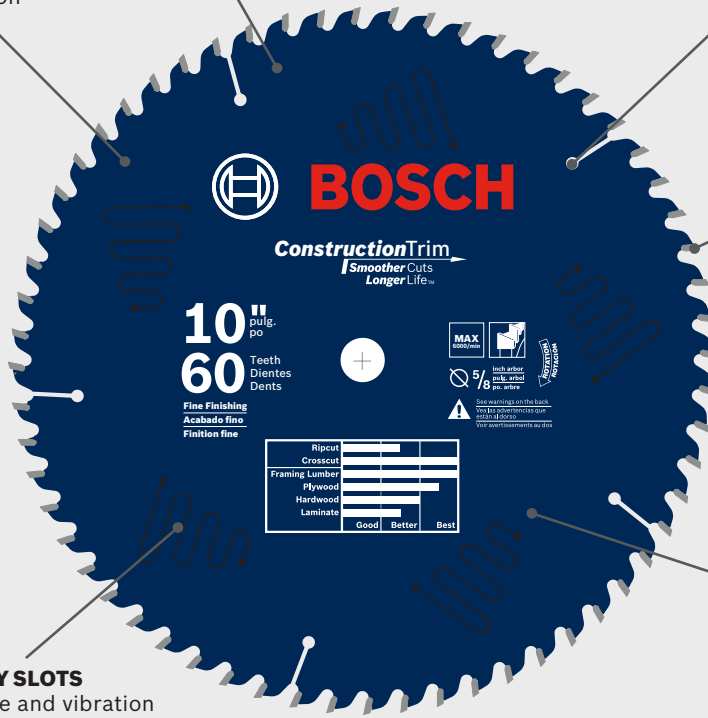
CONTROL-CUT SHOULDERS
Reduce kickback (specific models only)

TRIPLE-SHARP TEETH
For smooth cuts and excellent finish

BOSCH C4 MICROGRAIN CARBIDE
Stays sharper longer and resists impact damage

SPEED COAT™ FINISH
Means less friction and pitch buildup for fast, effortless cutting

LASER BODY SLOTS
Reduce noise and vibration



SMOOTH FRAMING BLADES START SHARPER AND STAY SHARPER

EXPANSION SLOTS
Control blade warp

CONTROL CUT SHOULDERS
Reduce kickback

BODY SLOTS
Reduce heat for true running

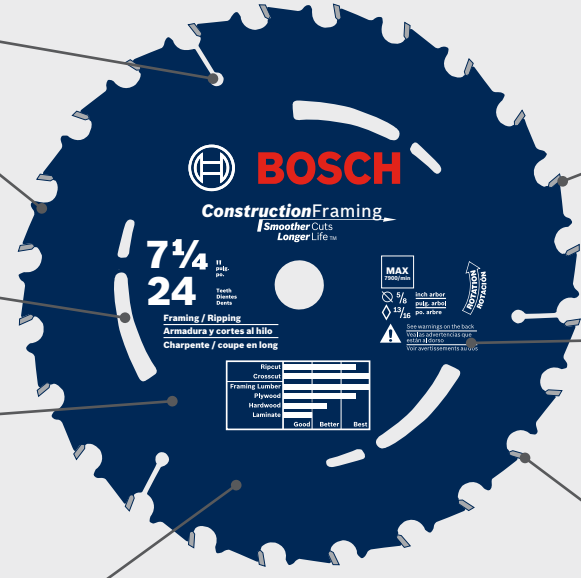
THIN-KERF DESIGN
Provides fast cuts and less waste

EXTRA-HARD STEEL PLATE
Resists bending and deflection

TRIPLE-SHARP TEETH
For smooth cuts and excellent finish

SPEED COAT™ FINISH
Means less friction and pitch buildup for fast, effortless cutting

BOSCH C3 MICROGRAIN CARBIDE
Stays sharper longer and resists impact damage



WOOD AND METAL CUTTING SAW BLADES



BOSCH
Invented for life

BOSCH CONSTRUCTION SERIES SAW BLADES

- ▶ Starts sharper and stays sharper
- ▶ For use on soft and hardwoods and engineered wood products
- ▶ Designed to produce clean cuts in a variety of applications



Item #	Diameter	Teeth	Arbor	Grind Type	Hook Angle	Plate Thickness	Kerf	MAX RPM	Tools	Application	Bulk Item #	Bulk Qty.
DCB530	5-3/8"	30	20mm	HB	11°	.05"	.06"	5,400	Portable/ Cordless	Ferrous metal	—	—
DCB618	6-1/2"	18	5/8" ◇*	ATB, triple sharp	17°	.043"	.063"	6,000	Portable/ worm drive/ cordless	Fast cut	—	—
DCB624	6-1/2"	24	5/8" ◇*	ATB, triple sharp	17°	.043"	.063"	6,000	Portable/ worm drive/ cordless	Framing	—	—
DCB718	7-1/4"	18	5/8" ◇*	ATB, triple sharp	17°	.043"	.063"	7,900	Portable/ worm drive	Fast cut	DCB718B25	25
DCB724	7-1/4"	24	5/8" ◇*	ATB, triple sharp	17°	.043"	.063"	7,900	Portable/ worm drive	Framing	DCB724B3	3
											DCB724C10	10
											DCB724B25	25
DCB724D	7-1/4"	24	5/8" ◇*	ATB, triple sharp	17°	.043"	.063"	7,900	Portable/ worm drive	Decks, wet lumber	—	—
DCB740	7-1/4"	40	5/8" ◇*	ATB, triple sharp	15°	.043"	.063"	7,900	Portable/ worm drive	Finishing	DCB740B10	10
DCB760	7-1/4"	60	5/8" ◇*	ATB, triple sharp	10°	.043"	.063"	7,900	Portable/ worm drive	Ultra fine finish	DCB760B5	5
DCB824	8-1/4"	24	5/8" ◇*	ATB, triple sharp	17°	.059"	.087"	7,000	Portable/ worm drive	Framing	—	—
DCB840	8-1/4"	40	5/8" ◇*	ATB, triple sharp	10°	.059"	.087"	7,000	Portable/ worm drive	Finishing	—	—
DCB1024	10"	24	5/8"	ATB, triple sharp	17°	.070"	.098"	6,000	Table	Fast ripping	—	—
DCB1040	10"	40	5/8"	ATB, triple sharp	15°	.070"	.098"	6,000	Table, miter	General purpose	—	—
DCB1060	10"	60	5/8"	ATB, triple sharp	12°	.070"	.098"	6,000	Table, miter, slide miter	Fine finish	—	—
DCB1072	10"	72	5/8"	HLTCG	5°	.070"	.098"	6,000	Table, miter, slide miter	Laminate flooring, laminated panels, melamine	—	—
DCB1080	10"	80	5/8"	Hi ATB, triple sharp	10°	.070"	.098"	6,000	Table, miter, slide miter	Extra-fine finish	—	—
DCB1244	12"	44	1"	ATB, triple sharp	15°	.070"	.098"	5,000	Table, miter	General purpose	—	—
DCB1260	12"	60	1"	ATB, triple sharp	12°	.070"	.098"	5,000	Table, miter, slide miter	Fine finish	—	—
DCB1280	12"	80	1"	Hi ATB, triple sharp	10°	.070"	.098"	5,000	Table, miter, slide miter	Extra-fine finish	—	—

*◇= Diamond knockout

CONSTRUCTION SERIES SAW BLADE SETS

Item #	# of Pieces	Application	Includes	Case Type
DCB1002	2	Fast ripping, fine finishing	(1) DCB1024, (1) DCB1060	—
DCB1003	2	General purpose, extra fine finishing	(1) DCB1244, (1) DCB1280	—

WOOD AND METAL CUTTING
SAW BLADES

CORDLESS SAW BLADES

CORDLESS SAW BLADES

- ▶ Specially designed for wood-cutting cordless saws
- ▶ Extra-thin blade for less friction equals more cuts per charge



Item #	Diameter	Teeth	Arbor	Grind Type	Hook Angle	Plate Thickness	Kerf
CBCL518A	5-3/8"	18	10mm	ATB	20°	.030"	.054"
CBCL524A	5-3/8"	24	10mm	ATB	20°	.030"	.054"
CBCL618A	6-1/2"	18	5/8"	ATB	20°	.039"	.063"
CBCL624A	6-1/2"	24	5/8"	ATB	20°	.039"	.063"
CBCL1024	10"	24	5/8"	ATB	10°	.063"	.094"
CBCL1040	10"	40	5/8"	ATB	15°	.055"	.087"
CBCL1060	10"	60	5/8"	ATB	10°	.063"	.094"

PROFESSIONAL SERIES BLADES FOR TABLE/MITER/STATIONARY SAWS

GENERAL-PURPOSE WOODWORKING BLADES

- ▶ Designed to produce clean cuts in a variety of applications
- ▶ Ideal for ripping or crosscutting when using a single blade
- ▶ For use on soft and hardwoods and engineered wood products



Item #	Diameter	Teeth	Arbor	Grind Type	Hook Angle	Plate Thickness	Kerf	Tools
PRO840GP	8"	40	5/8" ◇*	ATB	12°	.086"	.120"	Circular/table/miter/radial arm
PRO1040GP	10"	40	5/8"	ATB	15°	.086"	.128"	Table/miter/radial arm
PRO1260GP	12"	60	1"	ATB	12°	.103"	.145"	Table/miter/radial arm
PRO1480GP	14"	80	1"	ATB	10°	.110"	.152"	Stationary

*◇=Diamond knockout

COMBINATION WOODWORKING BLADES

- ▶ Classic tooth and gullet design for clean ripping and crosscutting in wood
- ▶ Works well on composites and man-made panels
- ▶ Optimized for multipurpose hand-feed table saw applications



Item #	Diameter	Teeth	Arbor	Grind Type	Hook Angle	Plate Thickness	Kerf	Tools
PRO1050COMB	10"	50	5/8"	MCT	15°	.086"	.128"	Table
PRO1260COMB	12"	60	1"	MCT	15°	.103"	.145"	Table
PRO1470COMB	14"	70	1"	MCT	15°	.110"	.152"	Table

CHIPBOARD/OSB BLADES

- ▶ Fast sizing of chipboard/OSB sheets and stacked sheets
- ▶ Cut laminates, plastics, PVC, acrylics, polyurethane and similar synthetics



Item #	Diameter	Teeth	Arbor	Grind Type	Hook Angle	Plate Thickness	Kerf	Tools
PRO860CHB	8"	60	5/8" ◇*	TCG	10°	.086"	.120"	Circular/table/miter/radial arm
PRO1040CHB	10"	40	5/8"	TCG	10°	.086"	.120"	Table/miter/radial arm
PRO1060CHB	10"	60	5/8"	TCG	10°	.086"	.120"	Table/miter/radial arm
PRO1080CHB	10"	80	5/8"	TCG	10°	.086"	.120"	Table/miter/radial arm
PRO1280CHB	12"	80	1"	TCG	10°	.103"	.137"	Table/miter/radial arm
PRO12100CHB	12"	100	1"	TCG	10°	.103"	.148"	Table/miter/radial arm
PRO1460CHB	14"	60	1"	TCG	10°	.110"	.152"	Stationary
PRO1480CHB	14"	80	1"	TCG	10°	.110"	.152"	Stationary

*◇=Diamond knockout



WOOD AND METAL CUTTING SAW BLADES



BOSCH
Invented for life

RIPPING BLADES

- ▶ Designed for fast ripping in soft and hardwoods
- ▶ Rigid bodies keep blade true in long workpieces and demanding cuts



Item #	Diameter	Teeth	Arbor	Grind Type	Hook Angle	Plate Thickness	Kerf	Tools
PRO824RIP	8"	24	5/8" \diamond^*	ATB	20°	.086"	.120"	Circular/table
PRO1024RIP	10"	24	5/8"	FTG	20°	.086"	.128"	Table
PRO1236RIP	12"	36	1"	FTG	20°	.103"	.145"	Table
PRO1436RIP	14"	36	1"	FTG	20°	.110"	.156"	Stationary
PRO1648RIP	16"	48	1"	ATB	15°	.130"	.176"	Stationary

* \diamond =Diamond knockout

NOISE/VIBRATION-REDUCED BLADES

- ▶ Exceptionally fine finish that virtually eliminates sanding and fitting of parts
- ▶ Features computer-designed, laser-cut slots in body to reduce noise and vibration up to 20%



Item #	Diameter	Teeth	Arbor	Grind Type	Hook Angle	Plate Thickness	Kerf	Tools
PRO1072VF	10"	72	5/8"	TRI	10°	.086"	.128"	Miter/table/radial arm
PRO1296VF	12"	96	1"	TRI	10°	.103"	.145"	Miter/table/radial arm

PLYWOOD AND FINISHING BLADES

- ▶ Minimize chipping and tearout when cutting plywood
- ▶ Higher tooth count produces excellent results on laminated or veneered panels
- ▶ Produce clean crosscuts in hard and soft wood



Item #	Diameter	Teeth	Arbor	Grind Type	Hook Angle	Plate Thickness	Kerf	Tools
PRO860FIN	8"	60	5/8" \diamond^*	ATB	12°	.086"	.132"	Circular/table/miter/radial arm
PRO960FIN	9"	60	5/8"	ATB	12°	.086"	.120"	Table/miter/radial arm
PRO1060FIN	10"	60	5/8"	ATB	12°	.086"	.120"	Table/miter/radial arm
PRO1080FIN	10"	80	5/8"	ATB	12°	.086"	.120"	Table/miter/radial arm
PRO1280FIN	12"	80	1"	ATB	12°	.103"	.145"	Table/miter/radial arm
PRO14100FIN	14"	100	1"	ATB	10°	.110"	.152"	Stationary
PRO16100FIN	16"	100	1"	ATB	10°	.130"	.174"	Stationary

* \diamond =Diamond knockout

MITER SAW BLADES

- ▶ Optimized for straight or compound angles where precise cuts are critical
- ▶ Tensioned plates maintain flatness and stability for the life of the blade



Item #	Diameter	Teeth	Arbor	Grind Type	Hook Angle	Plate Thickness	Kerf	Tools
PRO1072SM	10"	72	5/8"	TRI	0°	.086"	.118"	Miter/table/radial arm
PRO1296SM	12"	96	1"	TRI	0°	.103"	.134"	Miter/table/radial arm

LAMINATE BLADES

- ▶ For clean cutting of laminates, veneered panels and melamine
- ▶ Special negative hook angle eliminates chipping and extends blade life
- ▶ Produce excellent finishes on top and bottom of workpiece



Item #	Diameter	Teeth	Arbor	Grind Type	Hook Angle	Plate Thickness	Kerf	Tools
PRO1080LAM	10"	80	5/8"	TCG	-10°	.086"	.120"	Table/miter/radial arm
PRO1290LAM	12"	90	1"	TCG	-10°	.103"	.139"	Table/miter/radial arm

SOLID SURFACE BLADE

- ▶ Specially designed 45° triple chip grind produces clean cuts in solid surface acrylic and polyester materials
- ▶ Tensioned plate provides maximum stability
- ▶ Resists deflection for a straight, true cut



Item #	Diameter	Teeth	Arbor	Grind Type	Hook Angle	Plate Thickness	Kerf	Tools
PRO1060SS	10"	60	5/8"	SSG	10°	.086"	.128"	Table/miter/radial arm

BLADE STABILIZER

- ▶ Makes cuts more accurate and dampens sound
- ▶ Taper ground for maximum stability
- ▶ Top-quality tool steel
- ▶ Two pieces per set



Item #	Diameter	Arbor	Thickness	Tools
PROSTAB	4"	5/8"	1/8"	Table/stationary

PRECISION SERIES BLADES FOR TABLE AND MITER SAWS

PRECISION SERIES BLADES

- ▶ Laser-cut body slots reduce noise and vibration
- ▶ Blades feature thick, hardened-steel plates to minimize deflection under load for straight, accurate cuts in demanding applications
- ▶ Extra-large carbide teeth allow multiple resharpenings



Item #	Diameter	Teeth	Arbor	Grind Type	Hook Angle	Plate Thickness	Kerf	Tools	Application
PS712RIP	7-1/4"	12	5/8" ◇*	FTG	20°	.070"	.114"	Portable/worm drive	Fast ripping-wood
PS724GP	7-1/4"	24	5/8" ◇*	ATB	20°	.070"	.104"	Portable/worm drive	General purpose-wood
PS740GP	7-1/4"	40	5/8" ◇*	ATB	12°	.070"	.104"	Portable/worm drive	General purpose-wood
PS740NF	7-1/4"	40	5/8" ◇*	TCG	12°	.070"	.104"	Portable/worm drive	Non-ferrous metal
PS818NC	8-1/4"	18	5/8" ◇*	TCG	-10°	.086"	.120"	Portable/worm drive	Nail embedded wood
PS840GP	8"	40	5/8" ◇*	ATB	12°	.086"	.120"	Table/miter/radial arm	General purpose-wood
PS1024RIP	10"	24	5/8"	FTG	20°	.086"	.128"	Table/miter/radial arm	Fast ripping-wood
PS1040GP	10"	40	5/8"	ATB	15°	.070"	.104"	Table/miter/radial arm	General purpose-wood
PS1050	10"	50	5/8"	MCT	15°	.070"	.098"	Table	Rip and crosscut-wood
PS1060GP	10"	60	5/8"	ATB	10°	.086"	.120"	Table/miter/radial arm	General purpose-wood
PS1060LAM	10"	60	5/8"	TCG	10°	.086"	.120"	Table/miter/radial arm	Laminated panels
PS1060NF	10"	60	5/8"	TCG	10°	.086"	.120"	Table/miter/radial arm	Non-ferrous metal
PS1080FIN	10"	80	5/8"	ATB	12°	.086"	.120"	Table/miter/radial arm	Fine finishing-wood
PS1240GP	12"	40	1"	ATB	12°	.103"	.138"	Table/miter/radial arm	General purpose-wood
PS1260GP	12"	60	1"	ATB	12°	.103"	.145"	Table/miter/radial arm	General purpose-wood
PS1280FIN	12"	80	1"	ATB	12°	.103"	.145"	Table/miter/radial arm	Fine finishing-wood

