

# ABRASIV EDGE

Reorder No. DP08.07



[www.dynabrade.com](http://www.dynabrade.com)





# Table of Contents



## Belts 4–11

<b>DynaCut Coated Abrasives</b>	
Belts .....	4-7
Scalloped .....	8
<b>DynaBrite Non-Woven Nylon Abrasives</b>	
Belts .....	9-10
<b>CLEO® Polishing Products</b>	
Belts and Compounds .....	11



## Random Orbital Sander Discs 12–18

<b>DynaCut Coated Abrasives</b>	
Random Orbital .....	12-14
Microfinishing .....	14
Film .....	14
NewEdge Scalloped-Edge .....	16
<b>DynaBrite Non-Woven Nylon Abrasives</b>	
Random Orbital .....	17
<b>Dyna Micro-Mesh™</b>	
Random Orbital .....	18



## Discs 20–25

<b>DynaCut Coated Abrasives</b>	
Locking-Type .....	20
Locking-Type Flap .....	20
Flap Discs with Fiberglass Backing .....	23
<b>Unitized</b>	
Locking-Type .....	21
Fiberglass Backing .....	23
<b>DynaBrite Non-Woven Nylon Abrasives</b>	
Locking-Type .....	21
Discs with Hole .....	25
<b>CLEO® Polishing Products</b>	
Polishing .....	22
<b>Fiber</b>	
Merit .....	22
<b>DynaStrip</b>	
Discs .....	24
With Fiberglass Backing .....	24



## Sheets, Rolls and Dynafine® 26–33

<b>DynaCut Coated Abrasives</b>	
Sheets .....	26
DynaMitt Sheets .....	27
Microfinishing Rolls .....	28-29
Rolls .....	30
Strips .....	30
Dynafine® .....	31
Raised Panel .....	33
<b>DynaBrite Non-Woven Nylon Abrasives</b>	
DynaMitt Sheets .....	27
Dynafine® .....	32
Raised Panel .....	33



## Sanding Stars 34–36

<b>DynaCut Coated Abrasives</b>	
Arbor-Mount .....	34
Spindle-Mount .....	34
Eyelet .....	36
<b>Arbors and Mandrels</b>	
Arbors .....	35
Threaded Mandrels .....	35
“Universal” Shank Arbor .....	35
Eyelet Star Mandrels .....	36



## Bands 38–39

<b>DynaCut Coated Abrasives</b>	
Bands .....	38
<b>DynaBrite Non-Woven Nylon Abrasives</b>	
Bands .....	39



# Table of Contents (Cont'd)

<b>Flap Wheels</b>	<b>40–41</b>
<b>DynaCut Coated Abrasives</b>	
With 1/4" Shaft	40
With 1/4" Threaded Shaft	40
With Flanges	41

<b>DynaBurs</b>	<b>48–49</b>
1/8" and 3 mm	48
1/4" and 6 mm	49

<b>Wheels</b>	<b>42–47</b>
<b>DynaStrip Red</b>	
Shaft Mounted	42
With Hole	42
<b>Unitized</b>	
With Hole	43
<b>DynaBrite Non-Woven Nylon Abrasives</b>	
With Hole	43
With 1/4" Shaft	44
<b>Interleaf</b>	
With 1/4" Shaft	44
<b>Mounted</b>	
Diamond	45
<b>Cut-Off</b>	
Diamond	45
Norzon Plus Reinforced	46
<b>Depressed Center</b>	
Type 27	46
<b>Safety Recommendations</b>	47

<b>Weiler Products</b>	<b>50–55</b>
<b>Wheels</b>	
Roughneck® Stringer Bead Twist	50
Standard Twist Knot Wire	50
<b>Cup Brushes</b>	
Crimped Wire	51
Knot Wire	51
<b>End Brushes</b>	
Crimped Wire	52
Controlled Flare	53
Knot Wire	54
<b>Brushes</b>	
Crimped Wire Radial Wheel	54
Concave	55
Knot Wire	55

<b>Specialty Products</b>	<b>56–57</b>
<b>Flaps and Hubs</b>	
For the Dynascaler	56
<b>Reciprocating</b>	
Bi-Metal Saw Blades	56
Files	57

<b>Appendix</b>	<b>A-1–A-2</b>
Grit Grading Systems	A-1
Terms and Conditions	A-2

# AbrasiveEdge Fast Match

## Abrasive Attributes



### Zirconia Alumina

A good high performance mineral that is sharp, hard and tough. It is a versatile mineral that works well under high heat and grinding pressure applications but can also be effective on many materials at lower grinding pressure levels.



### Aluminum Oxide

The most common mineral used in a wide range of good, general purpose abrasive products for use primarily on softer materials. It lacks the hardness of some other abrasive minerals but delivers a dependable performance where high pressure/high heat applications are not required.



### Norton SG Blaze

The self-sharpening design is ideal for high pressure, heavy metal removal applications. Cuts cooler and lasts 50% to 200% longer than current generation of belts. Lower your total grinding costs on hard to grind materials.



### DynaBrite

Used for a wide range of applications including decorative finishing, surface conditioning and blending on a variety of metals. Tough reinforced nylon and abrasive belts allow controlled cut to eliminate gouging, run cool and leave burr free finishes.

## TECH TIPS



### Grind from the return side of the belt

Arrows located on the Dynabrade tool belt covers indicate abrasive belt direction.

Grinding from the return side of the belt will greatly enhance tool performance and increase belt life.



### Improve tool maneuverability with the Dynaswivel® air line connector



The Dynaswivel® is ideal for use with most tools.

Improves maneuverability, extends hose life and minimizes operator fatigue.

**FAST SHIP!**  
**SAME DAY OR NEXT DAY**

Dynabrade is committed to providing you, our customer, with top quality abrasive products for today's market needs - when YOU need them.  
**Most items in stock for immediate shipment.**



# AbrasiveEdge Fast Match

- 1.) Find the belt length desired
- 2.) Match to Dynabrade tool series

## Belts (by Length)

7-3/8"	Rolling Pin Sander	
9-3/4", 10-11/16"	Dynastraight® with Dyncushion®	
12"	Mini-Dynafiler® II	
15-1/2"	Dynastraight® with Dyncushion®	
18"	Dynafiler® II Dynafiler® III	
20-1/2"	Dynafiler® II	
24"	Dynafiler® Tool Post Grinder (1-1/2")	 
26-5/16"	8-1/4" Dia. x 9" Long Pneumatic Wheels	
30"	Dynabelter®	
34"	Dynangle® II	
36"	Tool Post Grinders	
44"	Dynafiler®	
48"	Tool Post Grinders	
72"	Versatility Grinders	
78"	Bench-Top Grinders	
104"	Band Saw Blade Grinder	

# DynaCut Belts

COATED ABRASIVES



## Common Applications

### A/O Aluminum Oxide

Grinding, light grinding, blending on aluminum, carbon steel, brass and bronze

### Z/A Zirconia Alumina

Metalwork finishing on stainless steel and nickel alloys, forged steel and aluminum components

### CER Ceramic

Grinding, light grinding and coatings removal on stainless steel, carbon steel, titanium, nickel alloy, chrome and inconel

## Z/A Zirconia Alumina    A/O Aluminum Oxide    CER Ceramic

Please call for availability and pricing

Length	Width	Brand	40 Grit	60 Grit	80 Grit	120 Grit	180 Grit	220 Grit	320 Grit	MINIMUM QUANTITY	LIST PRICE PER BELT
7-3/8" (187 mm)	3" (76 mm)	Z/A DYNABRADE	90630	90631	90632	90633	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$1.64
		A/O DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	90634	90635	90636	50	\$1.28
9-3/4" (248 mm)	2-1/4" (57 mm)	Z/A DYNABRADE	92259	92260	92261	92262	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$1.78
10-11/16" (271 mm)	3" (76 mm)	Z/A DYNABRADE	92100	92101	92102	92103	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$1.72
		A/O DYNABRADE	<input checked="" type="checkbox"/>	90613	90614	90615	90268	90269	90270	50	\$1.67
	A/O DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	90600	90601	<input checked="" type="checkbox"/>	90602	50	\$2.96	
12" (305 mm)	1/8" (3 mm)	Z/A DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	79004	79005	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$0.69
		A/O DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	92208	92209	92210	50	\$0.46
	CER NORTON SG BLAZE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	79103	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$0.93	
	Z/A DYNABRADE	79006	79007	79008	79009	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$0.77	
	A/O DYNABRADE	<input checked="" type="checkbox"/>	91425	91426	91427	92118	92119	92120	50	\$0.50	
	CER NORTON SG BLAZE	79104	79105	79106	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$1.26	
1/2" (13 mm)	Z/A DYNABRADE	79010	79011	79012	79013	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$0.83	
		A/O DYNABRADE	<input checked="" type="checkbox"/>	91428	91429	91430	92114	92115	92116	50	\$0.57
	CER NORTON SG BLAZE	79107	79108	79109	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$1.56	



## Enhance tool performance

### Look for Arrows

The arrows located on the belt covers indicate abrasive belt direction. Grinding from the return side of the belt will greatly enhance tool performance and increase belt life.



