ULTRA 1/4" GRINDING WHEELS

Depressed Center Wheels Type 27

1/4" Grinding Wheels

Description and Applications

ULTRA

- Premium wheels made from superior raw materials and advanced technologies for longer working life.
- Ultra Wheels give consistent grinding action for quicker and easier working.

ZA24T: Zirconia Aluminum Oxide Grain

- Zirconia grain is sharper, cuts faster, and lasts longer than aluminum oxide grain.
- T-grade bond for fast cutting and longer life.
- Recommended for steel, cast iron, and stainless steel.

■ WA24S: White Aluminum Oxide Grain — Stainless Steel

- Contaminate-Free design for fast cutting of stainless steel, ferrous metals, food grade, and nuclear applications.
- Contains ≤0.1% iron, sulfur, or chlorine for rust-free and corrosion-free results.
- S-grade bond.

A24N Aluminum Oxide Grain

- N-grade bond for fast stock removal.
- For metal and stainless.

A24R: Aluminum Oxide Grain

- #1 selling 1/4" Depressed Center Grinding Wheel.
- R-grade bond for longer life and excellent stock removal.











T27 Depressed Center Wheels 1/4" for Grinding (.25 Thick; 6.4mm)

-			ULTRA - New and Improved			
			METAL/STAINLESS	STAINLESS/METAL	METAL	METAL
SIZE	RPM	CARTON QTY.	ZA24T	WA24S	A24N	A24R
4 x ¹ / ₄ x ³ / ₈	15,300	25	45036*			
4 x ¹ / ₄ x ⁵ / ₈	15,300	25	35611*			
4 ¹ / ₂ x ¹ / ₄ x ⁷ / ₈	13,300	25	35624	35673	36400	35620
4 ¹ / ₂ x ¹ / ₄ x ⁵ / ₈ -11	13,300	10	35625	35674	36401	35621
5 x ¹ / ₄ x ⁷ / ₈	12,250	25	37535	37543	36402	35626
5 x ¹ / ₄ x ⁵ / ₈ -11	12,250	10	37530	37531	36403	35628
6 x ¹ / ₄ x ⁷ / ₈	10,200	25	45039	45048	36404	35632
6 x ¹ / ₄ x ⁵ / ₈ -11	10,200	10	45040	45049	36405	35633
7 x ¹ / ₄ x ⁷ / ₈	8,600	25	35644	35677	36406	35640
7 x ¹ / ₄ x ⁵ / ₈ -11	8,600	10	35645	35678	36407	35641
9 x ¹ / ₄ x ⁷ / ₈	6,600	25	35658	45081	36408	35654
9 x ¹ / ₄ x ⁵ / ₈ -11	6,600	10	35659	45082	36409	35655

^{*} While supplies last