*◇=Diamond knockout

WOOD AND METAL CUTTING
SAW BLADES



BOSCH
Invented for life

PROFESSIONAL SERIES METAL CUTTING BLADES

COOLER RUNNING, LONGER LIFE, LESS DUST AND CLEANER CUTS THAN BONDED ABRASIVE WHEELS

EXTRA-HARD TEETH WITH 0° OR NEGATIVE HOOK ANGLE

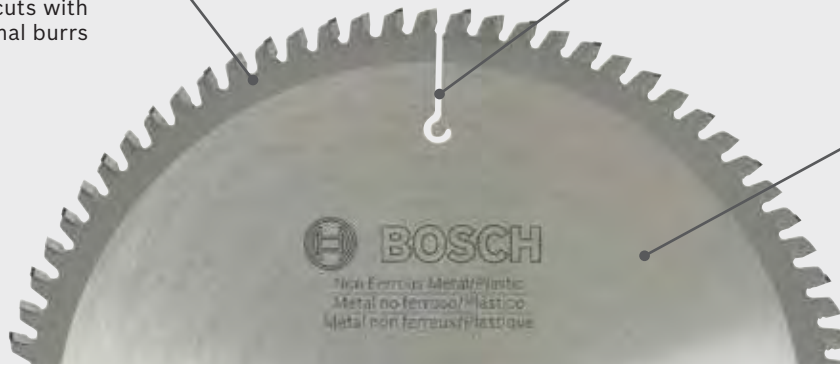
Provide fast, clean cuts with minimal burrs

EXPANSION SLOTS

Allow blade to expand and contract without warping

THICK PLATE, HARD BODY

For accurate and true running



FERROUS METAL CUTTING BLADES

- ▶ Designed for mild steel plate, angle iron, bar stock or pipe
- ▶ Extra hard C6 carbide teeth with reduced hook angle produce a fast, clean cut with minimal burrs
- ▶ Cooler running, longer life, less dust and debris than bonded abrasive wheels

Item #	Diameter	Teeth	Arbor	Grind Type	Hook Angle	Plate Thickness	Kerf	RPM	Tools
CB748ST	7-1/4"	48	5/8" ◇*	TCG	0°	.065"	.079"	5,800	Portable/worm drive
PRO82540ST	8-1/4"	48	5/8" ◇*	TCG	0°	.063"	.078"	5,800	Portable/worm drive
PRO948ST	9"	48	1"	ATB	0°	.063"	.078"	2,700	Stationary
PRO1048ST*	10"	50	1"	TCG	0°	.080"	.090"	1,900	Low RPM/metal cutting
PRO1260ST	12"	60	1"	TCG	0°	.086"	.098"	2,000	Low RPM/metal cutting
PRO1280ST	12"	80	1"	TCG	-5°	.070"	.087"	2,000	Low RPM/metal cutting
PRO1480ST	14"	80	1"	TCG	0°	.078"	.094"	1,500	Low RPM/metal cutting

*Includes bushing for 5/8" arbor

◇=Diamond knockout

NON-FERROUS METAL CUTTING BLADES

- ▶ Clean cuts in aluminum, brass, copper and other non-ferrous metals and PVC
- ▶ Zero to slightly negative hook angles produce clean cuts without binding in extrusions, tubing or other delicate profiles
- ▶ Appropriate cutting lubricant recommended for optimal performance

Item #	Diameter	Teeth	Arbor	Grind Type	Hook Angle	Plate Thickness	Kerf	RPM	Tools
PRO72540NF	7-1/4"	40	5/8" ◇*	TCG	0°	.070"	.103"	7,900	Portable/worm drive
PRO860NF	8"	60	5/8"	TCG	0°	.086"	.127"	8,000	Circular/table/miter/radial arm
PRO1060NF	10"	60	5/8"	TCG	0°	.086"	.120"	6,900	Miter/table/radial arm
PRO1080NF	10"	80	5/8"	TCG	0°	.086"	.127"	6,500	Miter/table/radial arm
PRO1280NF	12"	80	1"	TCG	0°	.103"	.144"	6,000	Miter/table/radial arm
PRO12100NF	12"	100	1"	TCG	0°	.103"	.145"	5,500	Miter/table/radial arm
PRO14100NF	14"	100	1"	TCG	0°	.110"	.152"	4,500	Stationary
PRO15100NF	15"	100	1"	TCG	-5°	.086"	.120"	4,200	Stationary
PRO16100NF	16"	100	1"	TCG	0°	.130"	.172"	4,000	Stationary

◇=Diamond knockout

SPECIALTY BLADES

FIBER CEMENT

DIAMOND IMPREGNATED TIPS

Last up to 100 times longer than standard carbide (specific models)

DEEP, SPECIALLY DESIGNED GULLETS
Helps minimize dust

THIN KERF, HARD BODY
Improves speed of cut, runs straight and true



FIBER CEMENT BLADES

- Features deep gullets to minimize dust

Item #	Diameter	Teeth	Arbor	Grind/Tip Type	Hook Angle	Plate Thickness	Kerf	Tools
CB704FC	7-1/4"	4	5/8" ◇*	FTG/diamond	10°	.070"	.102"	Portable/worm drive
CB706FC**	7-1/4"	6	5/8" ◇*	FTG/carbide	10°	.044"	.068"	Portable/worm drive
PRO108FC	10"	8	5/8"	FTG/diamond	10°	.070"	.102"	Table/miter/radial arm

*◇=Diamond knockout

**Carbide tipped

NAIL CUTTING BLADES

- The remodeler's choice for cutting lumber, flooring and materials where nails are present
- Special triple-chip grind with -10° hook angle for longer tooth life than conventional saw blades
- Fully hardened plate resists warp and deflection in heavy use

Item #	Diameter	Teeth	Arbor	Grind Type	Hook Angle	Plate Thickness	Kerf	Tools
CB714NC	7-1/4"	14	5/8" ◇*	TCG	-10°	.07"	.104"	Circular
PRO82518NC	8-1/4"	18	5/8" ◇*	TCG	-10°	.086"	.120"	Circular

*◇=Diamond knockout

RESCUE BLADES

- Designed for firefighters and other professionals for fast cutting through shingles, nails, wood and other structural components
- Exceptionally robust teeth with -15° hook angle and deep gullets for rapid demolition work in emergency situations

Item #	Diameter	Teeth	Arbor	Grind Type	Hook Angle	Plate Thickness	Kerf
PRO1212RES	12"	12	1"	TCG	-15°	.103"	.144"
PRO1212RES20	12"	12	20mm	TCG	-15°	.103"	.129"
PRO1224RES	12"	24	1"	TCG	-15°	.103"	.137"
PRO1224RES20	12"	24	20mm	TCG	-15°	.103"	.135"
PRO1424RES	14"	24	1"	TCG	-15°	.110"	.144"



WOOD AND METAL CUTTING SAW BLADES



BOSCH
Invented for life

RECIPROCATING SAWS



1" COMPACT RECIPROCATING SAW

RS325



- ▶ Toolless Blade-Change System—Fast and effortless blade installation and removal
- ▶ 12-amp rating at only 7 lbs. for more power and less fatigue
- ▶ Ultra-Compact Size—Only 17.8" long, allows easy cutting in challenging positions
- ▶ Orbital Action—Fast cutting in all types of materials with orbital-action feature

INCLUDES

Wood with Nails Reciprocating Saw Blade
2608656867
 Footplate Adjustment Wrench **1619P05422**
 Carrying Bag

Specifications	
Rating	120V
Amperage	12.0
No Load SPM	0–2,800
Stroke Length	1"
Length	17.8"
Weight	7.0 lbs.

1-1/8" RECIPROCATING SAW

RS7



- ▶ Toolless Blade-Change System—Fast and effortless blade installation and removal
- ▶ Dual LED Lights—Bright and long-lasting LEDs to illuminate cutting zone
- ▶ Built-in saw hook allows convenient storage between cuts
- ▶ Variable-Speed Trigger—Improves cutting control in various materials

INCLUDES

All Purpose Reciprocating Saw Blade
2608656863
 Footplate Adjustment Wrench **1619P05422**
 Carrying Bag

Specifications	
Rating	120V
Amperage	11.0
No Load SPM	0–2,700
Stroke Length	1-1/8"
Length	19.25"
Weight	8.3 lbs.



WOOD AND METAL CUTTING
RECIPROCATING SAWS



1-1/8" VIBRATION CONTROL™ RECIPROCATING SAW RS428



- ▶ Toolless Blade-Change System—Fast and effortless blade installation and removal
- ▶ 14-amp rating at only 8 lbs. for more power and less fatigue
- ▶ Compact Size—Only 18.4" long, allows easy cutting in challenging positions
- ▶ Orbital Action—Fast cutting in all types of materials with orbital-action feature
- ▶ Constant Response™ Circuitry—Maintains speed under load

INCLUDES

Wood with Nails Reciprocating Saw Blade
2608656867
Carrying Bag

Specifications	
Rating	120V
Amperage	14.0
No Load SPM	0–2,900
Stroke Length	1-1/8"
Length	18.4"
Weight	8.65 lbs.



Out on the jobsite proper vibration control is a must have, not a nice to have. It impacts job quality and worker health. Bosch offers an innovative anti-vibration handle on the RS428 reciprocating saw combined with counterbalance technology, which makes the tool easier to handle under power. This innovation can reduce vibration by up to 80 percent.



WOOD AND METAL CUTTING
RECIPROCATING SAWS



BOSCH
Invented for life



A professional reciprocating saw blade needs to cut faster and last longer. Bosch delivers precision-ground teeth and thick blades for high performance in wood and metal cutting. The lineup includes blades designed specifically for durability in demolition, heavy-use and specialty applications like fiber cement.

TOOTH COUNT (TPI)



Lower teeth per inch
Fast/rough cut for thicker materials

Higher teeth per inch
Slow/smooth cut for thinner materials

PROGRESSIVE TPI

Allows both fast and smooth cuts



WOOD AND METAL CUTTING RECIPROCATING SAW BLADES

COLOR CODING BY APPLICATION

Type	All Purpose											Specialty				
	Wood				Metal							Cast Iron and Block	Stainless Steel	Fiber and Plaster Board	Rescue and Demolition	Drywall
Wood	Hardwood	Plywood	Laminate Board	Wood with Nails	Aluminum	Copper	Thin Metal	Thick Metal	Metal Sandwich	PVC/Plastics						
Edge™	○	○	○	○	○	●	●	●	●	●	○	○	○	○	○	○
Progressor	●	●	●	●	●	●	●	●	●	●	●	○	○	○	○	○
All Purpose	●	●	●	●	●	●	●	●	●	●	●	○	○	○	○	○
Metal	○	○	○	○	○	●	●	●	●	●	●	○	○	○	○	○
Demolition	●	●	●	●	●	●	●	●	●	●	●	○	○	○	○	○
Specialty	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

● = Recommended ● = Acceptable ○ = Not Recommended

RECIPROCATING SAW BLADE ANATOMY

TPI (TEETH PER INCH)

Lower TPI results in a faster, rougher cut. Higher TPI results in a cleaner cut. Variable tooth pitch has teeth that change along the length of the blade allowing both faster and cleaner cuts.

GULLET—SPACE BETWEEN EACH TOOTH

The gullet collects and clears out the material being cut. Deep gullets clear material more efficiently than shallow gullets.

BLADE SHAPES—TAPER AND NON-TAPER

Taper-back blades are designed for plunge cutting, curve cuts and easier starts in hard-to-reach applications.

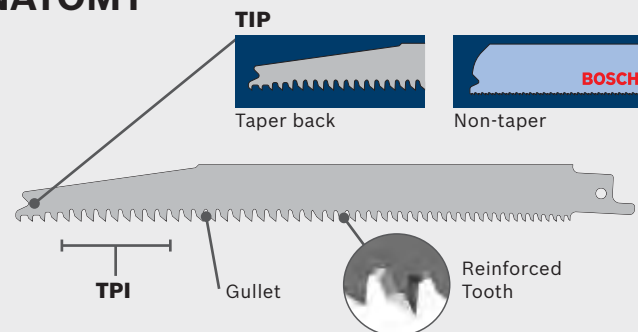
KERF—BODY THICKNESS

Thin-kerf blades offer faster cutting and flexibility for flush cutting. Thicker-kerf blades offer straight, stable cutting.

REINFORCED TOOTH—

WIDE TOOTH BASE WITH A SMALLER GULLET

Strengthened tooth design that results in longer life.



BOSCH 2 × 2 TOOTH GEOMETRY



Alternating height on pairs of teeth for up to 20% faster material removal

DAREDEVIL® RECIPROCATING SAW BLADES

Durable reciprocating saw blades last up to 20% longer*

MICRO-BLAST TEETH

Stay sharp longer

2×2 TOOTH GEOMETRY

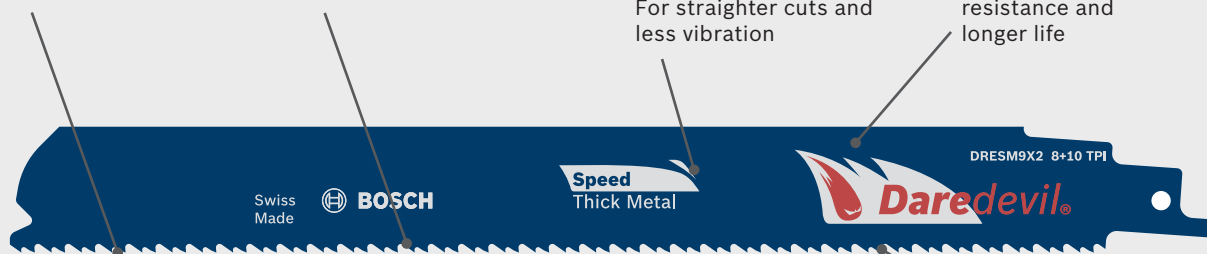
Is up to 20% faster

MORE HEIGHT AND THICKNESS

For straighter cuts and less vibration

POWDER METAL ALLOY

Provides more heat resistance and longer life



TITANIUM COATING

Reduces heat build-up for long life†

* Based on independent testing vs. standard reciprocating saw blade

† Select Blades

DAREDEVIL® RECIPROCATING SAW BLADES

Item #	Qty.	Cut Type	Application	TPI	Blade Material	Overall Length	Blade Thickness
DRECM6X2	5	Speed for Thin Metal	Thin metal (1/16"–1/8")	14+18 2×2	Bi-metal	6"	.035"
DRECM6X2-10	10						
DRECM6X2-25B	25						
DRECM9X2	5	Speed for Thin Metal	Thin metal (1/16"–1/8")	14+18 2×2	Bi-metal	9"	.035"
DRECM9X2-10	10						
DRECM9X2-25B	25						
DRESM6X2	5	Speed for Thick Metal	Thick metal (1/8"–1/2"), aluminum and other non-ferrous metals	8+10 2×2	Bi-metal	6"	.042"
DRESM6X2-10	10						
DRESM6X2-25B	25						
DRESM9X2	5	Speed for Thick Metal	Thick metal (1/8"–1/2"), aluminum and other non-ferrous metals	8+10 2×2	Bi-metal	9"	.042"
DRESM9X2-10	10						
DRESM9X2-25B	25						
DREDM6X2	5	Demolition for Metal	Metal (1/8"–1/2"), aluminum and other non-ferrous metals	8+10 2×2	Bi-metal	6"	.062"
DREDM6X2-10	10						
DREDM6X2-25B	25						
DREDM9X2	5	Demolition for Metal	Metal (1/8"–1/2"), aluminum and other non-ferrous metals	8+10 2×2	Bi-metal	9"	.062"
DREDM9X2-10	10						
DREDM9X2-25B	25						

2×2 = Two-by-two tooth geometry



WOOD AND METAL CUTTING
RECIPROCATING SAW BLADES



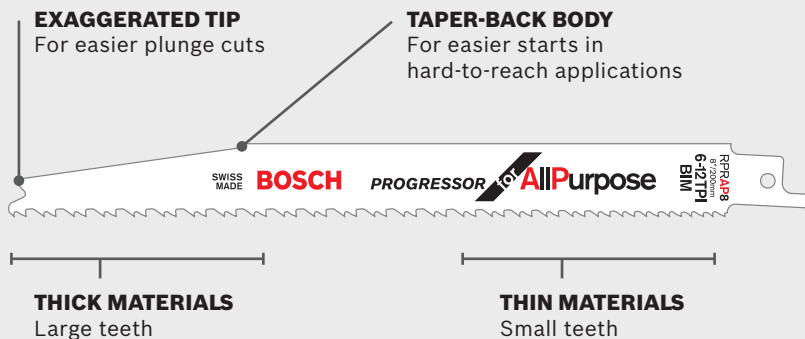
BOSCH
Invented for life

PROGRESSOR™ RECIPROCATING SAW BLADES— TWO BLADES IN ONE

Cuts thin and thick materials
without changing blades.