Mini-Dynafiler® II  
Model 15003

# DynaCut Belts (Cont'd)

COATED ABRASIVES

**Z/A** Zirconia Alumina    **A/O** Aluminum Oxide    **CER** Ceramic

Please call for availability and pricing

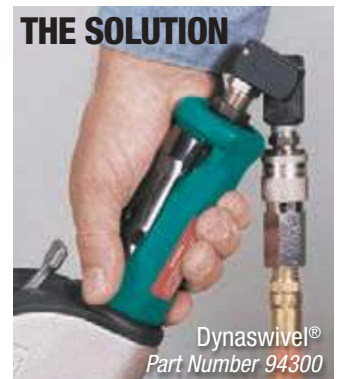
Length	Width	Brand	40 Grit	60 Grit	80 Grit	120 Grit	180 Grit	220 Grit	320 Grit	MINIMUM QUANTITY	LIST PRICE PER BELT
15-1/2" (394 mm)	1" (25 mm)	Z/A DYNABRADE	90194	90195	90196	90197	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$2.63
	1-1/2" (38 mm)	Z/A DYNABRADE	90190	90191	90192	90193	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$2.99
	2-3/4" (70 mm)	Z/A DYNABRADE	90009	90017	90018	90020	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$2.92
		A/O DYNABRADE	<input checked="" type="checkbox"/>	90076	90077	90078	90026	90011	90012	50	\$1.64
	3-1/2" (89 mm)	Z/A DYNABRADE	<input checked="" type="checkbox"/>	90272	90273	90275	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$3.37
		A/O DYNABRADE	<input checked="" type="checkbox"/>	90353	90354	90355	90277	90338	90339	50	\$1.92
7" (178 mm)	A/O DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	90603	90604	<input checked="" type="checkbox"/>	90605	50	\$3.83	
18" (457 mm)	1/8" (3 mm)	Z/A DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	79024	79025	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$0.73
		A/O DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	92228	92229	92232	92233	92234	50	\$0.46
		CER NORTON SG BLAZE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	79118	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$0.98
	1/4" (6 mm)	Z/A DYNABRADE	79026	79027	79028	79029	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$0.81
		A/O DYNABRADE	<input checked="" type="checkbox"/>	91114	91115	91116	90224	90225	90226	50	\$0.50
		CER NORTON SG BLAZE	79119	79120	79121	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$1.36
	1/2" (13 mm)	Z/A DYNABRADE	79030	79031	79032	79033	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$0.86
		A/O DYNABRADE	<input checked="" type="checkbox"/>	91117	91118	91119	90244	90245	90246	50	\$0.60
		CER NORTON SG BLAZE	79122	79123	79124	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$1.66
	3/4" (19 mm)	Z/A DYNABRADE	79034	79035	79036	79037	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$1.05
		A/O DYNABRADE	<input checked="" type="checkbox"/>	91123	91124	91125	90254	90255	90256	50	\$0.66
		CER NORTON SG BLAZE	79125	79126	79127	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$2.32
1" (25 mm)	Z/A DYNABRADE	79038	79039	79040	79041	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$1.34	
	A/O DYNABRADE	<input checked="" type="checkbox"/>	91126	91127	91128	90288	90289	90290	50	\$0.86	
20-1/2" (521 mm)	3/4" (19 mm)	Z/A DYNABRADE	90640	90641	90642	90643	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$1.08
		A/O DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	90334	90335	90336	50	\$0.68
		CER NORTON SG BLAZE	79133	79134	79135	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$2.22



## Improve tool maneuverability

### Dynaswivel® Air Line Connector

Ideal for use with most air tools. The Dynaswivel® improves tool maneuverability, minimizes operator fatigue and extends hose life.



# DynaCut Belts (Cont'd)

COATED ABRASIVES

**Z/A** Zirconia Alumina    **A/O** Aluminum Oxide    **CER** Ceramic

Please call for availability and pricing

Length	Width	Brand	40 Grit	60 Grit	80 Grit	120 Grit	180 Grit	220 Grit	320 Grit	MINIMUM QUANTITY	LIST PRICE PER BELT
24" (610 mm)	1/8" (3 mm)	Z/A DYNABRADE <input checked="" type="checkbox"/> 79049 79054 79055 <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/>	50	\$0.81							
		A/O DYNABRADE <input checked="" type="checkbox"/> 90405 90407 90409 90410 90411 90412	50	\$0.39							
		CER NORTON SG BLAZE <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> 79143 <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/>	50	\$1.05							
	1/4" (6 mm)	Z/A DYNABRADE 79056 79057 79058 79059 <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/>	50	\$0.83							
		A/O DYNABRADE <input checked="" type="checkbox"/> 91434 91435 91436 90423 90424 90425	50	\$0.50							
		CER NORTON SG BLAZE 79144 79145 79146 <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/>	50	\$1.48							
	1/2" (13 mm)	Z/A DYNABRADE 79060 79061 79062 79063 <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/>	50	\$0.98							
		A/O DYNABRADE <input checked="" type="checkbox"/> 91437 91438 91439 90449 90451 90453	50	\$0.65							
		CER NORTON SG BLAZE 79147 79148 79149 <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/>	50	\$1.84							
	1" (25 mm)	Z/A DYNABRADE 79064 79065 79066 79067 <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/>	50	\$1.52							
		A/O DYNABRADE <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> 90486 90487 90488	50	\$0.94							
		CER NORTON SG BLAZE 79150 79151 79152 <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/>	50	\$3.16							
	1-1/2" (38 mm)	A/O DYNABRADE <input checked="" type="checkbox"/> 91632 - - - - -	50	\$1.32							
		A/O DYNABRADE <input checked="" type="checkbox"/> - 91633 91634 91635 91628 91629	50	\$1.26							
	3" (76 mm)	Z/A DYNABRADE 79050 79051 79052 79053 <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/>	50	\$3.43							
	26-5/16" (610 mm)	9" (229 mm)	A/O DYNABRADE <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> 90606 90607 <input checked="" type="checkbox"/> 90608	50	\$6.22						
	30" (762 mm)	1/4" (6 mm)	Z/A DYNABRADE 92175 92176 92177 92178 <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/>	50	\$0.95						
			A/O DYNABRADE <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> 90471 90472 90473	50	\$0.57						
			CER NORTON SG BLAZE 79163 79164 79165 <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/>	50	\$1.52						
		1/2" (13 mm)	Z/A DYNABRADE 92180 92181 92182 92183 <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/>	50	\$1.09						
			A/O DYNABRADE <input checked="" type="checkbox"/> 90671 90672 90673 90493 90494 90496	50	\$0.66						
CER NORTON SG BLAZE 79166 79167 79168 <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/>			50	\$1.88							
1" (25 mm)		Z/A DYNABRADE 92185 92186 92187 92188 <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/>	50	\$1.67							
		A/O DYNABRADE <input checked="" type="checkbox"/> 90674 90675 90676 90512 90513 90514	50	\$0.99							
		CER NORTON SG BLAZE 79169 79170 79171 <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/>	50	\$3.62							
2" (51 mm)		Z/A DYNABRADE 92190 92191 92192 92193 <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/>	50	\$2.88							
		A/O DYNABRADE <input checked="" type="checkbox"/> 90677 90678 90679 90390 90391 90392	50	\$2.08							
		CER NORTON SG BLAZE 79172 79173 79174 <input checked="" type="checkbox"/> <input checked="" type="checkbox"/> <input checked="" type="checkbox"/>	50	\$7.50							



## Remove stock

### 40 Grit Belt

Use a 40 grit belt to remove stock, leaving a uniform surface and just enough material to develop a final finish. The finishing grit removes all initial grit scratches.



