



# OEM Engine Enamel with Ceramic™

DE1601, 1605-1612,  
1616-1622, 1631, 1632,  
1638, 1642, 1652

## Product Description

Dupli-Color® OEM Engine Enamel with Ceramic™ is formulated for high temperatures and high performance engine applications. This engine enamel will perform to the most rigorous standards of racing, street rod, and vehicle restoration enthusiasts.

## Product Characteristics

**Primer:** Grey Engine Primer

**Color:** Ford Blue, Ford Red, Ford Dark Blue, Chevrolet Orange-Red, General Motors Blue, Chevrolet Blue, Pontiac Blue, New Ford Gray, Pontiac Blue Metallic, Ford Green, Detroit Diesel Alpine Green, Chrysler Green, Chevrolet Orange, Old Ford Blue, Chrysler Orange, Chrysler Corp. Blue, Chrysler Industrial Red, Cummins Beige, Daytona Yellow, and Chrysler Hemi-Orange.

**Finish:** Gloss & Metallic

## Properties

**Product Weight:** 6.24 lb/gal

**Flash Point:** Propellant < 0° F

## Preferred Application

Dupli-Color OEM Engine Enamel with Ceramic provides optimum performance when this application method is followed.

<b>Prep</b>	PW100	Prep Wipe
	PS100	Prep Spray
	CM541	Grease & Wax Remover
<b>Prime</b>	DE1612	Gray Engine Primer
<b>Coat</b>	DE****	Engine Enamel
<b>Clear</b>	DE1636	Clear

*Refer to the application box for more specific instructions!*

## Application

*Prepare surface by removing loose paint, dirt, rust, grease, wax, etc. For best results, use a Dupli-Color® Prep Wipe (PW100) or Grease & Wax Remover to clean surface. Scuff/Sand surface with a red Scotch-Brite pad or equivalent. Wash with mild soap and water. Rinse well and dry with a clean cloth.*

Mask-off surrounding areas to protect from overspray. Apply Dupli-Color Engine Primer (DE1612) to bare metal surfaces. Use at temperatures between 60° and 92° F and when humidity is less than 60%.

Shake can vigorously for one full minute after mixing ball moves freely. After each minute of use, shake can for 10 additional seconds. To spray, hold can parallel 8-10 inches from surface to be painted and use in an even, sweeping motion. To avoid runs and sags, apply 2 light coats followed by one medium wet coat. Apply all coats within 1 hour, allowing 10 minutes between each coat. For additional coats after 1 hour, wait 7 days for paint to cure. Dries to touch in 1 hour. Can be handled in 3 hours. Covers approximately 12-14 square feet.

The EZ Touch™ Nozzle results in 50% less finger fatigue than a standard nozzle, as well as greater coverage and less overspray.

## Packaging

**Fill Weight:** 12 oz

**Per Case:** 6 cans

**Case Weight:** 6.17 lbs

**Cases/Pallet:** 156

**Units/Pallet:** 936 cans

## Uses

Engine Block & Accessories.

Surfaces:

Metal