2 in 1



WOOD AND ALL-PURPOSE RECIPROCATING SAW BLADES

Item #	Qty.	Cut Type	Application	TPI	Blade Material	Overall Length	Blade Thickness
RD6V	5	All-Purpose Demolition	Wood with nails, PVC/plastics, metal (1/8"–1/4"), aluminum and other non-ferrous metals	10/14 V	Bi-metal	6"	.05"
RD6V-25B	25						
RD6VB	500						
RD9V	5	All-Purpose Demolition	Wood with nails, PVC/plastics, metal (1/8"–1/4"), aluminum and other non-ferrous metals	10/14 V	Bi-metal	9"	.05"
RD9V-25B	25						
RD9VB	200						
RD12V	5	All-Purpose Demolition	Wood with nails, PVC/plastics, metal (1/8"–1/4"), aluminum and other non-ferrous metals	10/14 V	Bi-metal	12"	.05"
RD12V-25B	25						
RD12VB	200						
RHN66	5	Heavy for Wood with Nails	Wood with nails	6	Bi-metal	6"	.053"
RHN66-25B	25						
RHN66B	400						
RHN96	5	Heavy for Wood with Nails	Wood with nails	6	Bi-metal	9"	.053"
RHN96-25B	25						
RHN96B	200						
RHN126	5	Heavy for Wood with Nails	Wood with nails	6	Bi-metal	12"	.053"
RHN126-25B	25						
RHN126B	200						
RSN6V	5	Speed for Wood with Nails	Wood with nails	5/8 V	Bi-metal	6"	.050"
RSN6V-25B	25						
RSN6VB	500						
RSN9V	5	Speed for Wood with Nails	Wood with nails	5/8 V	Bi-metal	9"	.050"
RSN9V-25B	25						
RSN9VB	200						
R12V46	5	Wood with Nails	Wood with nails	6	Bi-metal	4"	.035"
R12V46B	500						
RN66	5	Wood with Nails	Wood with nails	6	Bi-metal	6"	.035"
RN66-25B	25						
RN66B	500						
RN96	5	Wood with Nails	Wood with nails	6	Bi-metal	9"	.035"
RN96-25B	25						
RN96B	200						
RN126	5	Wood with Nails	Wood with nails	6	Bi-metal	12"	.035"
RN126-25B	25						
RN126B	200						
RPRW8	5	Progressor for Wood with Nails	Wood with nails, PVC/plastics, plywood and chipboard	6–10 P	HCS	8"	.050"
RPRW8-10	10						
RPRW8-25B	25						
RPRW8B	200						

P=Progressive tooth V=Variable gullet

WOOD AND METAL CUTTING
RECIPROCATING SAW BLADES

WOOD AND ALL-PURPOSE RECIPROCATING SAW BLADES CONTINUED

Item #	Qty.	Cut Type	Application	TPI	Blade Material	Overall Length	Blade Thickness
RPRAP6	5	Progressor for All Purpose	Wood with nails, PVC/plastics and metal (5/64"-3/8")	6-12 P	Bi-metal	6"	.050"
RPRAP6-25B	25						
RPRAP6B	500						
RPRAP8	5	Progressor for All Purpose	Wood with nails, PVC/plastics and metal (5/64"-3/8")	6-12 P	Bi-metal	8"	.050"
RPRAP8-25B	25						
RPRAP8B	200						
RAP610	5	All Purpose	Wood with nails, PVC/plastics and metal (1/8"-1/4")	10	Bi-metal	6"	.035"
RAP610-25B	25						
RAP610B	500						
RAP910	5	All Purpose	Wood with nails, PVC/plastics and metal (1/8"-1/4")	10	Bi-metal	9"	.035"
RAP910-25B	25						
RAP910B	200						
RAP1210	5	All Purpose	Wood with nails, PVC/plastics and metal (1/8"-1/4")	10	Bi-metal	12"	.050"
RAP1210-25B	25						
RAP1210B	200						
RAP6V	5	All Purpose	Wood with nails, PVC/plastics and metal (1/8"-1/4")	10/14 V	Bi-metal	6"	.035"
RAP6V-25B	25						
RAP6VB	500						
RAP9V	5	All Purpose	Wood with nails, PVC/plastics and metal (1/8"-1/4")	10/14 V	Bi-metal	9"	.035"
RAP9V-25B	25						
RAP9VB	200						
RAP12V	5	All Purpose	Wood with nails, PVC/plastics and metal (1/8"-1/4")	10/14 V	Bi-metal	12"	.035"
RAP12V-25B	25						
RAP12VB	200						
RCTM6X2	5	Clean for Thin Materials	Wood, PVC/plastics and metal (1/16"-1/8")	14+18 2x2	Bi-metal	6"	.042"
RCTM6X2-25B	25						
RCTM6X2B	250						
R12V4X2	5	Clean for Thin Materials	Wood, PVC/plastics and metal (1/16"-1/8")	14+18 2x2	Bi-metal	4"	.035"
R12V4X2B	500						
RW66	5	Wood	Wood and PVC/plastics	6	HCS	6"	.050"
RW66-25B	25						
RW66B	500						
RW96	5	Wood	Wood and PVC/plastics	6	HCS	9"	.050"
RW96-25B	25						
RW96B	200						
RW126	5	Wood	Wood and PVC/plastics	6	HCS	12"	.050"
RW126-25B	25						
RW126B	200						
RP95	5	Pruning	Timber/green wood	5	HCS	9"	.059"
RP95B	200						
RP125	5	Pruning	Timber/green wood	5	HCS	12"	.059"
RP125-25B	25						
RP125B	200						
RDN6V	5	Wood with Nails	Wood with nails/demolition, reinforced plastic and chipboard	5/8 V	Bi-metal	6"	.062"
RDN6V-10	10						
RDN6V-25B	25						
RDN6VB	200						
RDN9V	5	Wood with Nails	Wood with nails/demolition, reinforced plastic and chipboard	5/8 V	Bi-metal	9"	.062"
RDN9V-10	10						
RDN9V-25B	25						
RDN9VB	200						
RDN12V	5	Wood with Nails	Wood with nails/demolition, reinforced plastic and chipboard	5/8 V	Bi-metal	12"	.062"
RDN12V-10	10						
RDN12V-25B	25						
RDN12VB	200						

P=Progressive tooth V=Variable gullet 2x2=Two-by-two tooth geometry



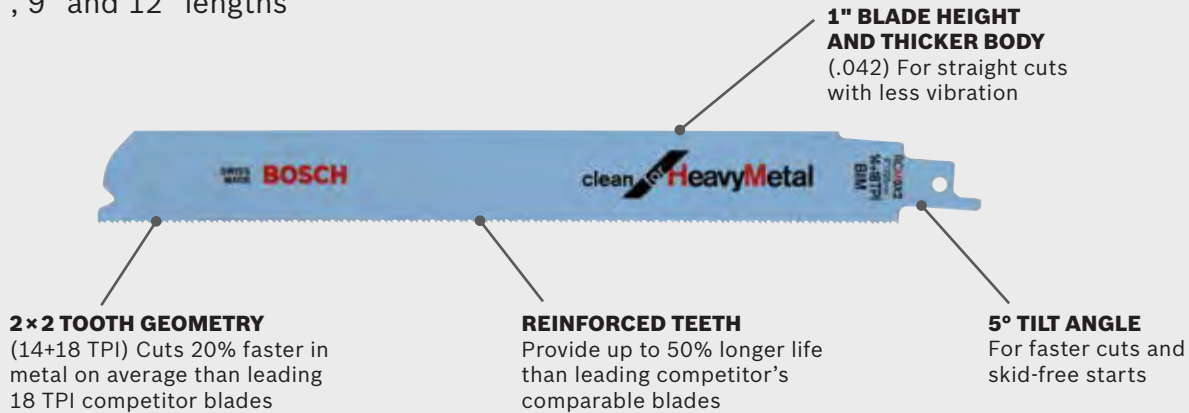
WOOD AND METAL CUTTING
RECIPROCATING SAW BLADES



BOSCH
Invented for life

CLEAN FOR HEAVY METAL

6", 9" and 12" lengths



METAL RECIPROCATING SAW BLADES

Item #	Qty.	Cut Type	Application	TPI	Blade Material	Overall Length	Blade Thickness
RDM6X2	5	Demolition for Metal	Metal (1/8"-1/4")	8+10 2×2	Bi-metal	6"	.062"
RDM6X2B	200						
RDM9X2	5	Demolition for Metal	Metal (1/8"-1/4")	8+10 2×2	Bi-metal	9"	.062"
RDM9X2B	200						
RSM7X2	5	Straight for Heavy Metal	Thick metal (1/8"-1/2")	8+10 2×2	Bi-metal	7"	.050"
RSM7X2-25B	25						
RSM7X2B	250						
RPRM6	5	Progressor for Metal	Thin to thick metal (1/32"-5/16")	8-14 P	Bi-metal	6"	.050"
RPRM6B	500						
RSM6X2	5	Speed for Heavy Metal	Thick metal (1/8"-1/2")	8+10 2×2	Bi-metal	6"	.042"
RSM6X2-25B	25						
RSM6X2B	250						
RSM9X2	5	Speed for Heavy Metal	Thick metal (1/8"-1/2")	8+10 2×2	Bi-metal	9"	.042"
RSM9X2-25B	25						
RSM9X2B	300						
RSM12X2	5	Speed for Heavy Metal	Thick metal (1/8"-1/2")	8+10 2×2	Bi-metal	12"	.042"
RSM12X2-25B	25						
RSM12X2B	250						
RCM6X2	5	Clean for Heavy Metal	Metal (1/8"-5/16"), metal profiles and pipe	14+18 2×2	Bi-metal	6"	.042"
RCM6X2-25B	25						
RCM6X2B	250						
RCM9X2	5	Clean for Heavy Metal	Metal (1/8"-5/16"), metal profiles and pipe	14+18 2×2	Bi-metal	9"	.042"
RCM9X2-25B	25						
RCM9X2B	300						
RCM12X2	5	Clean for Heavy Metal	Metal (1/8"-5/16"), metal profiles and pipe	14+18 2×2	Bi-metal	12"	.042"
RCM12X2-25B	25						
RCM12X2B	250						
RFM10V	5	Flush for Heavy Metal	Thick metal (1/8"-1/2")	9/12 V	Bi-metal	10"	.035"
RFM10V-25B	25						
RFM10VB	200						
RSM418	5	Scroll for Metal	Sheet metal (10-16 gauge)	18	Bi-metal	4"	.035"
RSM418B	500						
R12V410	5	Metal	Metal (1/8"-1/4")	10	Bi-metal	4"	.035"
R12V410B	500						

P= Progressive tooth V= Variable gullet 2×2= Two-by-two tooth geometry



WOOD AND METAL CUTTING
RECIPROCATING SAW BLADES

METAL RECIPROCATING SAW BLADES CONTINUED

Item #	Qty.	Cut Type	Application	TPI	Blade Material	Overall Length	Blade Thickness
R12V414	5	Metal	Thin metal (1/16"-1/8")	14	Bi-metal	4"	.035"
R12V414B	500						
RM614	5	Metal	Thin metal (1/16"-1/8")	14	Bi-metal	6"	.035"
RM614-25B	25						
RM614B	500						
RM914	5	Metal	Thin metal (1/16"-1/8")	14	Bi-metal	9"	.035"
RM914-25B	25						
RM914B	200						
R12V418	5	Metal	Sheet metal (10-16 gauge)	18	Bi-metal	4"	.035"
R12V418B	500						
RM618	5	Metal	Sheet metal (10-16 gauge)	18	Bi-metal	6"	.035"
RM618-25B	25						
RM618B	500						
RM918	5	Metal	Sheet metal (10-16 gauge)	18	Bi-metal	9"	.035"
RM918-25B	25						
RM918B	200						
RM1218	5	Metal	Sheet metal (10-16 gauge)	18	Bi-metal	12"	.035"
RM1218-25B	25						
RM1218B	200						
R12V424	5	Metal	Sheet metal (17-26 gauge)	24	Bi-metal	4"	.035"
R12V424B	500						
RM624	5	Metal	Sheet metal (17-26 gauge)	24	Bi-metal	6"	.035"
RM624-25B	25						
RM624B	500						
RM924	5	Metal	Sheet metal (17-26 gauge)	24	Bi-metal	9"	.035"
RM924-25B	25						
RM924B	200						

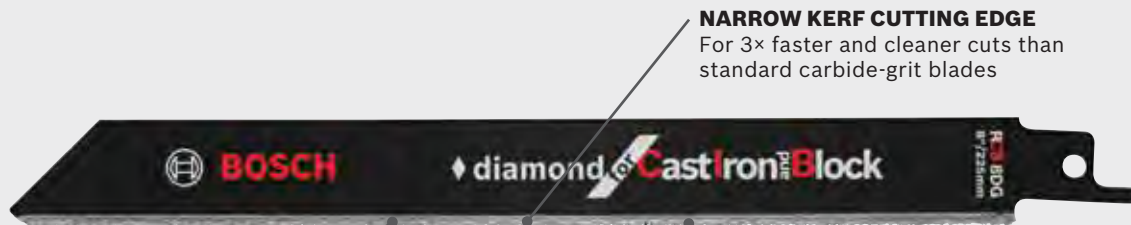


WOOD AND METAL CUTTING
RECIPROCATING SAW BLADES



BOSCH
Invented for life

DIAMOND GRIT RECIPROCATING SAW BLADE



VACUUM-BRAZING TECHNOLOGY

Maintains sharper cutting edge for 3x longer life compared to standard carbide-grit blades

DIAMOND GRIT

For superior performance in cutting cast iron, concrete block and other abrasive materials

SPECIALTY RECIPROCATING SAW BLADES

Item #	Qty.	Cut Type	Application	TPI	Blade Material	Overall Length	Blade Thickness
RCB8DG	1	Diamond for Cast Iron and Block	Plaster/drywall, tile, fiberglass, brick and cast iron	50 grit	Diamond	8"	.040"
RCB6G-2	2	Carbide for Cast Iron and Block	Plaster/drywall, tile, fiberglass, brick and cast iron	30 grit	Carbide	6"	.032"
RCB6GB	200						
RCB9G-2	2	Carbide for Cast Iron and Block	Plaster/drywall, tile, fiberglass, brick and cast iron	30 grit	Carbide	9"	.040"
RCB9GB	100						
RS418-2	2	Carbide for Stainless Steel	Stainless steel	18	Carbide (strip)	4"	.039"
RS418B	100						
RS618-2	2	Carbide for Stainless Steel	Stainless steel	18	Carbide (strip)	6"	.039"
RS618B	500						
RCFP93-2	2	Carbide for Cement, Fiber and Plaster Board	Cement board, fiber board and plaster board	3	Carbide (tooth)	9"	.050"
RCFP93B	200						
RCFP66-2	2	Carbide for Cement, Fiber and Plaster Board	Cement board, fiber board and plaster board	6	Carbide (tooth)	6"	.050"
RCFP66B	475						
RCFP123-2	2	Carbide for Cement, Fiber and Plaster Board	Cement board, fiber board and plaster board	3	Carbide (tooth)	12"	.060"
RCFP123-25B	25						
RCFP123B	100						
RRD6V	5	Special for Rescue and Demolition Glow-in-the-Dark Coating	Wood with nails, PVC/plastics and metal (3/16"-1/8")	10/14 V	Bi-metal	6"	.050"
RRD6V-25P	25						
RRD6VB	475						
RRD9V	5	Special for Rescue and Demolition Glow-in-the-Dark Coating	Wood with nails, PVC/plastics and metal (3/16"-1/8")	10/14 V	Bi-metal	9"	.050"
RRD9V-25P	25						
RRD9VB	185						
RRD12V	5	Special for Rescue and Demolition Glow-in-the-Dark Coating	Wood with nails, PVC/plastics and metal (3/16"-1/8")	10/14 V	Bi-metal	12"	.050"
RRD12V-25P	25						
RRD12VB	200						
R12VD46	5	Drywall	Plaster/drywall	6	Bi-metal	4"	.035"
RDW66	5	Clean for Drywall	Plaster/drywall	6	Bi-metal	6"	.050"
RDW66B	500						

V=Variable gullet



RAP7PK



RAP10PK



RD12PK



RD6SC



R12V8PK

RECIPROCATING SAW BLADE SETS

Item #	# of Pieces	Set Type	Includes	Case Type
RAP7PK	7	All purpose	(1) RW66, (1) RW96, (1) RN96, (1)RSM6X2, (2) RSN6V, (1) RDN6V	—
RAP10PK	10	All purpose	(2) RM614 (2) RM618, (2) RN66, (1) RN96, (3) RW66	Pouch
RD12PK	12	Demolition	(2) RDM6X2, (1) RDM9X2, (2) RDN6V, (2) RDN9V, (3) RD6V, (2) RSW93	Pouch
RD6SC	6	Demolition	(1) RHN66, (1) RHN96, (1) RHN126, (1) RSM7X2, (1) RPRAP6, (1) RCFP66	Pouch
R12V8PK	8	All purpose	(2) R12V46, (2) R12V414, (2) R12V418, (2) R12V424	—



WOOD AND METAL CUTTING
RECIPROCATING SAW BLADES



POWER HANDSAW BLADES



WOOD AND METAL CUTTING
POWER HANDSAW BLADES

BLADES FOR 1640VS FINECUT™ POWER HANDSAW

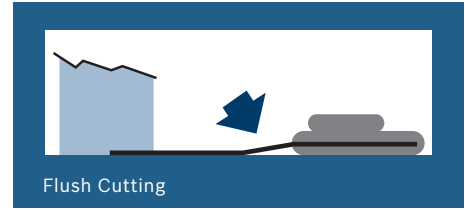
- ▶ Ideal for thick and thin materials
- ▶ High-alloy steel (HAS) blades with hardened ground teeth
- ▶ Ultra-fine tooth design provides smooth, tear-free cuts
- ▶ Flex-resistant, steel blade guides provide accurate guidance



Regular Cut Blade



Flush Cut Blade



Item #	Blade Length	TPI	Type of Cut	Blade Material	Designed for Cutting
FS180ATU	5-3/4"	20	Regular	High-alloy steel (fine tooth)	Wood/PVC/plastic
FS180DTU	5-3/4"	8	Regular	High-alloy steel (coarse tooth)	Wood/PVC/plastic
FS200ABU	7-7/8"	20	Flush	High-alloy steel (fine tooth)	Wood/PVC
FS200ABF	7-7/8"	20	Flush	Bi-metal (fine tooth)	Wood/PVC/non-ferrous metal

PERFORM TO A NEW STANDARD



STARLOCK

The oscillating multi-tool user's search for an interface that delivers professional-grade speed and functionality combined with maximum power transmission and quick blade change has come to an end. The Starlock® interface system delivers three-dimensional fit for high torque transfer and superior performance in the most challenging cutting, grinding, scraping and sanding applications.