Dynaflex® III  
Model 15300



# DynaCut Belts (Cont'd)

COATED ABRASIVES

**Z/A** Zirconia Alumina

**A/O** Aluminum Oxide

**CER** Ceramic

Please call for availability and pricing

Length	Width	Brand	40 Grit	50 Grit	60 Grit	80 Grit	120 Grit	180 Grit	220 Grit	320 Grit	MINIMUM QUANTITY	LIST PRICE PER BELT
34" (610 mm)	1/4" (6 mm)	A/O DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	90475	90477	90479	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$0.88
	1/2" (13 mm)	A/O DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	90495	90497	90499	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$1.02
	3/4" (19 mm)	A/O DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	90367	90368	90370	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$1.16
	2" (51 mm)	A/O DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	90377	90378	90380	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$2.75
36" (914 mm)	2" (51 mm)	A/O DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	91637	-	-	-	-	-	50	\$2.95
		A/O DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	-	91638	91639	91640	91641	91642	50	\$2.80
44" (864 mm)	1/2" (13 mm)	A/O DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	90545	90547	90549	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$1.22
48" (1,219 mm)	2" (51 mm)	A/O DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	91643	-	-	-	-	-	25	\$3.10
		A/O DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	-	91644	91645	91646	91647	91648	25	\$3.05
72" (183 cm)	1/4" (6 mm)	Z/A DYNABRADE	94807	<input checked="" type="checkbox"/>	94771	94777	94789	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$1.09
		A/O DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	94795	94801	<input checked="" type="checkbox"/>	50	\$0.71
	1/2" (13 mm)	Z/A DYNABRADE	94808	<input checked="" type="checkbox"/>	94772	94778	94790	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$1.42
		A/O DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	94796	94802	<input checked="" type="checkbox"/>	50	\$1.22
	1" (25 mm)	Z/A DYNABRADE	94809	<input checked="" type="checkbox"/>	94773	94779	94791	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$2.95
		A/O DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	94797	94803	<input checked="" type="checkbox"/>	50	\$2.30
	1-1/2" (38 mm)	Z/A DYNABRADE	94810	<input checked="" type="checkbox"/>	94774	94780	94792	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$4.24
		A/O DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	94798	94804	<input checked="" type="checkbox"/>	50	\$2.42
2" (51 mm)	Z/A DYNABRADE	94811	<input checked="" type="checkbox"/>	94775	94781	94793	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$5.16	
	A/O DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	94799	94805	<input checked="" type="checkbox"/>	50	\$3.21	
78" (198 cm)	2" (51 mm)	Z/A DYNABRADE	94812	<input checked="" type="checkbox"/>	94776	94782	94794	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$4.93
		A/O DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	94800	94806	<input checked="" type="checkbox"/>	50	\$3.32
104" (264 cm)	1" (25 mm)	CER NORTON SG BLAZE	<input checked="" type="checkbox"/>	79176	<input checked="" type="checkbox"/>	79177	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$8.30
	1-1/2" (38 mm)	CER NORTON SG BLAZE	<input checked="" type="checkbox"/>	79178	<input checked="" type="checkbox"/>	79179	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$10.88

# DynaCut Scalloped Belts

COATED ABRASIVES

## Common Applications

Grind and finish right angle welds in confined areas, such as fittings, manways, frames and bracings

Level, blend and finish right angle welds on stainless steel and other materials



**Easier access**  
**Faster stock removal**

### Advantages of Scalloped Belts

They provide easier access, faster stock removal and less undercutting than standard items used, such as square pads and/or cross pads.

Length	Width	Brand	120 Grit	MINIMUM QUANTITY	LIST PRICE PER BELT
24" (610 mm)	77F 1/2" (13 mm)	3M	91386	25	\$2.40

## Finish First with Dynabrade!

**GRIND • DEBURR • BLEND • POLISH • SURFACE CONDITION**



### "THE ORIGINAL" DYNAFILE®

Accepts over 35 interchangeable contact arms for hundreds of uses. 20,000 RPM.



### DYNAFILE® II

Grinding head pivots 360°; 7° offset handle. Easily converts to Die Grinder and Drill.



### MINI-DYNAFILE® II

Smaller, lighter Abrasive Belt Tool. Ergonomic design with multi-positional grinding head.



### DYNAFILE® III

.7 hp motor for heavy-duty use. Includes side handle for comfortable two-hand operation.



### DYNAFILE® III

Includes 4" dia. contact wheel, for grinding with less "scalloping" (digging into surface).



### DYNABELTER®

Ideal for extra heavy-duty use. Grind large welds flat! Ideal for circumferential welds.

**Discover The Dynabrade Difference!**



# DynaBrite Belts

NON-WOVEN NYLON ABRASIVES



## Common Applications

DynaBrite belts are made of a non-woven nylon which is impregnated with abrasive grain and resin, perfect for:

- Light and heavy duty cleaning
- Deburring
- Blending
- Polishing
- Finishing



Please call for availability and pricing

Length	Width	Brand	SE Coarse Brown	Coarse Brown	Medium Maroon	Very Fine Blue	Super Fine Grey	Polishing White	MINIMUM QUANTITY	LIST PRICE PER BELT	
7-3/8 (187 mm)	3" (76 mm)	DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	90092	90091	90090	<input checked="" type="checkbox"/>	1	\$6.65	
9-3/4" (248 mm)	2-1/4" (57 mm)	DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	90095	90094	90093	<input checked="" type="checkbox"/>	1	\$6.41	
10-11/16" (271 mm)	3" (76 mm)	DYNABRADE	<input checked="" type="checkbox"/>	90239	90238	90237	90219	<input checked="" type="checkbox"/>	1	\$9.50	
		3M	<input checked="" type="checkbox"/>	89213	89212	89211	89210	90048	1	\$13.00	
	7" (178 mm)	DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	90098	90097	90096	<input checked="" type="checkbox"/>	1	\$14.40	
12" (305 mm)	1/2" (13 mm)	DYNABRADE	78005	78006	78007	78008	78009	<input checked="" type="checkbox"/>	1	\$2.25	
		3M	90315	90314	90313	90312	90311	<input checked="" type="checkbox"/>	1	\$3.89	
15-1/2" (394 mm)	2-3/4" (70 mm)	DYNABRADE	<input checked="" type="checkbox"/>	90023	90022	90021	90013	<input checked="" type="checkbox"/>	1	\$11.27	
		3M	<input checked="" type="checkbox"/>	89233	89232	89231	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$14.40	
	3-1/2" (89 mm)	3M	DYNABRADE	<input checked="" type="checkbox"/>	90283	90282	90281	90014	<input checked="" type="checkbox"/>	1	\$11.34
				89244	-	-	-	-	-	1	\$22.65
				-	89243	89242	89241	89240	-	1	\$19.25
		-	-	-	-	-	90051	1	\$17.00		



Dynafile® II  
Model 40352



For **surface conditioning**, not material removal

### Dynabrade Rubber Drive Wheel

For best results, make use of our rubber drive wheels. Ideal for use with DynaBrite surface conditioning belts.