The Starlock development effort put an emphasis on a high-performance, application-based multi-tool interface that's easy to use. With Starlock, precision blade design delivers professional results and extends tool life by optimizing the job—matching the appropriate accessories to the best tool.

The Starlock interface system offers maximum power transmission with a three-dimensional connection for a new level of blade grip and power. Starlock features a no-touch quick change when used with a Bosch tool featuring the snap-in system. Blade removal is easy with auto-ejection and blade changes can be made in seconds. And standard Starlock blades are backward compatible with OIS® systems and OIS-compatible tools. No other multi-tool system offers the speed and ease of blade change available with Starlock.



BOSCH
Invented for life



WOOD AND METAL CUTTING
OSCILLATING MULTI-TOOLS

STARLOCK® PERFORMANCE CLASS

PERFORMANCE CLASS

STARLOCK

STARLOCK PLUS

STARLOCK MAX

Bosch Performance Class blades match larger accessories with powerful tools to maximize tool life and ensure superior performance in the toughest applications.



WOOD AND METAL CUTTING
OSCILLATING MULTI-TOOLS



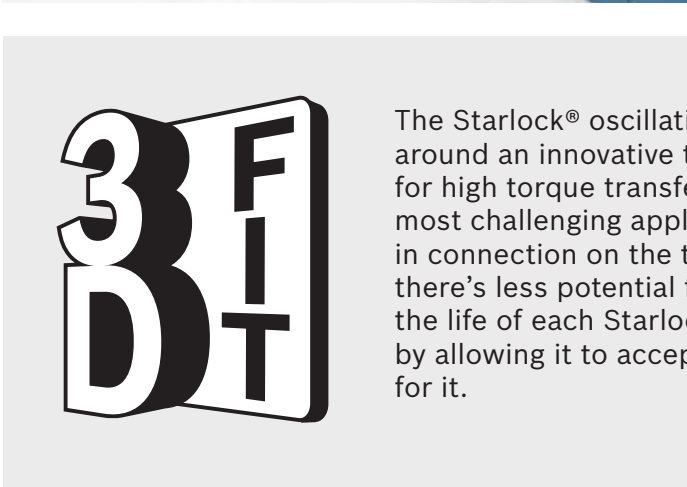
NO-TOUCH QUICK CHANGE

A toolless blade change lever offers auto-ejection and quick changeout of Starlock® accessories without a wrench and without the need to touch a hot blade. Combined with the Starlock snap-in system, blades can be changed in seconds.

1.



2.



3D FIT

The Starlock® oscillating tool interface system is built around an innovative three-dimensional interface created for high torque transfer and superior performance in the most challenging applications. 3D fit provides a tight snap-in connection on the top, bottom and sides of blade, so there's less potential for precision-robbing vibration. And the life of each Starlock oscillating tool model is maximized by allowing it to accept only the accessories that are suited for it.



WOOD AND METAL CUTTING
OSCILLATING MULTI-TOOLS



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STARLOCK® OSCILLATING MULTI-TOOLS



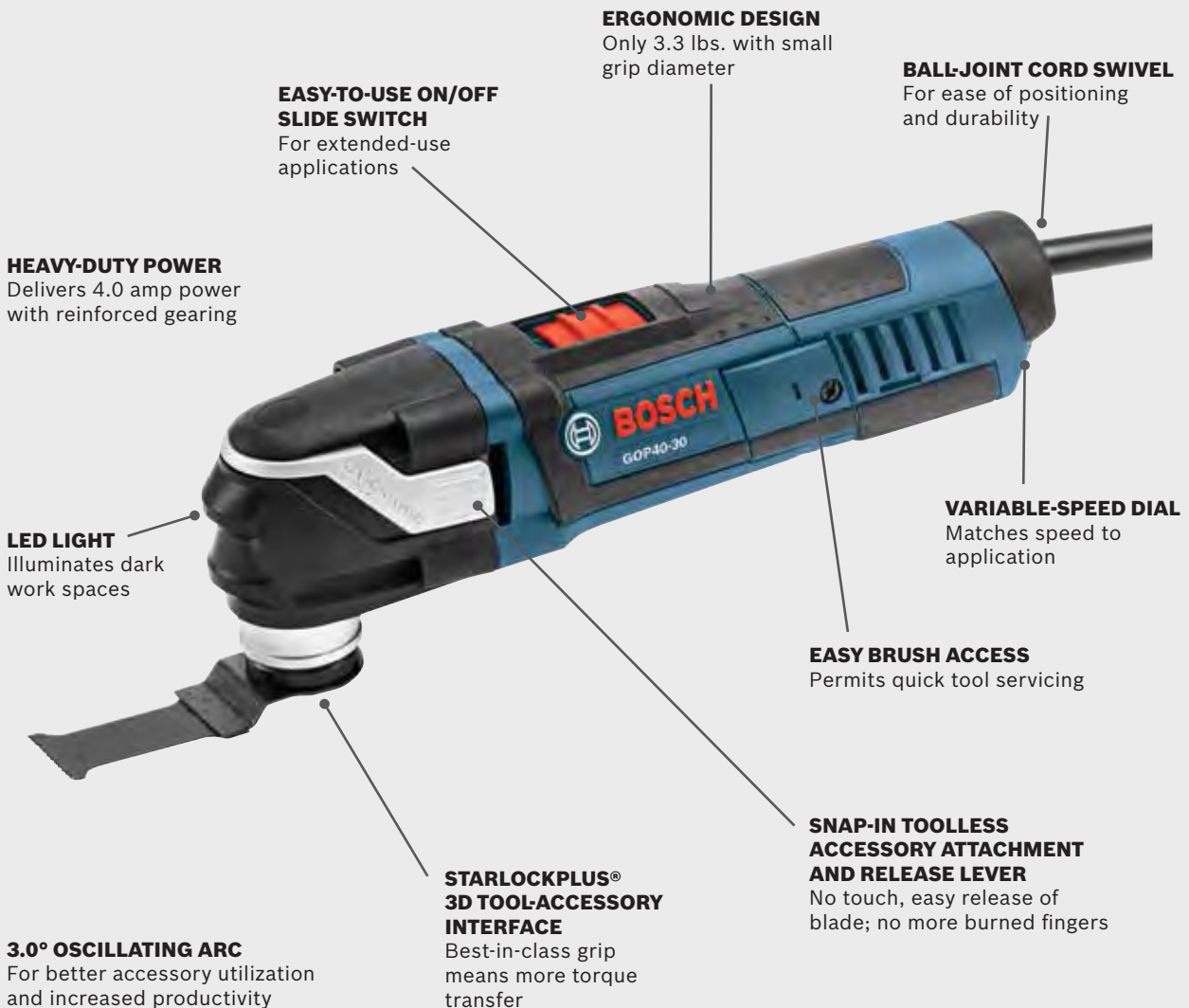
The Starlock® interface system offers maximum power transmission with a superior three-dimensional connection. By touching all interface surfaces, power transfer is 100 percent.



STARLOCKPLUS® OSCILLATING MULTI-TOOL

GOP40-30

NEW



Note: Compatible with Starlock® and StarlockPlus® accessories



GREAT DEVELOPMENT, GREAT BLADES

The Starlock® development effort focused on creation of a high-performance, application-based multi-tool interface that's easy to use. With Starlock, blade performance classification extends tool life by matching the appropriate accessories to the tool and the task at hand.

30 PC. STARLOCKPLUS® OSCILLATING MULTI-TOOL KIT

GOP40-30B

NEW



- ▶ StarlockPlus® 3-D Tool-Blade Interface—Best-in-class grip means more torque transfer
- ▶ 4.0-amp Motor with Reinforced Metal Gearing—Heavy-duty power for professional productivity
- ▶ Snap-In Toolless Accessory Attachment—Lever allows for no-touch blade ejection; no more burned fingers
- ▶ LED light for illumination in dark work areas

INCLUDES

1-1/4" Plunge Blade **OSL114F**
 1-1/4" Xtra-Clean Plunge Blade **OSL114JF**
 3-1/2" Segment Blade **OSL312F**
 Sander Pad **1600A008LT**
 Sand Paper Set
 Accessory Box
 Carrying Bag

Specifications	
Rating	120V
Amperage	4.0
OPM	8,000–20,000
Length	11.3"
Grip Diameter	6.9"
Oscillating Angle	L/R 1.5° (3.0° total)
Cord Length	12 ft.
Weight	3.3 lbs.

Note: Utilizes Starlock® and StarlockPlus® accessories

Optional dust collection attachments available on pages 243 and 320.

32 PC. STARLOCKPLUS® OSCILLATING MULTI-TOOL KIT

GOP40-30C

NEW



- ▶ StarlockPlus® 3-D Tool-Blade Interface—Best-in-class grip means more torque transfer
- ▶ 4.0-amp Motor with Reinforced Metal Gearing—Heavy-duty power for professional productivity
- ▶ Snap-In Toolless Accessory Attachment—Lever allows for no-touch blade ejection; no more burned fingers
- ▶ LED light for illumination in dark work areas

INCLUDES

1-1/4" Carbide Plunge Blade **OSL114C**
 1-1/4" Plunge Blade **OSL114F**
 1-1/4" Xtra-Clean Plunge Blade **OSL114JF**
 3-1/2" Segment Blade **OSL312F**
 2" Rigid Scraper Blade **OSL200RS**
 Sander Pad **1600A008LT**
 Sand Paper Set
 Accessory Box
 Carrying Case

Specifications	
Rating	120V
Amperage	4.0
OPM	8,000–20,000
Length	11.3"
Grip Diameter	6.9"
Oscillating Angle	L/R 1.5° (3.0° total)
Cord Length	12 ft.
Weight	3.3 lbs.

Note: Utilizes Starlock® and StarlockPlus® accessories

Optional dust collection attachments available on pages 243 and 320.



WOOD AND METAL CUTTING
OSCILLATING MULTI-TOOLS



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2 PC. STARLOCKMAX® OSCILLATING MULTI-TOOL KIT

GOP55-36B

NEW



- ▶ StarlockMax® 3-D Tool-Blade Interface—Best-in-class grip means more torque transfer
- ▶ 5.0-amp Motor with Reinforced Metal Gearing—Heavy-duty power for professional productivity
- ▶ Snap-In Toolless Accessory Attachment—Lever allows for no-touch blade ejection; no more burned fingers

INCLUDES

1-1/4" Plunge Blade **OSM114F**
Accessory Box
Carrying Bag

Specifications	
Rating	120V
Amperage	5.0
OPM	8,000–20,000
Length	11.6"
Grip Diameter	6.9"
Oscillating Angle	L/R 1.8° (3.6° total)
Cord Length	12 ft.
Weight	3.5 lbs.

Note: Utilizes Starlock®, StarlockPlus® and StarlockMax® accessories

Optional dust collection attachments available on pages 243 and 320.

8 PC. STARLOCKMAX® OSCILLATING MULTI-TOOL KIT

GOP55-36C1

NEW



- ▶ StarlockMax® 3-D Tool-Blade Interface—Best-in-class grip means more torque transfer
- ▶ 5.0-amp Motor with Reinforced Metal Gearing—Heavy-duty power for professional productivity
- ▶ Snap-In Toolless Accessory Attachment—Lever allows for no-touch blade ejection; no more burned fingers

INCLUDES

1-1/4" Plunge Blade **OSM114F**
(2) 3-1/4" Sealant Knife **OSM314K**
(4) 1-1/4" Sealant Knife **OSM114K**
Accessory Box
Carrying Case

Specifications	
Rating	120V
Amperage	5.0
OPM	8,000–20,000
Length	11.6"
Grip Diameter	6.9"
Oscillating Angle	L/R 1.8° (3.6° total)
Cord Length	12 ft.
Weight	3.5 lbs.

Note: Utilizes Starlock®, StarlockPlus® and StarlockMax® accessories

Optional dust collection attachments available on pages 243 and 320.

40 PC. STARLOCKMAX® OSCILLATING MULTI-TOOL KIT

GOP55-36C2

NEW



- ▶ StarlockMax® 3-D Tool-Blade Interface—Best-in-class grip means more torque transfer
- ▶ 5.0-amp Motor with Reinforced Metal Gearing—Heavy-duty power for professional productivity
- ▶ Snap-In Toolless Accessory Attachment—Lever allows for no-touch blade ejection; no more burned fingers

INCLUDES

1-1/4" Carbide Plunge Blade **OSM114C**
1-1/4" Plunge Blade **OSM114F**
2" Plunge Blade **OSM200F**
2" Rigid Scraper **OSL200RS**
1-1/4" Max Sealant Knife **OSM114K**
3-1/4" Max Sealant Knife **OSM314K**
2-1/2" x 1/8" Carbide Grit Segment Blade **OSM212CG**
1-1/4" Hook Knife **OSL138K**
1-1/4" Plunge Blade **OSL114JF**
2-1/2" Plunge Blade **OSL212JF**
3-1/2" Plunge Blade **OSL312F**
4" Segment Blade **OSL400F**
2-3/4" x 1/8" Grout Blade **OSL234HG**
Sander Plate **1600A008LT**
Sand Paper Set
Accessory Box
Carrying Case

Specifications	
Rating	120V
Amperage	5.0
OPM	8,000–20,000
Length	11.6"
Grip Diameter	6.9"
Oscillating Angle	L/R 1.8° (3.6° total)
Cord Length	12 ft.
Weight	3.5 lbs.

Note: Utilizes Starlock®, StarlockPlus® and StarlockMax® accessories

Optional dust collection attachments available on pages 243 and 320.

WOOD AND METAL CUTTING
OSCILLATING MULTI-TOOLS

OSCILLATING MULTI-TOOL ATTACHMENTS

DUST COLLECTION KIT

OSC002



- ▶ Allows dust extraction and collection with Bosch Multi-X™ oscillating tools MX25E and PS50
- ▶ Only for use when sanding; cannot be used with cutting, grinding or scraping accessories and applications
- ▶ Hose port sized for Bosch vacuum hoses
- ▶ VAC024 adapter accepts standard North American 1-1/4" and 1-1/2" vacuum hoses

INCLUDES:

Vacuum Hose Adapter **VAC024**

DUST COLLECTION KIT

OSC003



- ▶ For use with Bosch MX30E and MXH180 Multi-X™ oscillating tool
- ▶ Only for use when sanding; cannot be used with cutting, grinding or scraping accessories and applications
- ▶ Hose port sized for Bosch vacuum hoses
- ▶ VAC024 adapter accepts standard North American 1-1/4" and 1-1/2" vacuum hoses

INCLUDES:

Vacuum Hose Adapter **VAC024**

CUTTING DEPTH STOP

OSC004



- ▶ For use with Bosch MX30E and MXH180 oscillating tools
- ▶ Allows cutting depth of 3.5" segment blade to be set from 1mm to 16mm
- ▶ Allows cutting depth of typical plunge cut blade to be set from 1mm to 41mm
- ▶ Can also be used as cut guide for enhanced tracking of marked cut line

INCLUDES:

Depth Stop for Plunge Cut Blades
Depth Stop for Segment Blades
Mounting Bracket

DUST COLLECTION KIT

OSC005



- ▶ For use with Bosch GOP-series oscillating tools
- ▶ Only for use when sanding; cannot be used with cutting, grinding or scraping accessories
- ▶ Hose port sized for Bosch vacuum hoses
- ▶ VAC024 adapter accepts standard North American 1-1/4" and 1-1/2" vacuum hoses

INCLUDES:

Vacuum Hose Adapter **VAC024**

*Available winter 2017



CORDLESS

Bosch 12V Max and 18V multi-tools offer maximum versatility, precision and power. Whether the job is overhead cutting or a simple plunge cut, Bosch has the right cordless multi-tool to meet the job head on.