Call Toll Free: 1-800-828-7333 • Call for Large Quantity Order Pricing

Prices subject to change without notice

# DynaBrite Belts (Cont'd)

NON-WOVEN NYLON ABRASIVES

Please call for availability and pricing

Length	Width	Brand	Coarse Brown	Medium Maroon	Very Fine Blue	Super Fine Grey	Polishing White	MINIMUM QUANTITY	LIST PRICE PER BELT	
18" (457 mm)	1/4" (6 mm)	DYNABRADE	78015	78016	78017	78018	<input checked="" type="checkbox"/>	1	\$1.98	
		3M	90231	90229	90228	90158	<input checked="" type="checkbox"/>	1	\$2.67	
	1/2" (13 mm)	DYNABRADE	78019	78020	78021	78022	<input checked="" type="checkbox"/>	1	\$2.70	
		3M	90297	90292	90248	90159	90052	1	\$3.79	
	3/4" (19 mm)	DYNABRADE	78024	78025	78026	78027	<input checked="" type="checkbox"/>	1	\$3.12	
		3M	90299	90294	90258	90161	90053	1	\$5.29	
	1" (25 mm)	DYNABRADE	78029	78030	78031	78032	<input checked="" type="checkbox"/>	1	\$5.54	
		3M	90300	90295	90259	90162	<input checked="" type="checkbox"/>	1	\$7.39	
	24" (610 mm)	1/4" (6 mm)	DYNABRADE	78045	78046	78047	78048	<input checked="" type="checkbox"/>	1	\$2.25
			3M	90460	90433	90403	90397	<input checked="" type="checkbox"/>	1	\$2.82
1/2" (13 mm)		DYNABRADE	78049	78050	78051	78052	<input checked="" type="checkbox"/>	1	\$2.88	
		3M	90461	90434	90400	90398	90054	1	\$3.99	
1" (25 mm)		DYNABRADE	78054	78055	78056	78057	<input checked="" type="checkbox"/>	1	\$4.24	
		3M	90462	90416	90402	90399	<input checked="" type="checkbox"/>	1	\$7.94	
3" (76 mm)		DYNABRADE	78040	78041	78042	78043	<input checked="" type="checkbox"/>	1	\$12.25	
		3M	90459	90458	90404	90396	90056	1	\$19.04	
30" (762 mm)		1/2" (13 mm)	DYNABRADE	78063	78064	78065	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$2.99
			3M	90442	90436	90406	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$4.41
	1" (25 mm)	DYNABRADE	78066	78067	78068	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$4.86	
		3M	90444	90437	90401	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$8.10	
	2" (51 mm)	DYNABRADE	78069	78070	78071	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$10.24	
		3M	90448	90438	90414	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$14.27	
34" (864 mm)	2" (51 mm)	DYNABRADE	78075	78076	78077	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$11.00	
		3M	90374	90373	90371	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$17.29	
72" (183 cm)	1/4" (6 mm)	DYNABRADE	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	78084	78085	<input checked="" type="checkbox"/>	1	\$4.25	
		3M	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	93735	93729	<input checked="" type="checkbox"/>	1	\$6.50	
	1/2" (13 mm)	DYNABRADE	78086	78087	78088	78089	<input checked="" type="checkbox"/>	1	\$4.68	
		3M	93746	93741	93736	93730	<input checked="" type="checkbox"/>	1	\$7.25	
	1" (25 mm)	DYNABRADE	78090	78091	78092	78093	<input checked="" type="checkbox"/>	1	\$9.36	
		3M	93747	93742	93737	93731	<input checked="" type="checkbox"/>	1	\$14.11	
	1-1/2" (38 mm)	3M	93748	93743	93738	93732	<input checked="" type="checkbox"/>	1	\$22.86	
	2" (51 mm)	DYNABRADE	78080	78081	78082	78083	<input checked="" type="checkbox"/>	1	\$15.00	
		3M	93749	93744	93739	93733	<input checked="" type="checkbox"/>	1	\$28.97	
	78" (198 cm)	2" (51 mm)	3M	93750	93745	93740	93734	<input checked="" type="checkbox"/>	1	\$30.52



# CLEO® Belts



Please call for availability and pricing

Length	Width	Synthetic White	Lambswool Wool	MINIMUM QUANTITY	LIST PRICE PER BELT
15-1/2" (394 mm)	3-1/2" (89 mm)	91498	—	1	\$16.66
		—	91499	1	\$55.00
18" (457 mm)	1" (25 mm)	91500	<input checked="" type="checkbox"/>	1	\$11.00

## Common Applications

Used on both stationary and portable tools to produce finishes ranging from satin to mirror in most materials including brass, aluminum and stainless steel

Remove light scratches in stainless steel and deeper scratches or surface imperfections in softer materials

# CLEO® Polishing Products



### Products for use on Stainless Steel

Begin with 78231 (Gray), followed by 78232 (White), finish with 78233 (Christmas Green)

### Products for use on Aluminum

Begin with 78234 (Brown), followed by 78235 (Mint Green), finish with 78233 (Christmas Green)

### Products for use on Brass

Begin with 78234 (Brown), followed by 78235 (Mint Green), finish with 78236 (Red Rouge)

Polishing Product	Color	MINIMUM QUANTITY	LIST PRICE PER PRODUCT	Polishing Product	Color	MINIMUM QUANTITY	LIST PRICE PER PRODUCT
78231	Gray	1	\$12.00	78234	Brown	1	\$8.00
78232	White	1	\$14.00	78235	Mint Green	1	\$10.00
78233	Christmas Green	1	\$16.00	78236	Red Rouge	1	\$22.00

The word CLEO is a registered trademark of Buff Polish & Grind Industrial Supply Co., Inc.

Call Toll Free: 1-800-828-7333 • Call for Large Quantity Order Pricing

Prices subject to change without notice 11

# AbrasiveEdge Fast Match

## Abrasive Attributes



### Silicon Carbide

Creates thinner scratch than aluminum oxide due to its sharper grain. Silicon carbide will cut faster but does not last as long as aluminum oxide.



### Aluminum Oxide

The most common mineral used in a wide range of good, general purpose abrasive products for use primarily on softer materials. It lacks the hardness of some other abrasive minerals but delivers a dependable performance where high pressure/high heat applications are not required.



### Dyna Micro-Mesh™

All types of Micro-Mesh™ are manufactured utilizing Ultra-Flex technology, which reduces crystal fracturing making it a long-lasting, high quality abrasive like no other on today's market. The disc conforms to shapes conventional products cannot, allowing for a more uniform scratch pattern than fixed crystal abrasives.



### DynaBrite

Used for a wide range of applications including decorative finishing, surface conditioning and blending on a variety of metals. Tough reinforced nylon and abrasive discs allow controlled cut to eliminate gouging, run cool and leave burr free finishes without removing parent material.

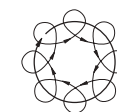
# TECH TIPS



Learn which tool orbit pattern fits your application



3/8" (10 mm) Dia. Orbit  
For Aggressive Sanding



3/16" (5 mm) Dia. Orbit  
For General Sanding



3/32" (2.5 mm) Dia. Orbit  
For Ultra-Fine Sanding



Always start on, stop off

Place the orbital sander on the work surface before engaging the throttle and move the running tool off the surface before disengaging the throttle.

This will help to prevent unwanted swirl marks.

# AbrasivEdge Fast Match

- 1.) Find the disc diameter desired
- 2.) Match to Dynabrade tool series

## Abrasives Discs (by Diameter)

3"	Dynorbital-Spirit®	
	DynaLocke®	
3-1/2"	Dynorbital-Spirit®	
	Dynorbital® Supreme	
5"	Dynorbital-Spirit®	
	Two-Hand Series	
6"	DynaLocke®	
	Dynorbital® Supreme	
	Gear-Driven Sanders	
8"	Two-Hand Series	
	Gear-Driven Sanders	
11"	Dynorbital®	
	Electric Dynorbital®	
	Gear-Driven Sanders	

# DynaCut Random Orbital Sander Discs

COATED ABRASIVES



## Common Applications

Prepare primed and painted surfaces for finishing

Strip primer and paint

Sand off plastic and fiberglass

Light weld blending and deburring

Bare wood sanding

Finish metal of all types

**A/O** Aluminum Oxide    **SC** Silicon Carbide

Please call for availability and pricing

Dia.	Backing Type	Vacuum Type	Brand	# of Holes	80 Grit	120 Grit	150 Grit	180 Grit	220 Grit	320 Grit	MINIMUM QUANTITY	LIST PRICE	
3/4" (51 mm)	SC	PSA	Non-Vac	DYNABRADE	0	78160	78161	<input checked="" type="checkbox"/>	78162	78163	<input checked="" type="checkbox"/>	1 Sheet of 75	\$9.00
1-1/4" (51 mm)	SC	PSA	Non-Vac	DYNABRADE	0	78165	78166	<input checked="" type="checkbox"/>	78167	78168	<input checked="" type="checkbox"/>	1 Sheet of 25	\$8.00
3" (76 mm)	A/O	Hook-Face	Vacuum	DYNABRADE	3	92056	92057	<input checked="" type="checkbox"/>	92058	92059	92060	1	\$36.00
3-1/2" (89 mm)	A/O	PSA	Non-Vac	DYNABRADE	0	79900	79901	<input checked="" type="checkbox"/>	79902	79903	79904	1 Box of 100	\$28.00
				NORTON	0	79230	-	<input checked="" type="checkbox"/>	-	-	-	1 Roll of 100	\$35.00
	A/O	Hook-Face	Non-Vac	DYNABRADE	0	79935	79936	<input checked="" type="checkbox"/>	79937	79938	79939	1 Box of 100	\$28.00
				NORTON	0	79270	-	<input checked="" type="checkbox"/>	-	-	-	1 Roll of 100	\$49.00
5" (127 mm)	A/O	PSA	Non-Vac	DYNABRADE	0	79910	79911	<input checked="" type="checkbox"/>	79912	79913	<input checked="" type="checkbox"/>	1 Box of 100	\$28.00
				NORTON	0	79240	-	<input checked="" type="checkbox"/>	-	-	<input checked="" type="checkbox"/>	1 Roll of 100	\$38.00
	A/O	PSA	Vacuum	DYNABRADE	5	79915	79916	<input checked="" type="checkbox"/>	79917	79918	<input checked="" type="checkbox"/>	1 Box of 100	\$28.00
				NORTON	5	79245	-	<input checked="" type="checkbox"/>	-	-	<input checked="" type="checkbox"/>	1 Roll of 100	\$38.00
	A/O	Hook-Face	Non-Vac	DYNABRADE	0	79941	79942	<input checked="" type="checkbox"/>	79943	79944	<input checked="" type="checkbox"/>	1 Box of 100	\$28.00
				NORTON	0	79276	79277	<input checked="" type="checkbox"/>	79278	79279	<input checked="" type="checkbox"/>	1 Roll of 100	\$61.00
A/O	Hook-Face	Vacuum	DYNABRADE	5	79946	79947	<input checked="" type="checkbox"/>	79948	79949	<input checked="" type="checkbox"/>	1 Box of 100	\$28.00	
			NORTON	5	79281	79282	<input checked="" type="checkbox"/>	79283	79284	<input checked="" type="checkbox"/>	1 Roll of 100	\$55.00	



# DynaCut Random Orbital Sander Discs (Cont'd)

COATED ABRASIVES

**A/O Aluminum Oxide**

Please call for availability and pricing

Dia.	Backing Type	Vac Type	Brand	# of Holes	36 Grit	40 Grit	60 Grit	80 Grit	120 Grit	180 Grit	220 Grit	MINIMUM QUANTITY	LIST PRICE	
6" (152 mm)	A/O	PSA	DYNABRADE	0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	79920	79921	79922	79923	1 Box of 100	\$36.00	
			NORTON	0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	79252	—	—	—	1 Roll of 100	\$57.00	
					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	—	79254	79256	79257	1 Roll of 100	\$53.00	
		Vacuum	DYNABRADE	6	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	79925	79926	79927	79928	1 Box of 100	\$36.00	
			NORTON	6	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	79259	—	—	—	1 Roll of 100	\$57.00	
					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	—	79261	79263	79264	1 Roll of 100	\$53.00	
	A/O	Hook-Face	Non-Vac	DYNABRADE	0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	79951	79952	79953	79954	1 Box of 100	\$36.00
				NORTON	0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	79286	—	—	—	1 Roll of 100	\$74.00
			<input checked="" type="checkbox"/>			<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	—	79287	79288	79289	1 Roll of 100	\$66.00	
		Vacuum	DYNABRADE	6	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	79956	79957	79958	79959	1 Box of 100	\$36.00	
			NORTON	6	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	79291	—	—	—	1 Roll of 100	\$74.00	
					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	—	79292	79293	79294	1 Roll of 100	\$66.00	
8" (203 mm)	A/O	PSA	DYNABRADE	0	<input checked="" type="checkbox"/>	91235	<input checked="" type="checkbox"/>	—	—	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$1.73	
					<input checked="" type="checkbox"/>	—	<input checked="" type="checkbox"/>	91237	—	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$1.46	
					<input checked="" type="checkbox"/>	—	<input checked="" type="checkbox"/>	—	91239	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$1.34	
		Vacuum	DYNABRADE	8	<input checked="" type="checkbox"/>	91247	<input checked="" type="checkbox"/>	—	—	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$1.73	
					<input checked="" type="checkbox"/>	—	<input checked="" type="checkbox"/>	91249	—	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$1.46	
					<input checked="" type="checkbox"/>	—	<input checked="" type="checkbox"/>	—	91251	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$1.34	
	A/O	Non-Vac	DYNABRADE	0	<input checked="" type="checkbox"/>	91444	<input checked="" type="checkbox"/>	—	—	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$1.97	
					<input checked="" type="checkbox"/>	—	<input checked="" type="checkbox"/>	91446	—	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$1.66	
					<input checked="" type="checkbox"/>	—	<input checked="" type="checkbox"/>	—	91448	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$1.57	
		Vacuum	DYNABRADE	8	<input checked="" type="checkbox"/>	91456	<input checked="" type="checkbox"/>	—	—	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$1.97	
					<input checked="" type="checkbox"/>	—	<input checked="" type="checkbox"/>	91458	—	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$1.66	
					<input checked="" type="checkbox"/>	—	<input checked="" type="checkbox"/>	—	91460	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$1.57	



Dynorbital-Spirit®  
Model 59020



Two-Hand Dynorbital®  
Model 58409

Call Toll Free: 1-800-828-7333 • Call for Large Quantity Order Pricing

Prices subject to change without notice

# DynaCut Random Orbital Sander Discs (Cont'd)

COATED ABRASIVES

**A/O Aluminum Oxide**

Please call for availability and pricing

Dia.	Backing Type	Vac Type	Brand	# of Holes	36 Grit	40 Grit	60 Grit	80 Grit	120 Grit	180 Grit	220 Grit	MINIMUM QUANTITY	LIST PRICE PER DISC		
11-1/4" (286 mm)	A/O Hook-Face	Non-Vac	DYNABRADE	0	91315	<input checked="" type="checkbox"/>	—	—	—	—	<input checked="" type="checkbox"/>	1	\$3.23		
					—	<input checked="" type="checkbox"/>	91316	—	—	—	<input checked="" type="checkbox"/>	1	\$2.73		
					—	<input checked="" type="checkbox"/>	—	91300	91301	91302	<input checked="" type="checkbox"/>	1	\$2.75		
		Vacuum	DYNABRADE	"O-Style"	91317	<input checked="" type="checkbox"/>	—	—	—	—	—	—	<input checked="" type="checkbox"/>	1	\$3.23
					—	<input checked="" type="checkbox"/>	91318	—	—	—	—	—	<input checked="" type="checkbox"/>	1	\$2.73
					—	<input checked="" type="checkbox"/>	—	91303	91304	91305	91306	<input checked="" type="checkbox"/>	1	\$2.75	
5	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	91309	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$2.60			

## Microfinishing Discs

Diameter	Backing Type	Brand	Vacuum Type	# of Holes	100 Micron	80 Micron	60 Micron	30 Micron	15 Micron	MINIMUM QUANTITY	LIST PRICE PER DISC
11-1/4" (286 mm)	A/O Hook-Face	DYNABRADE	Non-Vac	0	91320	91321	91322	91323	91324	1	\$4.40
		DYNABRADE	Vacuum	"O-Style"	91325	91326	91327	91328	91329	1	\$4.40

**GRIT GRADING SYSTEM**  
See Page A-1

## Film Discs

Diameter	Backing Type	Brand	Vacuum Type	# of Holes	1000 Grit	MINIMUM QUANTITY	LIST PRICE PER DISC
3/4" (19 mm)	A/O	PSA DYNABRADE	Non-Vacuum	0	78156	75	\$0.12
1-1/4" (38 mm)	A/O	PSA DYNABRADE	Non-Vacuum	0	78157	25	\$0.32



### "O-Style" abrasive

#### For use with Vacuum Tools

The abrasive's center hole is designed to leave the sanding pad vacuum holes exposed. Dust and debris are drawn up through the abrasive and sanding pad vacuum holes to keep the work surface as clean as possible.