Look for Starlock® cordless tools coming winter 2017.

See pages 82 and 106 for complete product listing.



PERFORM TO A NEW STANDARD

STRONGER GRIP
BETTER PERFORMANCE
GREATER VERSATILITY



STARLOCK

When the task is metal cutting, Bosch Starlock® premium carbide blades step up with precise cutting and 30x life versus bi-metal blades in the same application. For trade professionals, frequent blade change is a productivity killer and a hassle. Bosch Starlock premium carbide blades eliminate that headache and make material cutting one less thing to worry about.



BOSCH

Invented for life

OSCILLATING MULTI-TOOL ACCESSORIES



The Starlock® interface is about power and performance, nothing else. Power transmission makes all the difference in heavy-duty and industrial applications, and Starlock blades give professional users that additional level of precision. Bosch offers the broadest and most versatile line of multi-tool accessories available.

Starlock blade options include Bosch premium carbide blades for metal-cutting applications, which feature 30 times life versus conventional bi-metal metal-cutting multi-tool blades. And 2-1/2" Bosch Curved-Tec bi-metal blades that deliver maximum control and precision thanks to a curved head design for increased precision, plus clean and smooth plunge cuts.

The Starlock multi-tool blade lineup from Bosch includes:



STANDARD STARLOCK

Standard Starlock blades are for everyday use and fit all Starlock interfaces, plus they're backward compatible to Bosch OIS® systems (Bosch, Fein, Makita®, Milwaukee® and other pro tools).

HEAVY DUTY

StarlockPlus® heavy-duty blades fit StarlockPlus and StarlockMax® systems and deliver up to 35 percent deeper plunge cuts versus standard Starlock accessories.

EXTREME DUTY

StarlockMax® blades are industrial grade and made for extreme-duty applications, including cutting through a 2×4 in one pass. Extra-long 80mm blades offer the fastest speed, deepest plunge cuts and best overall performance available. StarlockMax accessories fit only StarlockMax multi-tools due to power requirements.



WOOD AND METAL CUTTING
OSCILLATING MULTI-TOOL ACCESSORIES

Starlock® accessories are backwards compatible with existing Bosch and other OIS® tools

	STARLOCK	STARLOCK PLUS	STARLOCK MAX
Existing Bosch, Fein, Milwaukee, Makita, and other pro tools	●	—	—
Starlock	●	—	—
StarlockPlus	●	●	—
StarlockMax	●	●	●

● = Compatible — = Not Compatible

Color Code: Quickly find the right blade for the right application.

Wood	All Purpose	Metal & More	Grout & Abrasive	Soft Materials
Basic wood cutting applications	All-purpose applications in wood with metal	Cutting metal and other multi materials	Grout removal, thinset grinding and sanding applications	Sealant removal and cuts in carpet, shingles, and cardboard



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STARLOCK® MULTI-TOOL CUTTING ACCESSORIES

Item #	Qty.	Description	Blade Width	Application
Plunge Cut				
OSL114	1	High-carbon steel/wood	1-1/4"	Cutting wood
OSL114JF	1	Bi-metal/xtra clean for wood	1-1/4"	Cutting wood, hardwood, laminate
OSL114JF-3	3			
OSL114JF-10	10			
OSL212JF	1	Bi-metal/xtra clean for wood	2-1/2"	Cutting wood, hardwood, laminate
OSL212JF-10	10			
OSL034C	1	Carbide tooth/metal and other materials	3/4"	Metal (nails and staples), wood with nails, drywall, pvc, ceramic tile
OSL114MF	1	Bi-metal/metal	1-1/4"	Sheet metal, wood with nails, metal (nails and staples)
OSL114C	1	Carbide tooth/metal and other materials	1-1/4"	Metal (nails and staples), wood with nails, drywall, pvc, ceramic tile
OSL114C-2	2			
OSL114C-3	3			
OSL114C-10	10			
OSL134C	1	Carbide tooth/metal and other materials	1-3/4"	Metal (nails and staples), wood with nails, drywall, pvc, ceramic tile
OSL134C-10	10			
OSL038F	1	Bi-metal/all purpose	3/8"	Wood, wood with nails, drywall, pvc, metal (nails and staples)
OSL034F	1	Bi-metal/all purpose	3/4"	Wood, wood with nails, drywall, pvc, metal (nails and staples)
OSL114F	1	Bi-metal/all purpose	1-1/4"	Wood, wood with nails, drywall, pvc, metal (nails and staples)
OSL114F-3	3			
OSL114F-10	10			
OSL212F	1			
OSL212F-10	10	Bi-metal/all purpose	2-1/2"	Wood, wood with nails, drywall, pvc, metal (nails and staples)
Segmented Saw				
OSL312	1	High-carbon steel/wood	3-1/2"	Cutting wood
OSL312F	1	Bi-metal/all purpose	3-1/2"	Wood, wood with nails, drywall, pvc, metal (nails and staples)
OSL312T	1	Titanium/all purpose	3-1/2"	Wood, wood with nails, drywall, pvc, metal (nails and staples)
OSL400F	1	Bi-metal/all purpose	4"	Wood, wood with nails, drywall, pvc, metal (nails and staples)



STARLOCK® MULTI-TOOL ACCESSORY SETS

Item #	# of pieces	Includes	Case Type
OSL005C	5	(1) OSL114C, (1) OSL114JF, (1) OSL114F, (1) OSL200RS, (1) OSL312F	Plastic
OSL006	6	(1) OSL114, (1) OSL114JF, (1) OSL114F, (1) OSL114MF, (1) OSL312F, (1) OSL212F	Pouch
OSL002CH	2	(1) OSL034C, (1) OSL134C	—
OSL002C	2	(1) OSL034C, (1) OSL114C	—
OSL003VP	3	(1) OSL114, (1) OSL114JF, (1) OSL114C	—

CURVED-TEC BLADE

OSL114F

CURVED TEC CONTROL

COLOR-CODED INTERFACE

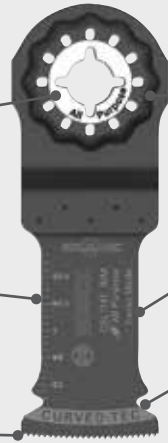
Identifies the right blade for the right application

LASER-ETCHED BLADE

Features a depth guide for accurate plunge cuts

BI-METAL BLADE

Provides up to 15× life vs. standard oscillating blades



STARLOCK® INTERFACE

Three-dimensional fit provides the highest performance

CONTOURED BODY

Provides smooth plunge cutting and reduces jamming

CURVED-TEC ROUNDED EDGE

For precise control and accuracy during plunge cuts

STARLOCK

CARBIDE-TOOTH BLADE

OSL114C

Carbide EXTREME

COLOR-CODED INTERFACE

Identifies the right blade for the right application

LASER-ETCHED BLADE

Features a depth guide for accurate plunge cuts

CARBIDE TEETH

Provides 30× life vs. standard bi-metal blades



STARLOCK® INTERFACE

Three-dimensional fit provides the highest performance

CONTOURED BODY

Provides smooth plunge cutting and reduces jamming

STARLOCK



STARLOCK® MULTI-TOOL SCRAPING ACCESSORIES

Item #	Qty.	Description	Blade Width	Application
OSL138K	1	High-carbon steel/soft material	1-1/4"	Cutting carpet, cardboard, shingles
OSL200RS	1	High-carbon steel/soft material	2"	Removing sealant, paint, glue
OSL200RS-10	10	High-carbon steel/soft material	2"	Removing sealant, paint, glue
OSL200FS	1	High-carbon steel/soft material	2"	Removing sealant, paint, glue
OSL214K	1	High-carbon steel/soft material	2-1/4"	Removing sealant, paint, glue
OSL214K-10	10	High-carbon steel/soft material	2-1/4"	Removing sealant, paint, glue
OSL400K	1	Bi-metal/soft material	4"	Cutting carpet, cardboard, insulation



STARLOCK® MULTI-TOOL GRINDING ACCESSORIES

Item #	Qty.	Description	Blade Width	Application
OSL114CG	1	Carbide grit/grout and abrasive	1-1/4"	Grout removal
OSL200CR	1	Carbide grit/grout and abrasive	2"	Sanding wood
OSL212CG	1	Carbide grit/grout and abrasive	2-1/2"	Grout removal
OSL234HG	1	Carbide grit/grout and abrasive	2-3/4"	Grout removal, thinset removal
OSL300CR	1	Carbide grit/grout and abrasive	3"	Thinset removal
OSL312LG	1	Carbide grit/grout and abrasive	3-1/2"	Grout removal
OSL312DG	1	Diamond grit/grout and abrasive	3-1/2"	Grout removal
OSL312CG	1	Carbide grit/grout and abrasive	3-1/2"	Grout removal



WOOD AND METAL CUTTING
OSCILLATING MULTI-TOOL ACCESSORIES



BOSCH
Invented for life



STARLOCKPLUS®

Bosch StarlockPlus® blades for heavy-duty applications fit StarlockPlus and StarlockMax® interface systems. These blades deliver up to 35 percent deeper plunge cuts versus standard Starlock® accessories.

CURVED TEC BLADE

OSP114F

CURVED TEC CONTROL

NEW

LASER-ETCHED BLADE

Features a depth guide for accurate plunge cuts

COLOR-CODED INTERFACE

Identifies the right blade for the right application

BI-METAL BLADE

Provides up to 15x life vs. standard oscillating blades

CURVED-TEC ROUNDED EDGE

For precise control and accuracy during plunge cuts

CONTOURED BODY

Provides smooth plunge cutting and reduces jamming

STARLOCK® INTERFACE

Three-dimensional fit provides the highest performance

STARLOCK PLUS

**WOOD AND METAL CUTTING
OSCILLATING MULTI-TOOL ACCESSORIES**

STARLOCKPLUS® MULTI-TOOL CUTTING ACCESSORIES



Item #	Qty.	Description	Blade Width	Application
OSP114	1	High-carbon steel/wood	1-1/4"	Wood
OSP114C	1	Carbide tooth/metal and other materials	1-1/4"	Metal (nails and staples), wood with nails, drywall, pvc, ceramic tile
OSP134C	1	Carbide tooth/metal and other materials	1-3/4"	Metal (nails and staples), wood with nails, drywall, pvc, ceramic tile
OSP114F	1	Bi-metal/all purpose	1-1/4"	Wood, wood with nails, drywall, pvc, metal (nails and staples)
OSP212F	1	Bi-metal/all purpose	2-1/2"	Wood, wood with nails, drywall, pvc, metal (nails and staples)



STARLOCKMAX®

Bosch StarlockMax® blades represent extreme duty for the toughest professional applications, including cutting through a 2×4 in one pass. Extra-long 80mm blades deliver the greatest speed, deepest plunge cuts and best overall performance available.

CURVED TEC BLADE

OSM200F

CURVED TEC CONTROL

NEW

CURVED-TEC ROUNDED EDGE

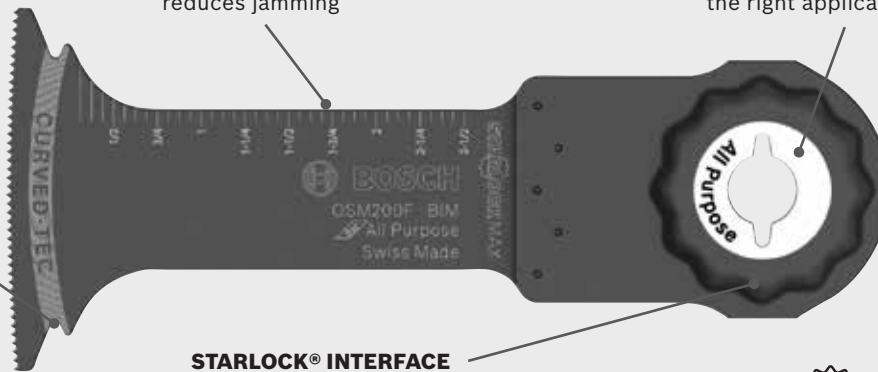
For precise control and accuracy during plunge cuts

EXTRA-LONG CONTOURED BODY

Provides smooth plunge cutting and reduces jamming

COLOR-CODED INTERFACE

Identifies the right blade for the right application



STARLOCK® INTERFACE

Three-dimensional fit provides the highest performance

STARLOCK MAX

STARLOCKMAX® MULTI-TOOL ACCESSORIES



Item #	Qty.	Description	Blade Width	Application
Cutting				
OSM114	1	High-carbon steel/wood	1-1/4"	Wood
OSM114C	1	Carbide tooth/metal and other materials	1-1/4"	Metal (nails and staples), wood with nails, drywall, pvc, ceramic tile
OSM114F	1	Bi-metal/all purpose	1-1/4"	Wood, wood with nails, drywall, pvc, metal (nails and staples)
OSM200F	1	Bi-metal/all purpose	2"	Wood, wood with nails, drywall, pvc, metal (nails and staples)
Scraping				
OSM114K	1	High-carbon steel/soft material	1-1/4"	Removing sealant
OSM114K-10	10	High-carbon steel/soft material	1-1/4"	Removing sealant
OSM212K	1	High-carbon steel/soft material	2-1/2"	Cutting carpet, cardboard, shingles
OSM314K	1	High-carbon steel/soft material	3-1/4"	Removing sealant
OSM314K-10	10	High-carbon steel/soft material	3-1/4"	Removing sealant
Grinding				
OSM212DG	1	Diamond grit/grout and abrasive	2-1/2"	Grout removal
OSM212LG	1	Carbide grit/grout and abrasive	2-1/2"	Grout removal
OSM212CG	1	Carbide grit/grout and abrasive	2-1/2"	Grout removal

**WOOD AND METAL CUTTING
OSCILLATING MULTI-TOOL ACCESSORIES**



BOSCH
Invented for life

OSCILLATING MULTI-TOOL SANDING ACCESSORIES



MULTI-TOOL SANDING ACCESSORIES

Item #	Qty.	Grit	Description	Size	Application
SDTR000	6	60, 120, 240	Red detail sanding triangle for wood	3-1/2"	Multipurpose sanding projects with hardwoods such as oak and maple or building boards like sheets of plywood
SDTR040	5	40			
SDTR060	5	60			
SDTR080	5	80			
SDTR120	5	120			
SDTR180	5	180			
SDTR240	5	240			
CS101	1	—	Coarse triangle finishing pad	3-1/2"	Surface finishing and removal of rust and corrosion



MULTI-TOOL SANDING ATTACHMENT

Item #	Description	Size
OSL350SD	Delta sanding pad allows sanding sheets to attach to all Bosch Starlock® oscillating tools	3-1/2"

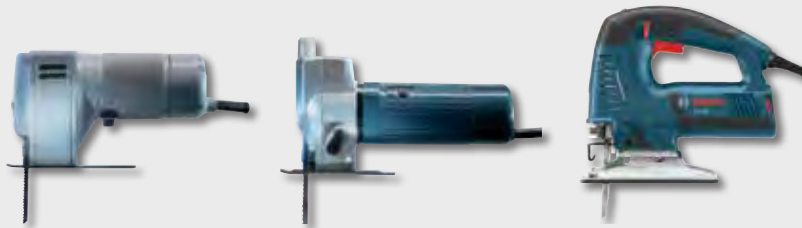


WOOD AND METAL CUTTING
OSCILLATING MULTI-TOOL ACCESSORIES

THE INVENTOR AND INNOVATOR



Bosch power tool engineers and technicians have not only built tools, but developed a vision for the products they create. Case in point: When a Bosch engineer installed a blade on his wife's sewing machine in 1946, the idea for the jig saw was born. The following year the first portable jig saw was introduced. Today, Bosch still enjoys a worldwide reputation for developing and advancing this tool. This is a company that's always thinking about what's next.



INNOVATIONS INCLUDE



- ▶ The industry-standard T-shank jig saw blade, preferred by professional jig saw users everywhere
- ▶ The first toolless blade-change system and enhanced blade-change systems
- ▶ Precision Control™ systems, which virtually eliminate blade wander

These and other innovations, together with smooth operation and high-quality performance, have made Bosch the world's largest manufacturer of jig saws and jig saw blades for decades.