# How Easy is it to do Business with your Air Tool Company?

*Service, Quality and Commitment - that's the Dynabrade Difference*



- **Factory Salesmen Throughout the U.S.A.**
- **Same-Day or Next Day Shipping**
- **No-Obligation Demonstrations**
- **Easy to do Business with**

## Check Out Why Dynabrade Is the Global Leader in Random Orbital Sanding

- ✓ **Comfort Platform**  
Provides additional hand and wrist support.
- ✓ **Recessed Throttle Lever**  
Recessed into housing to eliminate pressure point on operator's hand.
- ✓ **Comfortable Palm Grip**  
Vibration-absorbing grip is shaped to conform to the hand.
- ✓ **Low Vibration Levels**  
Precision one-piece motor shaft and counterbalance. High quality double-row pad bearing, protected by unique patented "V Seal," improves bearing life and reduces vibration.
- ✓ **Low Sound Levels**  
Muffling system reduces exhaust sound levels to as low as 76 dB(A).
- ✓ **Perfectly Balanced, Ultra-True Sanding Pad**  
*The Best in the Industry!*  
Perfectly balanced, weight-mated sanding pad with a one-piece hub design.
- ✓  **MADE IN USA**

Dynabrade and the Dynabrade logo are registered trademarks of Dynabrade, Inc.

**Call 1-800-828-7333 for Free Demonstration and Literature!**

**WWW.DYNABRADE.COM**

**DYNABRADE, INC., A FAMILY AND EMPLOYEE-OWNED BUSINESS**



# NewEdge Scalloped-Edge Abrasive Discs

COATED AND NON-WOVEN NYLON ABRASIVES

## Common Applications

Backsplash corners

Coves on solid surface countertops

Kitchen & Bath industry: bowl and sink finishing

Marine industry: rounded fiberglass corners



**Conform** to the shape of coves and corners

Pair NewEdge Discs with Radius Edge Pads

Dynabrade's system eliminates edge cutting.

**A/O** Aluminum Oxide    **DB** DynaBrite

## DynaCut Coated Abrasive Discs

Please call for availability and pricing

Dia.	Backing Type	Vacuum Type	80 Grit	100 Grit	120 Grit	100 Micron	80 Micron	60 Micron	30 Micron	15 Micron	9 Micron	MINIMUM QUANTITY	LIST PRICE PER DISC	
3-1/2" (89 mm)	A/O	Hook-Face	Non-Vac	92580	<input checked="" type="checkbox"/>	92581	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$0.36	
				<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	92582	<input checked="" type="checkbox"/>	92583	92584	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$0.45
5" (127 mm)	A/O	Hook-Face	Non-Vac	92590	<input checked="" type="checkbox"/>	92591	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$0.56	
				<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	92592	<input checked="" type="checkbox"/>	92593	92594	92588	92589	50	\$1.08
			Vacuum	92600	<input checked="" type="checkbox"/>	92601	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$0.56
				<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	92602	<input checked="" type="checkbox"/>	92603	92604	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	50	\$1.08

## DynaBrite Non-Woven Nylon Discs

**GRIT GRADING SYSTEM**  
See Page A-1

Diameter	Backing Type	Vacuum Type	Medium Maroon	Fine Gray	MINIMUM QUANTITY	LIST PRICE PER DISC	
3-1/2" (89 mm)	DB	Hook-Face	Non-Vac	92585	92586	10	\$1.13
5" (127 mm)	DB	Hook-Face	Non-Vac	92595	92596	10	\$1.34
			Vacuum	92605	92606	10	\$1.34

## Sample Kits



Dynorbital-Spirit®  
Model 59020

Each kit contains 3 of each of the following discs, relative to disc diameter and vacuum type:

- 80 grit, 120 grit
- 100 μ, 60 μ, 30 μ
- Medium NWN, Fine NWN

Diameter	Kit Part Number	MINIMUM QUANTITY	LIST PRICE PER KIT
3-1/2" (89 mm)	92353	1	\$12.35

Diameter	Vacuum Type	Kit Part Number	MINIMUM QUANTITY	LIST PRICE PER KIT
5" (127 mm)	Non-Vac	92350	1	\$20.00
	Vacuum	92351	1	\$20.00



# DynaBrite Random Orbital Sander Discs

NON-WOVEN NYLON ABRASIVES



## Common Applications

Solid surface and marine industries:  
OEM surface conditioning

Ship building – scuff the primer



**Great for prep work on shape dimensioning**

**Larger Footprint will Minimize Undercutting**

Use one of Dynabrite's 11" dia. tools to cuff a primed metal surface for better paint adhesion prior to an initial paint coat.

☑ Please call for availability and pricing

Diameter	Brand	Backing Type	Medium Maroon	Very Fine Blue	Super Fine Gray	Ultra Fine White	MINIMUM QUANTITY	LIST PRICE PER DISC
3/4" (51 mm)	DB DYNABRITE	Hook-Face	78153	78150	☑	☑	75	\$0.23
1-1/4" (51 mm)	DB DYNABRITE	Hook-Face	78154	78151	☑	☑	25	\$0.55
11-1/4" (286 mm)	DB DYNABRITE	Hook-Face	☑	78250	78251	78252	1	\$5.40
	3M	Hook-Face	☑	91400	91401	91402	1	\$5.99



Palm-Style  
Mini-Dynorbital®  
Model 57500



Right Angle  
Mini-Dynorbital®  
Model 53415



**Maximize your results**

**Use the Proper Technique**

Always keep the abrasive as flat as possible.

When using the 3/4" and 1-1/4" dia. abrasives, utilize the outside edge of the abrasive to maximize the cut rate by placing the center of the defect near the edge of the abrasive.



11" Dia. Electric Dynorbital®  
Model 51612

# Dyna Micro-Mesh™ Discs

## Common Applications

All Dyna Micro-Mesh™ Discs can be used either wet or dry for micro-finishing  
(Not intended for heavy stock removal)

### FOR MOST APPLICATIONS

Finishing plastics, acrylics, polycarbonates, bakelite, fiberglass, gelcoat, soft woods and composites

### FOR METALWORKING APPLICATIONS

Finishing metals and hard woods

### FOR SOLID SURFACE APPLICATIONS

Finishing countertops and aluminum



**A/O** Aluminum Oxide    **SC** Silicon Carbide



## For Most Applications

Diameter	Backing Type	1,500 Grit	2,400 Grit	3,600 Grit	6,000 Grit	12,000 Grit	MINIMUM QUANTITY	LIST PRICE PER DISC
5" (127 mm)	SC Hook-Face	78201	78202	78203	78204	78205	10	\$2.09

## For Metalworking Applications

Diameter	Backing Type	180 Grit	240 Grit	400 Grit	600 Grit	800 Grit	MINIMUM QUANTITY	LIST PRICE PER DISC
5" (127 mm)	SC Hook-Face	78210	78211	78212	78213	78214	10	\$2.09

## For Solid Surface Applications

Diameter	Backing Type	300 Grit	600 Grit	800 Grit	1,500 Grit	2,400 Grit	4,000 Grit	MINIMUM QUANTITY	LIST PRICE PER DISC
5" (127 mm)	A/O Hook-Face	78220	78221	78222	78223	78224	78225	10	\$2.09



## Create a uniform scratch pattern

### Cushioned Abrasive

Dyna Micro-Mesh™ is an abrasive that gives a more uniform scratch pattern than fixed crystal abrasives. It is unique and therefore, has its own grading system (see page A-1).





# Die Grinders

INNOVATION AND EXCELLENCE

From the Company  
that Brought you  
the Dynafile®



Pencil Grinders



7° Offset



Right Angle



Angle Head



Straight-Line



Extensions



## AbrasivEdge Fast Match

### Abrasive Attributes



#### DynaStrip

Thick, strong synthetic fibers and coarse abrasive with a smear-resistant adhesive for quick and easy cleaning and conditioning.



#### Unitized

Product that is constructed by bonding and compressing layers of abrasive impregnated non-woven nylon together with an adhesive system. The material is pressed with heat to form a solid block from which wheels are cut.



#### Zirconia Alumina

A good high performance mineral that is sharp, hard and tough. It is a versatile mineral that works well under high heat and grinding pressure applications but can also be effective on many materials at lower grinding pressure levels.



#### Aluminum Oxide

The most common mineral used in a wide range of good, general purpose abrasive products for use primarily on softer materials. It lacks the hardness of some other abrasive minerals but delivers a dependable performance where high pressure/high heat applications are not required.



#### DynaBrite

Used for a wide range of applications including decorative finishing, surface conditioning and blending on a variety of metals. Tough reinforced nylon and abrasive discs allow controlled cut to eliminate gouging, run cool and leave burr free finishes.

## TECH TIPS



**Always adhere** to maximum operating speeds

**Accessory MOS Must Equal or Exceed Tool MOS.**

For your protection, always check tool's maximum RPM rating against the maximum operating speed marked on the abrasive. Never overspeed the abrasive at any time.

[www.dynabrade.com](http://www.dynabrade.com)



# AbrasiveEdge Fast Match

- 1.) Find the disc diameter desired
- 2.) Match to Dynabrade tool series

## Discs (by Diameter)

2"	CLEO® Locking-Type Polishing Discs Model 52413 Disc Sander	
2", 3"	Unitized Locking-Type Discs 7° Offset and Right Angle Disc Sanders & Die Grinders	
2", 3", 4"	DynaCut and DynaBrite Locking-Type Discs 2", 3" & 4" Disc Sanders	
4", 5", 6"	DynaStrip Discs 4-1/2"-5" Disc Sanders  Dynastraight® (6" Dia.)	
4-1/2"	DynaCut Flap Discs with Fiberglass Backing 4-1/2" Depressed Center Wheel Grinder	
4-1/2", 5"	Unitized Fiberglass Backing Discs 4-1/2"-5" Disc Sanders & Dep. Center Wheel Grinders  DynaStrip Discs with Fiberglass Backing 4-1/2"-5" Disc Sanders	
4-1/2", 5", 7"	DynaBrite Discs with Hole & Merit Ceramic Fiber Discs 4-1/2"-5", 7" Disc Sanders	

# DynaCut Locking-Type Discs

COATED ABRASIVES



## Common Applications

Grind and blend welds

Light deburring and finishing

Heavy metal removal

**Z/A Zirconia Alumina**

Please call for availability and pricing

Diameter	Vacuum Type	Number of Holes	36 Grit	50 Grit	60 Grit	80 Grit	120 Grit	MINIMUM QUANTITY	LIST PRICE PER DISC
2" (51 mm)	Z/A Non-Vac	0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	78100	78101	78102	25	\$0.81
3" (76 mm)	Z/A Non-Vac	0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	78104	78105	78106	25	\$1.08
	Z/A Vacuum	5	92041	92042	<input checked="" type="checkbox"/>	92043	<input checked="" type="checkbox"/>	25	\$1.19
4" (102 mm)	Z/A Non-Vac	0	78108	<input checked="" type="checkbox"/>	78109	78110	<input checked="" type="checkbox"/>	25	\$1.61

# DynaCut Locking-Type Flap Discs

COATED ABRASIVES



**Z/A Zirconia Alumina**

## Common Applications

Stock and rust removal, deburr, blend welds

Clean and finish

Diameter		40 Grit	60 Grit	80 Grit	120 Grit	MINIMUM QUANTITY	LIST PRICE PER DISC
2" (51 mm)	Z/A	90970	90971	90972	90973	10	\$3.24
3" (76 mm)	Z/A	90924	90925	90926	90927	10	\$3.74



# Unitized Locking-Type Discs



## Common Applications

Deburr, clean, blend, finish and polish metals, plastics and composites



**Use the face as well as the external diameter**

### Faster Cut

Unitized discs are made from layers of compressed non-woven material that has been impregnated with either silicon carbide or aluminum oxide. For example, 2S F is silicon carbide impregnated; 2A M is aluminum oxide impregnated.



Diameter	Maximum RPM	2S F	2A M	6A M	MINIMUM QUANTITY	LIST PRICE PER DISC
2" (51 mm)	22,100	78290	78291	–	10	\$2.88
		–	–	78292	10	\$3.42
3" (76 mm)	15,100	78293	78294	–	10	\$5.22
		–	–	78295	10	\$6.08

# DynaBrite Locking-Type Discs

NON-WOVEN NYLON ABRASIVES



## Common Applications

Light to heavy duty cleaning

Deburring, blending, finishing and polishing



**DB DynaBrite**

Please call for availability and pricing

Diameter		SE Coarse	Coarse Brown	Medium Maroon	Very Fine Blue	Super Fine Gray	MINIMUM QUANTITY	LIST PRICE PER DISC	
2" (51 mm)	DB	<input checked="" type="checkbox"/>	78123	–	–	–	10	\$0.78	
		<input checked="" type="checkbox"/>	–	78122	78121	78120	10	\$0.75	
3" (76 mm)	DB	<input checked="" type="checkbox"/>	78128	–	–	–	10	\$1.42	
		<input checked="" type="checkbox"/>	–	78127	78126	78125	10	\$1.39	
4" (102 mm)	DB	–	78130	–	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	10	\$2.62	
		–	–	78131	–	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	10	\$2.32
		–	–	–	78132	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	10	\$2.22

Call Toll Free: 1-800-828-7333 • Call for Large Quantity Order Pricing

Prices subject to change without notice

# CLEO® Locking-Type Polishing Discs



## Common Applications

Polish stainless steel, aluminum and brass



**Achieve** a mirror finish  
in only three steps

See Page 11

Achieve a mirror finish on a variety of metals by pairing Dynabrade tools with CLEO® Polishing Discs and compounds.

Diameter	White	Wool	MINIMUM QUANTITY	LIST PRICE PER DISC
2" (51 mm)	91496	–	1	\$3.45
	–	91497	1	\$7.00

The word CLEO is a registered trademark of Buff Polish & Grind Industrial Supply Co., Inc.

# Merit Ceramic Fiber Discs



## Common Applications

Material removal

Grind and blend welds

Heavier deburring and finishing



**Never** exceed rating

Importance of Speed Ratings

Never exceed maximum RPM rating of backup pad when using fiber discs. It's possible for the disc to fragment if pushed beyond the manufacturer's recommendations.