TOP-HANDLE JIG SAW

JS260



- ▶ Heavy-gauge steel footplate
- ▶ Toolless T-Shank Blade-Change System—Fast and effortless blade installation and removal
- ▶ Variable Speed—Dial sets maximum speed and accelerator trigger controls operating speed
- ▶ Precision-machined plunging mechanism and low-vibration design for enhanced accuracy and smooth operation

INCLUDES
 Anti-Splinter Insert **JA1002**
 Jig Saw Blade
 Bevel Wrench **1907950006**
 Carrying Bag

Specifications

Rating	120V
Amperage	6.0
No Load SPM	500–3,100
Stroke Length	3/4"
Max. Bevel Cut	45°
Cutting Capacity: Aluminum	3/8"
Cutting Capacity: Mild Steel	3/16"
Cutting Capacity: Wood	2-11/16"
Length	9-1/4"
Weight	5.3 lbs.



CORDLESS

Bosch 12V Max and 18V jig saws offer maximum flexibility, precision and power. Whether the job is overhead cutting or a decorative scroll cut, Bosch cordless jig saws offer the right tool to meet the task.

See page 83 and 105 for complete product listings.



**WOOD AND METAL CUTTING
JIG SAWS**





TOP-HANDLE JIG SAW JS365



- ▶ Sturdy die-cast footplate with steel insert and plastic overshoe for durability and protection of work surface
- ▶ Toolless T-Shank Blade-Change System—Fast and effortless blade installation and removal
- ▶ Variable Speed—Dial sets maximum speed and accelerator trigger controls operating speed
- ▶ Precision-machined plunging mechanism and low-vibration design for enhanced accuracy and smooth operation

INCLUDES

Non-Marring Overshoe **1619P07958**
 Anti-Splinter Insert **2601016093**
 Jig Saw Blade
 Bevel Wrench **1907950006**
 Carrying Case

Specifications	
Rating	120V
Amperage	6.5
No Load SPM	500–3,100
Stroke Length	1"
Max. Bevel Cut	45°
Cutting Capacity: Aluminum	7/8"
Cutting Capacity: Mild Steel	3/8"
Cutting Capacity: Wood	3-1/2"
Length	9-5/8"
Weight	5.35 lbs.

Optional dust collection attachments available on pages 255 and 320.

TOP-HANDLE JIG SAW JS470E



- ▶ Aluminum gearbox with insulated cover for durability and comfort
- ▶ Toolless T-Shank Blade-Change System with Blade-Ejection Lever—Fast insertion, no need to touch a hot blade
- ▶ Variable Speed—Dial sets maximum speed and accelerator trigger controls operating speed
- ▶ Constant Response™ Circuitry—Maintains desired speed under load for consistent performance and precision

INCLUDES

Non-Marring Overshoe **2601099183**
 Anti-Splinter Insert **2601016093**
 Jig Saw Blade
 Bevel Wrench **1907950006**
 Carrying Case

Specifications	
Rating	120V
Amperage	7.0
No Load SPM	500–3,100
Stroke Length	1"
Max. Bevel Cut	45°
Cutting Capacity: Aluminum	7/8"
Cutting Capacity: Mild Steel	3/8"
Cutting Capacity: Wood	5-7/8"
Length	9-5/8"
Weight	5.6 lbs.

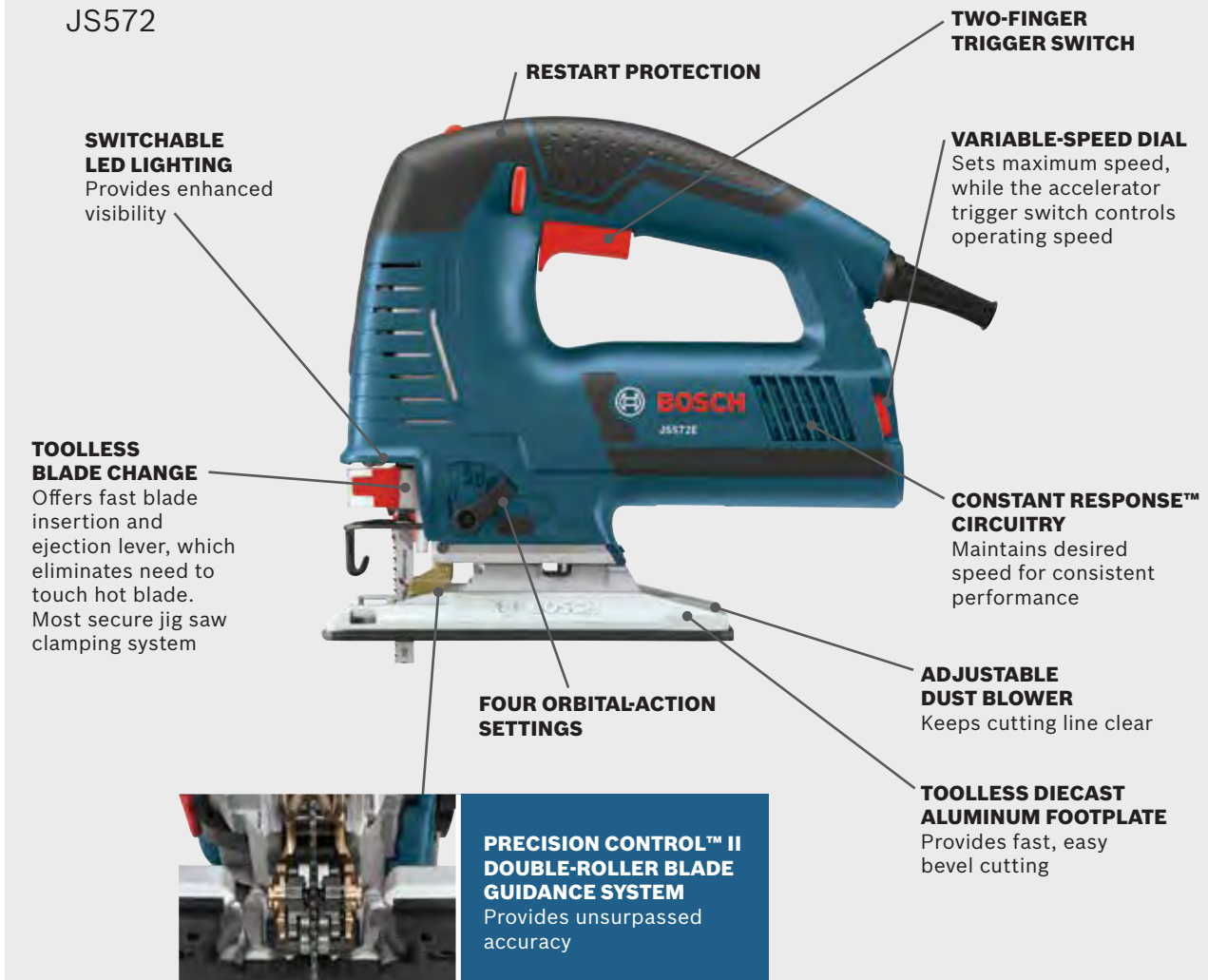
Optional dust collection attachments available on pages 255 and 320.



LI-ION Cordless option available on pages 105 and 129.

TOP-HANDLE JIG SAW

JS572



SWITCHABLE LED LIGHTING
Provides enhanced visibility

RESTART PROTECTION

TWO-FINGER TRIGGER SWITCH

VARIABLE-SPEED DIAL
Sets maximum speed, while the accelerator trigger switch controls operating speed

TOOLLESS BLADE CHANGE
Offers fast blade insertion and ejection lever, which eliminates need to touch hot blade. Most secure jig saw clamping system

CONSTANT RESPONSE™ CIRCUITRY
Maintains desired speed for consistent performance

FOUR ORBITAL-ACTION SETTINGS

ADJUSTABLE DUST BLOWER
Keeps cutting line clear

TOOLLESS DIECAST ALUMINUM FOOTPLATE
Provides fast, easy bevel cutting

PRECISION CONTROL™ II DOUBLE-ROLLER BLADE GUIDANCE SYSTEM
Provides unsurpassed accuracy

TOP-HANDLE JIG SAW JS572EK



Same features as JS470E on page 252.

- ▶ Precision Control™ II Double-Roller System—Virtually eliminates blade wander
- ▶ Switchable LED Lighting—For enhanced visibility in blade area
- ▶ Toolless Die-Cast Aluminum Footplate—For fast-and-easy bevel cutting

INCLUDES

Non-Marring Overshoe **2601099900**
Anti-Splinter Insert **2601016093**
(3) Assorted Jig Saw Blades
Carrying Case

Specifications	
Rating	120V
Amperage	7.2
No Load SPM	500–3,000
Stroke Length	1"
Max. Bevel Cut	45°
Cutting Capacity: Aluminum	7/8"
Cutting Capacity: Mild Steel	3/8"
Cutting Capacity: Wood	5-1/2"
Length	9-3/16"
Weight	5.5 lbs.

Optional dust collection attachments available on pages 255 and 320.

**WOOD AND METAL CUTTING
JIG SAWS**



BOSCH
Invented for life



BARREL-GRIP JIG SAW JS470EB



- Same features as JS470E on page 252.**
- ▶ Ergonomic body with upfront soft-grip handle for maximum comfort and control
 - ▶ Variable Speed—Dial sets operating speed

INCLUDES
 Non-Marring Overshoe **2601099183**
 Anti-Splinter Insert **2601016093**
 Jig Saw Blade
 Bevel Wrench **1907950006**
 Carrying Case

Same specifications as JS470E on page 252.

Specifications	
Length	10-1/2"
Weight	5.9 lbs.

Optional dust collection attachments available on pages 255 and 320.



BARREL-GRIP JIG SAW JS572EBK



- Same features as JS572EK on page 253.**
- ▶ Ergonomic body with upfront soft-grip handle for maximum comfort and control
 - ▶ Variable Speed—Dial sets operating speed

INCLUDES
 Non-Marring Overshoe **2601099900**
 Anti-Splinter Insert **2601016093**
 (3) Assorted Jig Saw Blades
 Carrying Case

Same specifications as JS572EK on page 253.

Specifications	
Length	9-15/16"
Weight	5.1 lbs.

Optional dust collection attachments available on pages 255 and 320.



JIG SAW ATTACHMENTS

CIRCULAR AND PARALLEL CUTTING GUIDE



Item #	Description
JA1010	Fits all Bosch jig saws except JS260

ANTI-SPLINTERING INSERT (5 PK)



Item #	Description
JA1002	Fits models 1581AVS, 1584AVS, 1587AVS and JS260

STEEL OVERSHOE



Item #	Description
JA1011	Fits JS572E and JS572EB

DUST EXTRACTION KITS



Item #	# of Pieces	Includes	Description
JA1005	3	(1) dust hood, (1) suction nozzle, (1) vacuum adapter (VAC002)	Compatible with 1590EVS and 1591EVS series jig saws
JA1007	3	(1) dust hood, (1) suction nozzle, (1) vacuum adapter (VAC024)	Compatible with JS470E and JS470EB jig saws
JA1009	3	(1) dust hood, (1) suction nozzle, (1) vacuum adapter (VAC024)	Compatible with JS365 jig saw
JA1012	3	(1) dust hood, (1) articulating suction nozzle, (1) vacuum adapter (VAC024)	Compatible with JS572E and JS572EB jig saws



WOOD AND METAL CUTTING
JIG SAWS ATTACHMENTS



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Invented for life

JIG SAW BLADES



SHANKS



T-SHANK

- ▶ The industry-standard professional interface provides best fit and longer life
- ▶ Fits all professional and all current consumer jig saw brands



U-SHANK

- ▶ Shank fits some professional and most consumer jig saw brands

SCROLLING

Scroll saws are used to cut intricate curves and joints quickly with great accuracy.



TEETH (TPI)

Every material has a different thickness. To achieve the best possible cutting quality and the fastest cutting time, it's important to match material thickness with the proper blade geometry. Always keep 2–3 teeth in material while cutting.

TOOTH DESIGN

Bosch blades are designed with optimal tooth spacing, tooth shape and cutting angle to provide the best possible speed, cleanliness of cut and optimal performance.



SIDE SET AND GROUND

Clean, fast cuts in wood and plastics.



WAVY SET AND MILLED

Cuts metal, non-ferrous metal, aluminum and plastics.



SIDE SET AND MILLED

Fast, rough cuts in wood and plastics.



GROUND AND TAPER GROUND

Precise, fine and clean cuts in wood.



Reduced-kerf carbide and diamond grit edges for fast cutting in hard materials.

THE #1 SELLING BRAND OF JIG SAW BLADES WORLDWIDE

Bosch understands the need to cut materials quickly, smoothly and precisely. The company's broad product offering cuts both conventional and specialized materials. The product selection has been simplified by an industry-standard color-coding system on the shank that quickly identifies the application.

BLADE MATERIAL

HIGH-CARBON STEEL (HCS)

Excellent blades for softer materials such as wood, laminated particle board and plastics.



HIGH-SPEED STEEL (HSS)

Fully hardened high-speed steel blades are ideal for cutting metal, aluminum and non-ferrous metal.



BI-METAL (BIM)

This highly flexible, tough combination of HSS and HCS results in a blade suitable for the most demanding applications when there is a risk of breakage or when extreme flexibility and versatility are required.



10x longer life than standard HCS blade

2x longer life than standard HSS blade

TUNGSTEN CARBIDE (TC)

Cuts abrasive materials such as reinforced plastics, fiberglass, cement board, stainless steel, tile, glass, cast iron and brick.



10x longer life than standard bi-metal blade

DIAMOND GRIT

The diamond grit blade can be used on the same applications as carbide grit, but has a much longer life. Also for use on hard porcelain tile, granite, slate, marble and other stone surfaces.



3x faster and three times longer life than carbide grit

TOOTH COUNT (TPI)



Lower teeth per inch
Fast/rough cut for thicker materials

Higher teeth per inch
Slow/smooth cut for thinner materials

WOOD/METAL BLADE USAGE CHART

COLOR CODING BY APPLICATION



Type	Wood					Plastic	Metal						
	Wood w/ Nails	Wood	Hardwood	Plywood	Laminate Board	Plastic	Aluminum	Copper	Thin Metal	Thick Metal	Metal Sandwich	Fiberglass	
Progressor®	●	●	●	●	◐	○	●	●	●	●	○	●	
Xtra-Clean™	○	●	●	●	●	○	○	○	○	○	○	○	
Clean	◐	●	●	●	●	●	○	○	○	○	○	○	
Speed	◐	●	●	●	○	○	●	●	●	●	○	○	
Precision	○	●	●	●	◐	◐	◐	◐	○	○	●	○	
Basic	○	●	●	●	○	◐	●	●	●	●	○	○	
All Purpose	●	●	◐	●	◐	●	●	◐	●	●	○	○	

●=Recommended ◐=Acceptable ○=Not Recommended

SPECIALTY BLADE USAGE CHART

The Bosch specialty blade range expands jig saw applications to include precision cuts in glass, ceramic tile, cement board, cardboard and other materials.

COLOR CODING BY APPLICATION



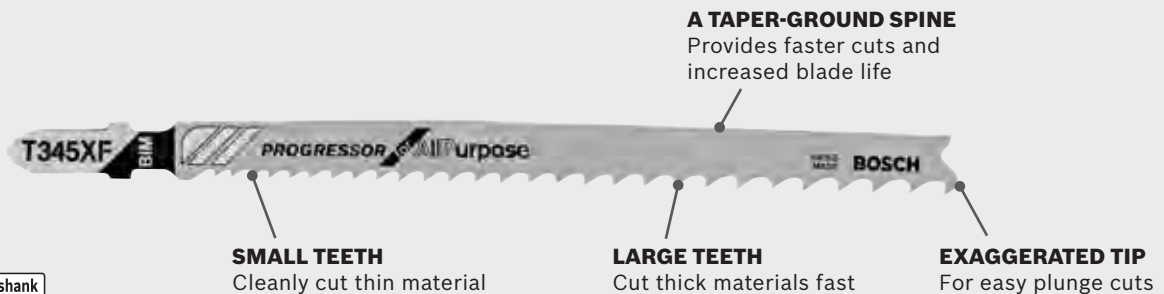
Type	Specialty																			
	Porcelain (including tile)	Granite	Marble	Slate	Glass	Cement Board	Plaster Board	Ceramics (including tile)	Fiberglass	Plexiglass	Stainless Steel	Steel	Non-Ferrous Metal	Solid Surface	Cardboard	Leather	Carpet	Polystyrene	Cast Iron	
Diamond Grit	●	●	●	●	●	●	◐	◐	◐	○	○	○	○	○	○	○	○	○	○	●
Carbide Grit	○	○	○	○	●	○	○	●	●	○	○	○	○	○	○	○	○	○	○	○
Carbide Teeth	○	○	○	○	○	●	●	○	●	○	●	●	●	●	○	○	○	○	○	◐
Bi-Metal	○	○	○	○	○	○	○	○	○	○	●	●	●	○	○	○	○	○	○	○
High-Speed Steel	○	○	○	○	○	○	○	○	◐	●	○	○	◐	○	○	○	○	○	○	○
Knife Edge	○	○	○	○	○	○	○	○	○	○	○	○	○	○	●	●	●	●	○	○

●=Recommended ◐=Acceptable ○=Not Recommended

T-SHANK JIG SAW BLADES

PROGRESSOR® JIG SAW BLADES

Cut thin and thick material cleanly



WOOD AND METAL CUTTING JIG SAW BLADES



BOSCH
Invented for life

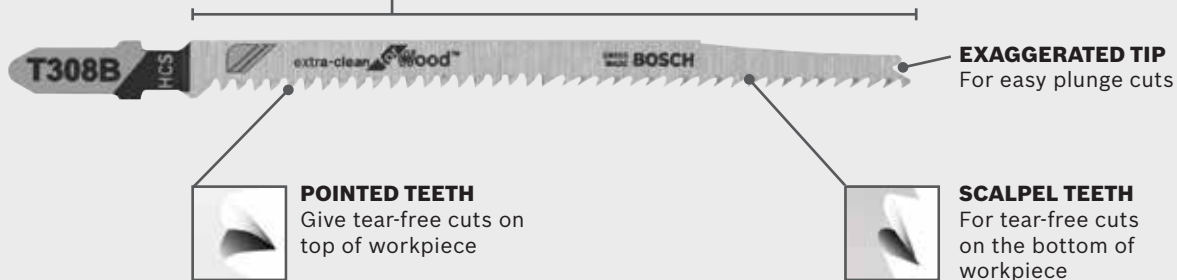
XTRA-CLEAN™ JIG SAW BLADES

Provide tear-free cuts on both sides of the workpiece



LONGER CUTTING LENGTH

Accommodates a wider range of applications



WOOD AND METAL CUTTING JIG SAW BLADES

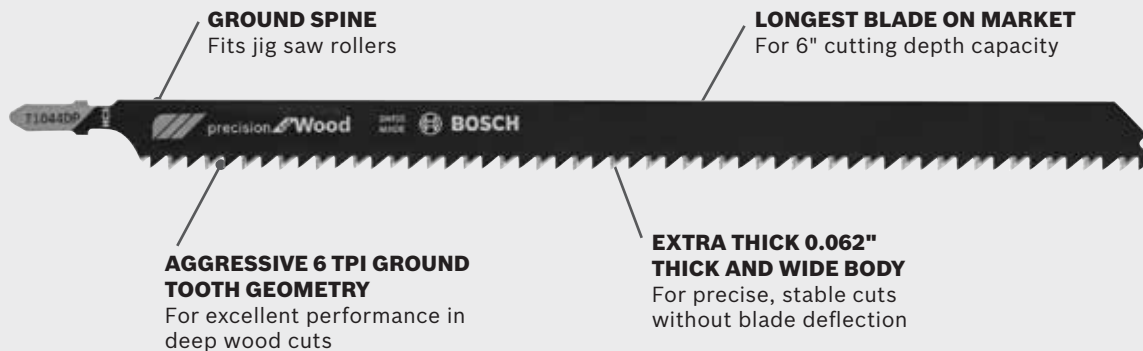
WOOD					T-SHANK			
Item #	Qty.	Cut Type	Application	TPI	Blade Material	Overall Length	Working Length	Blade Thickness
T308B	5	Xtra-Clean™ for Wood Straight, tear-free cuts on top and bottom surface	Wood, laminated particle board, MDF	12	HCS	4-1/2"	3-1/2"	0.05"
T308B25	25							
T308BO	5	Xtra-Clean™ for Wood Scroll blade for curved cuts	Wood, laminated particle board, MDF	12	HCS	4-1/2"	3-1/2"	0.05"
T234X3	3	Progressor® for Wood Straight, accurate, splinter-free cuts	Thick/thin, hard/soft woods including OSB, particle board, plywood, laminated particle board	8-12 P	HCS	4-1/2"	3-17/32"	0.06"
T234X	5							
T234X25	25							
T101D	5	Clean for Wood Straight, clean cuts	Hard/soft woods, plywood, OSB, plastics 1/4"-2-3/8"	6	HCS	4"	3"	0.06"
T101D100	100							
T301DL	5	Clean for Wood Straight, clean cuts	Hard/soft woods, plywood, OSB, plastics 1/4"-3-3/8"	6	HCS	5"	4-1/8"	0.06"
T301CD	5	Clean for Wood Straight, medium-fine cuts	Hard/soft woods, plywood, laminated particle board 3/16"-2-3/8", plastics 3/16"-1-1/4"	8	HCS	4-5/8"	3-5/8"	0.06"
T101B3	3	Clean for Wood Straight, fine cuts	Hard/soft woods, plywood, plastics, OSB, laminated particle board 3/16"-1-1/4"	10 V	HCS	4"	3"	0.06"
T101B	5							
T101B100	100							
T101BR*	5	Clean for Wood Reverse-tooth, splinter-free cuts on top of surface	Hard/soft woods, plywood, OSB, laminated particle board, plastics 3/16"-1-1/4"	10	HCS	4"	3"	0.06"
T101BR100*	100							
T101AO3	3	Clean for Wood Curved cuts and splinter free on both sides of surface	Double-sided laminates, laminated particle board, MDF, hard/soft woods, plywood 5/64"-3/4"	20	HCS	3-1/4"	2-5/16"	0.05"
T101AO	5							
T101AO100	100							
T101BF	5	Clean for Hardwood Long life, straight, fine cuts	Hard/soft woods, plastics, plywood, laminated particle board 3/16"-1-1/4"	10 V	Bi-metal	4"	3"	0.05"
T101DP	5	Precision for Wood Precise right-angle cuts	Hard/soft woods, plywood, particle board, plastics 1/4"-2-3/8"	6	HCS	4"	2-3/4"	0.07"
T144DP	5	Precision for Wood Precise right-angle cuts	Hard/soft woods, laminated particle board, plywood 3/16"-2"	6	HCS	4"	2-7/8"	0.07"
T344DP	5	Precision for Wood Precise right-angle cuts	Hard/soft woods, laminated particle board, plywood 3/16"-4"	6	HCS	6"	5"	0.07"
T144D3	3	Speed for Wood Straight and very fast cuts	Hard/soft woods, OSB, plywood, 1/4"-2-3/8"	6	HCS	4"	3"	0.05"
T144D	5							
T144D100	100							
T244D3	3	Speed for Wood Scroll blade for curved and fast cuts	Hard/soft woods, OSB, plywood, 1/4"-2-3/8"	6	HCS	4"	3"	0.05"
T244D	5							
T244D100	100							

P=Progressive tooth V=Variable gullet *Reverse tooth

WOOD						T-SHANK		
Item #	Qty.	Cut Type	Application	TPI	Blade Material	Overall Length	Working Length	Blade Thickness
T344D	5	Speed for Wood Straight and very fast cuts	Hard/soft woods up to 4"	6	HCS	6"	5"	0.05"
T744D3	3	Speed for Wood Straight and very fast cuts	Hard/soft woods up to 5-5/16"	6	HCS	7"	6"	0.07"
T144DF	5	Speed for Hardwood Straight, very fast cuts with long life	Hard/soft woods, OSB, plywood, wood with nails 1/4"-2-3/8"	6	Bi-metal	4"	2-3/4"	0.05"
T344DF	5	Speed for Hardwood Straight, very fast cuts with long life	Hard/soft woods, OSB, plywood, wood with nails 1/4"-4"	6	Bi-metal	6"	5"	0.05"
T111C3	3	Basic for Wood Fast, coarse cuts. Ideal for jig saws without orbital action	Soft wood, OSB, plywood 7/32"-2-3/8"	8	HCS	4"	3"	0.05"
T111C	5							
T119BO3	3	Basic for Wood	Soft wood, OSB, plywood, 5/16"-1/4"	12	HCS	3-1/4"	2-3/16"	0.04"
T119BO	5	Scroll blade for curved cuts						
T101BIF	5	Special for Laminate Straight, splinter-free cuts	Laminate flooring	14	Bi-metal	3-1/4"	2-5/16"	0.05"
T101AOF	5	Special for Laminate Scroll blade for curved, splinter-free cuts. Ideal for jig saws without orbital action	Laminate flooring	20	Bi-metal	3-1/4"	2-5/16"	0.05"
T1044DP	3	Precision for Wood Precise cuts without blade deflection	Wood	6	HCS	10"	9"	.062"
T308BFP	5	Precision for Hardwood Extra clean without blade deflection	Hardwood	12	Bi-metal	4.5"	3.5"	.04"
T308BP	5	Precision for Wood	Wood	12	HCS	4.5"	3.5"	.04"

V=Variable gullet *Reverse tooth

10" PRECISION JIG SAW BLADES FOR WOOD



Great for deck building!



WOOD AND METAL CUTTING
JIG SAW BLADES



BOSCH
Invented for life



**WOOD AND METAL CUTTING
JIG SAW BLADES**

METAL						T-SHANK			
Item #	Qty.	Cut Type	Application	TPI	Blade Material	Overall Length	Working Length	Blade Thickness	
T118G	5	Basic for Metal Straight cuts	Sheet metal 17–26 gauge, very thin metals 1/64"–3/64" (ferrous and non-ferrous)	36	HSS	3-5/8"	2-5/8"	0.04"	
T118A3	3	Basic for Metal Straight cuts	Sheet metal 10–16 gauge, thin metals 1/16"–1/8" (ferrous and non-ferrous)	17–24 P	HSS	3-5/8"	2-5/8"	0.04"	
T118A	5								
T118A100	100								
T118E	5	Basic for Metal Straight cuts	Medium-thin metals 5/64"–7/32" (ferrous and non-ferrous)	14–18 P	HSS	3-5/8"	2-5/8"	0.05"	
T118B3	3	Basic for Metal Straight cuts	Medium-thin metals 1/8"–1/4" (ferrous and non-ferrous)	11–14	HSS	3-5/8"	2-5/8"	0.04"	
T118B	5								
T118B100	100								
T218A	5	Basic for Metal Curved cuts	Sheet metal 10–16 gauge, thin metals 1/16"–1/8" (ferrous and non-ferrous)	17–24 P	HSS	3-5/8"	2-5/8"	0.04"	
T318A	5	Basic for Metal Straight cuts	Pipes, profiles and sheet metal 10–16 gauge, thin metals 1/16"–1/8" (ferrous and non-ferrous), pipes less than 2-1/2" diameter, tube stock, angle iron	24	HSS	5-1/4"	4-7/64"	0.04"	
T318A100	100								
T318B	5	Basic for Metal Straight cuts	Pipes, profiles and sheet metal, medium-thin metals 5/64"–5/16" (ferrous and non-ferrous), pipes, profiles diameters 6/64"–3-1/8"	14	HSS	5-1/4"	4-1/4"	0.05"	
T318B100	100								
T118AF	5	Flexible for Metal Straight cuts and long life	Sheet metal 10–16 gauge, thin metals 1/16"–1/8" (ferrous and non-ferrous)	17–24 P	Bi-metal	3-5/8"	2-5/8"	0.04"	
T118AF100	100								
T118EF	5	Flexible for Metal Straight cuts and long life	Medium-thin metals 5/64"–7/32" (ferrous and non-ferrous)	14–18 P	Bi-metal	3-5/8"	2-5/8"	0.04"	
T118EF100	100								
T118BF	5	Flexible for Metal Straight cuts and long life	Medium-thin metals 1/8"–1/4" (ferrous and non-ferrous)	11–14 P	Bi-metal	3-5/8"	2-5/8"	0.04"	
T118BF100	100								
T718BF3	3	Flexible for Sandwich Straight cuts and long life	Clean cuts in sandwich materials, structural insulated panels, metal non-ferrous metal, aluminum and sheet metal up to 4-3/4"	14	Bi-metal	7"	6"	0.07"	
T123X3	3	Progressor® for Metal Fast cuts and long life	Thin metal, pipes and metal profiles, sheet metal up to 8 gauge, metal 5/64"–3/8", stainless steel 1/16"–1/8", non-ferrous metal 5/64"–3/4", plastics 1/16"–1-1/4", fiberglass 3/64"–3/4"	10–24 P	HSS	4"	3"	0.04"	
T123X	5								
T123X25	25								
T123X100	100								

P=Progressive tooth NOTE: If cutting metal, use cutting oil to cool blade. Use only with GCFI-protected outlets or adapters



METAL						T-SHANK			
Item #	Qty.	Cut Type	Application	TPI	Blade Material	Overall Length	Working Length	Blade Thickness	
T121GF3	3	Speed for Metal Very fast, straight cuts	Sheet metal 17–26 gauge, very thin metals 1/64"–3/64" (ferrous and non-ferrous)	30	Bi-metal	3-5/8"	2-5/8"	0.035"	
T121AF3	3	Speed for Metal Very fast, straight cuts	Sheet metal 10–16 gauge, thin metals 1/16"–1/8" (ferrous and non-ferrous)	21	Bi-metal	3-5/8"	2-5/8"	0.035"	
T121BF3	3	Speed for Metal Very fast, straight cuts	Medium-thin metals 1/8"–1/4" (ferrous and non-ferrous)	12	Bi-metal	3-5/8"	2-5/8"	0.035"	
T321AF3	3	Speed for Metal Very fast, straight cuts	Pipes, profiles and sheet metal 10–16 gauge, thin metals 1/16"–1/8" (ferrous and non-ferrous), pipes less than 2-1/2" diameter, tube stock, angle iron	21	Bi-metal	5-1/4"	4-7/64"	0.035"	
T321BF3	3	Speed for Metal Very fast, straight cuts	Pipes, profiles and sheet metal, medium-thin metals 5/64"–5/16" (ferrous and non-ferrous), pipes, profile diameters 5/64"–3-1/8"	12	Bi-metal	5-1/4"	4-1/4"	0.035"	
T127DF	5	Flexible for Aluminum Fast, straight cuts and long life	Aluminum 3/16"–5/8", fiberglass 3/16"–3/4", plastic 3/16"–1-1/4"	8	Bi-metal	4"	3-5/8"	0.04"	
T127DF100	100								
T127D	5	Special for Aluminum Fast, straight cuts	Aluminum 3/16"–5/8", fiberglass 3/16"–3/4", plastic 3/16"–1-1/4"	8	HSS	4"	3"	0.04"	
T127D100	100								
T227D	5	Special for Aluminum Fast, curved cuts	Aluminum 3/16"–5/8", fiberglass 3/16"–3/4", plastic 3/16"–1-1/4"	8	HSS	4"	3"	0.04"	
T1018AFP	3	Precision for Metal Sandwich Deep, clean cuts without blade deflection	Wood/metal sandwich materials	24	Bi-metal	10"	9"	.062"	



WOOD AND METAL CUTTING
JIG SAW BLADES

SPEED FOR METAL

Unrivaled cutting speed and 4x longer life in metal

SUPERIOR BI-METAL CONSTRUCTION

Offers four times longer life than high-speed steel

BACKWARD TAPER

Increases the cutting speed by simulating a pendulum motion



NARROW BODY THICKNESS

Increases cutting speed

UNIQUE TOOTH GEOMETRY

Ensures unrivaled cutting speed in metal



RIGID TOOTH-REINFORCED REAR EDGE

Small flute for chip removal

- ▶ Longer life
- ▶ Less wear

AGGRESSIVE-TOOTH STRAIGHT REAR EDGE, LARGE FLUTE

For chip removal

- ▶ High cutting speed
- ▶ High chip removal performance



BOSCH
Invented for life

CLEAN FINISH CUTS IN PVC

RED COLOR CODE

Identifies the blade as part of the plastics range

APPLICATION-SPECIFIC NAMING

Communicates that blade is designed for clean finish cuts in PVC



TOOTH GEOMETRY OPTIMIZED FOR PVC

Ensures cleaner cuts, better material removal and clear visibility of cut line

RELIEF GROUND TEETH

Keeps the blade cool when cutting and prevents melting and rewelding of PVC and similar thermoplast materials

PLASTIC T-SHANK

Item #	Qty.	Cut Type	Application	TPI	Blade Material	Overall Length	Working Length	Blade Thickness
T102H	3	Clean for PVC Straight, clean cuts	PVC and vinyl up to 3/4" thickness	10	HCS	4"	3"	0.05"
T302H3	3	Clean for PVC Straight, clean cuts	PVC pipes and profile diameters 5/64"-3-1/8"	10	HCS	5-1/5"	4-1/5"	0.05"
T102BF	3	Clean for Plexiglas Straight, clean cuts	Plexiglas 5/64"-3/4" thickness	13	Bi-metal	3-5/8"	2-5/8"	0.05"
T102D3	3	Clean for Plastics Straight, clean cuts	Polypropylene-based plastic materials up to 3/4" thick	6	HCS	4"	3"	0.05"
T108BHM3	3	Clean for Carbon Fiber Straight, clean cuts with long life	Fiber-based materials, specializing in carbon fiber	12	Carbide strip	3-5/8"	2-5/8"	0.05"

SPECIALTY T-SHANK

Item #	Qty.	Cut Type	Application	TPI	Blade Material	Overall Length	Working Length	Blade Thickness
T130DG*	1	Diamond for Hard Tile Clean cuts	Grade 5 porcelain, granite, marble, slate, glass and cement board 3/64"-1/2"	30 grit	Diamond (grit)	3-1/4"	2-1/4"	0.032"
T130RF1	1	Special for Ceramics File effect for fine, straight or curved cuts	Ceramics, glass, fiberglass 3/64"-5/8"	30 grit	Carbide (grit)	3-1/4"	2-5/16"	0.03"
T130RF3	3							
T150RF1	1	Special for Ceramics File effect for fine, straight or curved cuts	Ceramics, glass, fiberglass 3/64"-3/8"	50 grit	Carbide (grit)	3-1/4"	2-5/16"	0.03"
T150RF3	3							
T118EHM1	1	Special for Stainless Steel Straight cuts, long life	Stainless steel 5/64"-3/16", steel and non-ferrous metals 5/64"-7/32"	14	Carbide (strip)	3-1/4"	2-5/16"	0.04"
T118EHM3	3							
T118AHM1	1	Special for Stainless Steel Straight cuts, long life	Stainless steel 3/64"-5/64", steel and non-ferrous metals 1/16"-1/8"	24	Carbide (strip)	3-1/4"	2-5/16"	0.04"
T118AHM3	3							
T118EFS	5	Basic for Stainless Steel Straight cuts	8-26 gauge stainless steel; longer life than standard bi-metal	18	Bi-metal	3-1/4"	2-1/4"	0.05"
T118GFS	5	Basic for Stainless Steel Straight cuts	8-26 gauge stainless steel; longer life than standard bi-metal	36	Bi-metal	3-1/4"	2-1/4"	0.05"
T141HM1	1	Special for Fiber and Plaster Fast, coarse cuts	Cement board 1/4"-2-3/8", fiberglass and plaster board 1/4"-3/4"	6	Carbide (tip)	4"	3"	0.05"
T341HM1	1	Special for Fiber and Plaster Fast, coarse cuts	Cement board 1/4"-3-1/8", fiberglass and plasterboard 1/4"-2-3/8"	6	Carbide (tip)	5-1/4"	4-1/8"	0.05"
T301CHM1	1	Special for Solid Surface Fast, clean cuts	Solid surface materials 3/16"-2-1/2"	8	Carbide (strip)	4-5/8"	3-1/2"	0.05"
T301CHM3	3							
T101A3	3	Special for Plexiglas Fine and straight cuts	Plexiglas 5/64"-3/4"	14	HSS	4"	2-3/4"	0.05"
T101A	5							
T113A3	3	Special for Soft Materials Fast, coarse cuts	Cardboard, leathers, carpet, polystyrene, other soft materials	Knife edge	HCS	4"	3"	0.05"
T313AW3	3	Special for Soft Materials Fast, coarse cuts	Cardboard, leathers, carpet, polystyrene, other soft materials	Knife edge	HCS	6"	5"	0.05"

*Cool with water—use only with GCFI-protected outlets or adapters or with cordless jig saw

WOOD AND METAL CUTTING JIG SAW BLADES

DIAMOND GRIT JIG SAW BLADES

Offer three times more speed and life than carbide grit in the toughest applications



NARROW BODY THICKNESS

Increases flexibility for flush cutting applications

VACUUM-BRAZED

Diamond grit cuts faster and lasts longer

STAINLESS STEEL JIG SAW BLADES

Provide two times longer life than standard bi-metal jig saw blades



8% COBALT ALLOY

Has higher resistance to heat build-up



WAVY SET MILLED TEETH

Cut cleanly and smoothly in stainless steel

ALL PURPOSE

Item #	Qty.	Cut Type	Application	TPI	Blade Material	Overall Length	Working Length	Blade Thickness	T-SHANK
T345XF3	3	Progressor® for All Purpose Progressive tooth design for fast cuts and longer life	Thick and thin materials like wood with nails, plywood, particle board 3/16"–3-5/8", metal 3/16"–3/8", non-ferrous metal and aluminum 5/64"–1-1/4"	5–10 P	Bi-metal	5-1/4"	4-1/4"	0.05"	
T345XF	5								
T345XF25	25								
T345XF100	100								
T111CF	5	Accurate for Wood With Nails Straight cuts	Wood with nails, OSB, plastic 3/16"–1-1/4"	8	Bi-metal	4"	3"	0.04"	
T211HF	5	Accurate for Wood With Nails Scroll blade for curve cuts	Wood with nails, plastic 1/8"–1-1/4", non-ferrous metal and aluminum 1/8"–1/2"	10	Bi-metal	3"	2"	0.04"	

P=Progressive tooth

T-SHANK SETS

Item #	# of Pieces	Includes	Case Type
T503	3	(2) T101BIF, (1) T101AOF	—
T567A3	3	(1) T123X, (1) T234X, (1) TX345XF	—
T500	5	(1) T101B, (1) T144D, (1) T119BO, (1) T118A, (1) T118B	—
T501	5	(1) T101B, (1) T144D, (1) T119BO, (1) T101BR, (1) T118A	—
T5002	10	(2) T101B, (2) T144D, (2) T119BO, (2) T118A, (2) T118B	Plastic
T10RC	10	(2) T144D, (2) T101BR, (2) T101B, (1) T308B, (1) T119BO, (2) T101AO	Robust
T14CPSC	14	(2) T119BO, (1) T144DP, (2) T101B, (3) T234X, (1) T123X, (2) T118B, (2) T118A, (1) T118G	Pouch
T15RC	15	(1) T101D, (2) T144D, (2) T101BR, (2) T101B, (2) T119BO, (2) T118B, (2) T118A, (1) T118G, (1) T345XF	Robust
T18CHC	18	(2) T119BO, (3) T144DP, (2) T101B, (1) T101BR, (3) T118B, (3) T118A, (2) T234X, (1) T345XF, (1) T123X	Brute Tough™
TC21HC	21	(5) T101B, (5) T144DP, (2) T345XF, (5) T118A, (2) T123X, (2) T141HM1	Brute Tough™
TW21HC	21	(4) T101B, (4) T144DP, (4) T101D, (3) T119BO, (3) T244D, (3) T101AO	Brute Tough™
T30C	30	(10) T101B, (5) T101D, (5) T144D, (5) T118A, (5) T118B	Tube
T30W	30	(10) T101B, (10) T101D, (10) T144D	Tube



T503



T15RC

WOOD AND METAL CUTTING
JIG SAW BLADES



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Invented for life

U-SHANK JIG SAW BLADES

WOOD AND METAL CUTTING
JIG SAW BLADES

WOOD						U-SHANK		
Item #	Qty.	Cut Type	Application	TPI	Blade Material	Overall Length	Working Length	Blade Thickness
U234X3	3	Progressor® for Wood Straight, fine, splinter-free, accurate cuts	Thick or thin material in hard/soft woods, laminated particle board, OSB, plywood, particle board	8-12 P	HCS	4-1/4"	3-17/32"	0.06"
U234X	5							
U101D3	3	Clean for Wood Straight, clean cuts	Hard/soft woods, plywood, OSB, plastics 1/4"-2-3/8"	6 P	HCS	3-5/8"	3"	0.05"
U101D	5							
U101B3	3	Clean for Wood Straight, fine cuts	Hard/soft woods, plastics, OSB, plywood, laminated particle board 3/16"-1-1/4"	10 V	HCS	3-5/8"	3"	0.05"
U101B	5							
U101BR3*	3	Clean for Wood Reverse tooth for splinter-free cuts on top of workpiece; straight, fine-down cuts	Laminated particle board, OSB, plywood, hard/soft woods, plastics 3/16"-1-1/4"	10 V	HCS	3-5/8"	3-3/16"	0.05"
U101BR*	5							
U101AO3	3	Clean for Wood Scroll blade for curved cutting—pointed teeth for splinter-free cuts on both sides of the workpiece	Double-sided laminates, laminated particle board, MDF, hard/soft woods, plywood, plastics 5/64"-3/4"	20	HCS	2-3/4"	2"	0.05"
U101AO	5							
U101DF	5	Clean for Hardwood Straight, clean cuts	Long life in hard/soft woods, plywood, OSB, wood with nails, plastics 1/4"-2-3/8"	6	Bi-metal	4"	3-3/16"	0.05"
U111DF	5	Clean for Hardwood Straight cuts	Long life in wood with nails, OSB, plastic 1/4"-2-3/8"	6	Bi-metal	4"	3-3/16"	0.04"
U101BF	5	Clean for Hardwood Straight, fine cuts	Long life in hard/soft woods, plastics, plywood, laminated particle board 3/16"-1-1/4"	10	Bi-metal	4"	3-3/16"	0.05"
U144D	5	Speed for Wood Straight and very fast cuts	Plunge cuts in hard/soft woods, OSB, plywood 1/4"-2-3/8"	6 P	HCS	4"	3-3/16"	0.05"
U144DF	5	Speed for Hardwood Straight and very fast cuts	Hard/soft woods, OSB, plywood, wood with nails 1/4"-2-3/8"	6 P	Bi-metal	4"	3-3/16"	0.05"
U111C	5	Basic for Wood Fast, coarse cuts	Ideal for jig saws without orbital action in soft woods, OSB, plywood 3/16"-2"	8	HCS	3-5/8"	3"	0.05"
U19BO	5	Basic for Wood Scroll blade for curved cuts	Soft woods, OSB, plywood 5/64"-3/4"	12	HCS	2-3/4"	2"	0.04"
U1BIF	5	Special for Laminate Straight cuts	Splinter-free cuts in laminate flooring	14	Bi-metal	2-3/4"	2"	0.05"
U1AOF	5	Special for Laminate Scroll blade for curved cuts	Splinter-free cuts in laminate flooring	20	Bi-metal	2-3/4"	2"	0.05"

P=Progressive tooth V=Variable gullet *Reverse tooth

METAL						U-SHANK		
Item #	Qty.	Cut Type	Application	TPI	Blade Material	Overall Length	Working Length	Blade Thickness
U123X3	3	Progressor® for Metal Fast cuts and long life	Thick or thin metal, pipes and metal profiles in sheet metal up to 8 gauge, metal 5/64"-3/8", stainless steel 1/16"-1/8", non-ferrous metal 5/64"-3/4", plastics 1/16"-1-1/4", fiberglass 3/64"-3/4"	10-24 P	HSS	3-5/8"	3"	0.04"
U123X	5							
U118G3	3	Basic for Metal Straight cuts	Sheet metal 17-26 gauge, very thin metals 1/64"-3/64" (ferrous and non-ferrous)	36	HSS	2-3/4"	2"	0.03"
U118G	5							
U118A3	3	Basic for Metal Straight cuts	Sheet metal 10-16 gauge, thin metals 1/16"-1/8" (ferrous and non-ferrous)	17-24 P	HSS	3-1/8"	2-1/2"	0.03"
U118A	5							

P=Progressive tooth If cutting metal, use cutting oil to cool blade. Note: use only with GCFI-protected outlets or adapters

METAL						U-SHANK			
Item #	Qty.	Cut Type	Application	TPI	Blade Material	Overall Length	Working Length	Blade Thickness	
U118E3	3	Basic for Metal Straight cuts	Medium-thin metals 5/64"-7/32" (ferrous and non-ferrous)	14-18 P	HSS	3-1/8"	2-1/2"	0.05"	
U118E	5								
U118B3	3	Basic for Metal Straight cuts	Sheet metal 17-26 gauge, very thin metals 1/64"-3/64" (ferrous and non-ferrous)	11-14 P	HSS	3-1/8"	2-1/2"	0.04"	
U118B	5								
U118GF	5	Flexible for Metal Straight cuts and long life	Sheet metal 17-26 gauge, very thin metals 1/64"-3/64" (ferrous and non-ferrous)	36	Bi-metal	2-3/4"	2"	0.03"	
U118AF	5	Flexible for Metal Straight cuts and long life	Sheet metal 10-16 gauge, thin metals 1/16"-1/8" (ferrous and non-ferrous)	17-24 P	Bi-metal	3-1/8"	2-1/2"	0.03"	
U118EF	5	Flexible for Metal Straight cuts and long life	Medium-thin metals 5/64"-7/32" (ferrous and non-ferrous)	14-18 P	Bi-metal	3-1/8"	2-1/2"	0.03"	
U118BF	5	Flexible for Metal Straight cuts and long life	Medium-thin metals 1/8"-1/4" (ferrous and non-ferrous)	11-14 P	Bi-metal	3-1/8"	2-1/2"	0.03"	

P=Progressive tooth If cutting metal, use cutting oil to cool blade. Note: use only with GCFI-protected outlets or adapters

ALL PURPOSE						U-SHANK			
Item #	Qty.	Cut Type	Application	TPI	Blade Material	Overall Length	Working Length	Blade Thickness	
U345XF3	3	Progressor® for All Purpose Fast cuts and longer life	Thick and thin materials like wood with nails, plywood, particle board 3/16"-3-5/8", metal 3/16"-3/8", non-ferrous metal, aluminum 5/64"-1-1/4"	5-10 P	Bi-metal	5"	4-7/32"	0.05"	
U345XF	5								
U111HF	5	Accurate for Wood with Nails Straight cuts	Wood with nails, plastic 1/8"-1-1/4", non-ferrous metal and aluminum 1/8"-1/2", metal 1/8"-1/4"	10	Bi-metal	4"	3-3/16"	0.04"	

P=Progressive tooth

SPECIALTY						U-SHANK			
Item #	Qty.	Cut Type	Application	TPI	Blade Material	Overall Length	Working Length	Blade Thickness	
U30RF1	1	Special for Ceramics File effect for fine, straight or curved cuts	Ceramics, glass, fiberglass 3/64"- 5/8"	30 grit	Carbide (grit)	2-3/4"	2"	0.03"	

U-SHANK SETS

Item #	# of Pieces	Includes	Case Type
U503	3	(2) U1BIF, (1) U1AOF	-
U567A3	3	(1) U123X, (1) U234X, (1) UX345XF	-
U502A5	5	(1) U101B, (1) U101D, (1) U101AO (1) U118A, (1) U118B	-
U501A5	5	(1) U144DF, (1) U118BF, (1) U118EF, (1) U118AF, (1) U118GF	-
U10RC	10	(1) U144D, (1) U101BR, (2) U101B, (1) U234X, (2) U101AO, (1) U118B, (1) U118A, (1) U345XF	Robust
U10CSC	10	(2) U101B, (2) U144D, (2) U19BO, (1) U118A, (1) U118B, (1) U345XF, (1) U234X	Pouch
U500A10	10	(2) U101B, (2) U144D, (2) U19BO, (2) U118A, (2) U118B	Plastic
U14CPSC	14	(2) U19BO, (2) U101B, (1) U144D, (3) U234X, (2) U118A, (2) U118B, (1) U118G, (1) U123X	Pouch



U10RC



WOOD AND METAL CUTTING
JIG SAW BLADES



BOSCH
Invented for life

STATIONARY BAND SAW BLADES

- ▶ Constructed with premium materials to resist heat buildup for long life
- ▶ Optimized tooth geometry for best performance
- ▶ Lengths fit most common band saw sizes



Item #	Application	TPI	Material Cut	Length	Width	Thickness
BS5618-15S	Scroll	15	Wood	56-1/8"	1/8"	.012"
BS5618-6W	General purpose	6	Wood	56-1/8"	1/4"	.012"
BS5678-6W	General purpose	6	Wood	56-7/8"	1/4"	.012"
BS5912-15W	Scroll	15	Wood	59-1/2"	1/8"	.012"
BS5912-6W	General purpose	6	Wood	59-1/2"	1/4"	.012"
BS5912-6H	Heavy duty	6	Wood	59-1/2"	3/8"	.012"
BS5912-18M	Metal	18	Metal	59-1/2"	3/8"	.014"
BS6412-24M	Metal	24	Metal	64-1/2"	1/2"	.020"
BS72716-15S	Scroll	15	Wood	72-7/16"	1/8"	.012"
BS72716-6W	General purpose	6	Wood	72-7/16"	1/4"	.020"
BS80-15S	Scroll	15	Wood	80"	1/8"	.018"
BS80-6W	General purpose	6	Wood	80"	1/4"	.020"
BS80-6H	Heavy duty	6	Wood	80"	1/2"	.020"
BS82-6W	General purpose	6	Wood	82"	1/4"	.020"
BS9312-15S	Scroll	15	Wood	93-1/2"	1/8"	.018"
BS9312-6W	General purpose	6	Wood	93-1/2"	1/4"	.020"
BS9312-18M	Metal	18	Metal	93-1/2"	3/8"	.025"
BS9312-4F	Fast	4 skip	Wood	93-1/2"	1/2"	.020"

PORTABLE BAND SAW BLADES

- ▶ Bi-metal construction for long life



Item #	Qty.	Application	TPI	Material Cut	Length	Width	Thickness
PTB4410	3	Heavy duty	10	Metal/wood/plastic	44-7/8"	1/2"	.02"
PTB4414	3	General purpose, fast	14	Metal/wood/plastic	44-7/8"	1/2"	.02"
PTB4418	3	General purpose	18	Metal/wood/plastic	44-7/8"	1/2"	.02"
PTB4424	3	Fine	24	Metal/wood/plastic	44-7/8"	1/2"	.02"
CBS2810*	3	Heavy duty	10	Metal/wood/plastic	28-7/8"	1/2"	.02"
CBS2814*	3	General purpose, fast	14	Metal/wood/plastic	28-7/8"	1/2"	.02"
CBS2818*	3	General purpose	18	Metal/wood/plastic	28-7/8"	1/2"	.02"
CBS2824*	3	Fine	24	Metal/wood/plastic	28-7/8"	1/2"	.02"

*Fits Bosch BSH180 portable band saw. See page 105 for tool details.