Diameter	Center Hole	Maximum RPM	36 Grit	50 Grit	60 Grit	80 Grit	MINIMUM QUANTITY	LIST PRICE PER DISC
4-1/2" (114 mm)	7/8" (22 mm)	13,330	79325	–	–	–	25	\$1.00
			–	79326	–	–	25	\$0.94
			–	–	79327	–	25	\$0.84
			–	–	–	79328	25	\$0.76
5" (127 mm)	7/8" (22 mm)	12,000	79333	–	–	–	25	\$1.10
			–	79334	–	–	25	\$1.01
			–	–	79335	–	25	\$0.92
			–	–	–	79336	25	\$0.84
7" (178 mm)	7/8" (22 mm)	6,000	79337	–	–	–	25	\$1.67
			–	79338	–	–	25	\$1.58
			–	–	79339	–	25	\$1.67
			–	–	–	79340	25	\$1.50





# DynaStrip Discs with Fiberglass Backing



## Common Applications

Clean welds

Removal of paint/coatings, scale and oxidation



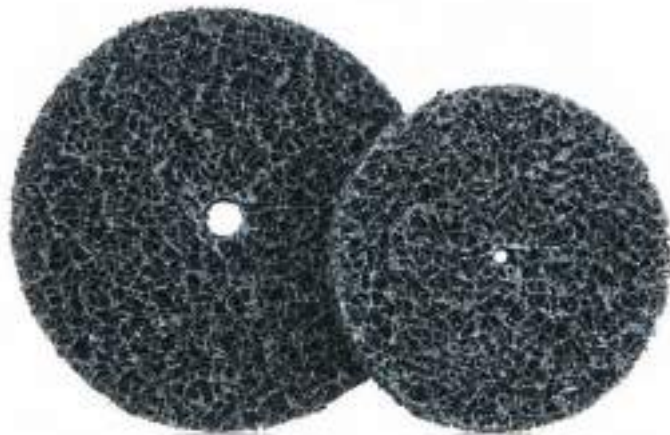
## Use on angle grinders

### No Backup Pad Required

Abrasive material is applied to a stiff fiber backing, allowing it to be used on angle grinders. These discs can be used for extremely heavy scrubbing on large work surfaces.

Diameter	Center Hole	Type	Maximum RPM	Extra Coarse	MINIMUM QUANTITY	LIST PRICE PER DISC
4-1/2" (114 mm)	7/8" (22 mm)	27 (Flat)	11,000	78377	1	\$7.29
5" (127 mm)	7/8" (22 mm)	27 (Flat)	9,800	78378	1	\$8.11

# DynaStrip Discs



## Common Applications

Clean weld beads without removing material

Removal of scale and oxidation

Satin finishing small surfaces



Diameter Inch (mm)	Width	Center Hole Inch (mm)	Maximum RPM	Coarse	MINIMUM QUANTITY	LIST PRICE PER DISC
4" (102 mm)	1/4" (6 mm)	1" (25 mm)	6,000	78141	1	\$3.58
5" (127 mm)	1/2" (13 mm)	1" (25 mm)	4,800	78142	1	\$4.68
6" (152 mm)	1/2" (13 mm)	1" (25 mm)	4,000	78143	1	\$6.78



# DynaBrite Discs with Hole

NON-WOVEN NYLON ABRASIVES



## Common Applications

Stock removal

Deburr

Blend welds

Rust removal

Clean and finish

**DB DynaBrite**

Diameter	Center Hole	Max. RPM	Coarse	Medium	Very Fine	MINIMUM QUANTITY	LIST PRICE PER DISC
4-1/2" (114 mm)	DB 7/8" (22 mm)	13,300	78340	–	–	10	\$1.96
			–	78341	78342	10	\$1.87
5" (127 mm)	DB 7/8" (22 mm)	12,150	78343	–	–	10	\$2.20
			–	78344	78345	10	\$2.02
7" (178 mm)	DB 7/8" (22 mm)	8,600	78346	–	–	10	\$4.04
			–	78347	78348	10	\$3.61

# AbrasiveEdge Fast Match

## Abrasive Attributes



### Silicon Carbide

Creates thinner scratch than aluminum oxide due to its sharper grain. Silicon carbide will cut faster but does not last as long as aluminum oxide.



### Aluminum Oxide

The most common mineral used in a wide range of good, general purpose abrasive products for use primarily on softer materials. It lacks the hardness of some other abrasive minerals but delivers a dependable performance where high pressure/high heat applications are not required.



### DynaBrite

Used for a wide range of applications including decorative finishing, surface conditioning and blending on a variety of metals. Tough reinforced nylon and abrasive sheets allow controlled cut to eliminate gouging, run cool and leave burr free finishes without removing parent material.



### Diamond

This hardest mineral is a must for finishing materials harder than 60 Rockwell C such as thermal sprayed tungsten carbide, chrome oxide, glass, stone, chilled iron and forged steel.



### Lapping Film

Micron graded abrasives are slurry coated to polyester film for fine finishes. Use when a mirror finish is required.



### Microfinishing Film

Micron graded abrasives are electrostatically applied to a polyester film for fast cutting. Provides repeatable, uniform finish.

Discover The Dynabrade Difference!



We'll Show You How!

Training Seminars

Learn from the Best at our Corporate Headquarters

## TECH TIPS



### Microfinishing film vs. lapping film

#### How to Tell the Difference.

Microfinishing film has printing to describe the abrasive type and size; lapping film is color coded with no information printed on the film. The printing is left off lapping film so the thickness of the printing ink does not affect the surface finish.

# AbrasiveEdge Fast Match

- 1.) Find the abrasive dimensions desired
- 2.) Match to Dynabrade tool series


## Sheets (length by width)

75 mm x 110 mm 81 mm x 133 mm	DynaBug® II	
3-1/2" x 2-3/4"	Dynafine® Backsplash Sander	
3-2/3" x 7"	Dynaline	
100 mm x 148 mm	Dynabug® II	
4-1/2" x 4-1/4"	Dynabug® "Model T"	
4-3/4" x 7-7/8"	DynaMitt	


## Rolls (by length or width)

50' L 150' L	SuperFinisher	
2-3/4" W 3-2/3" W	Dynaline	

## Strips (by length)

2" 6"	Dynafine® Finger Sander	
----------	-------------------------	---

## Abrasives (by dimension or shape)

2" Diameter 3" Diameter Tear-Drop Triangular	Dynafine® Detail Sander	
4-1/2" x 7/8"	Raised Panel Sander	

# DynaCut Sheets

COATED ABRASIVES



## Common Applications

- Light deburring and scouring
- Rust removal
- Blend machine tool marks
- Fine sanding and polishing

**A/O** Aluminum Oxide   **SC** Silicon Carbide

Please call for availability and pricing

Dimensions W x L	Backing Type	Vacuum Type	# of Holes	80 Grit	100 Grit	120 Grit	150 Grit	180 Grit	220 Grit	320 Grit	MINIMUM QUANTITY	LIST PRICE PER SHEET	
75 mm x 110 mm	PSA	Non-Vac	0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	93760	93761	93762	93763	10	\$0.26	
		Vacuum	4	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	93765	93766	93767	93768	10	\$0.26	
	Hook-Face	Non-Vac	0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	93784	93785	93786	93787	93788	10	\$0.31
		Vacuum	4	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	93890	93891	93892	93893	10	\$0.31	
81 mm x 133 mm	PSA	Non-Vac	0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	93770	93771	93772	93773	10	\$0.35	
		Vacuum	8	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	93775	93776	93777	93778	10	\$0.35	
	Hook-Face	Non-Vac	0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	93791	93792	93793	93794	10	\$0.43	
		Vacuum	8	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	93895	93896	93897	93898	10	\$0.43	
			8 (4+4)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	93934	93935	93936	93937	10	\$0.43	
3-1/2" x 2-3/4" (89 mm x 70 mm)	SC	PSA	Non-Vac	0	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	93130	93131	93132	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	10	\$0.31
3-2/3" x 7" (93 mm x 178 mm)	A/O	PSA	Non-Vac	0	93810	<input checked="" type="checkbox"/>	93812	93813	93814	93815	93816	10	\$0.57
		Hook-Face	Non-Vac	0	<input checked="" type="checkbox"/>	93801	<input checked="" type="checkbox"/>	93803	93804	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	10	\$0.66
100 mm x 148 mm	A/O	Hook-Face	Vacuum	7 (Delta)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	93796	93797	93798	93799	10	\$0.51
4-1/2" x 4-1/4" (114 mm x 108 mm)	A/O	Hook-Face	Non-Vac	0	93850	<input checked="" type="checkbox"/>	93851	<input checked="" type="checkbox"/>	93852	<input checked="" type="checkbox"/>	93853	10	\$0.46





# DynaMitt Sheets



## Common Applications

Sanding contours

Includes rubber insert for more rigid applications.  
Insert fits into pocket under hook-face area.

**A/O Aluminum Oxide**

Please call for availability and pricing

## DynaCut Sheets

Dimensions W x L	Backing Type	Backing	Weight	80 Grit	120 Grit	180 Grit	320 Grit	400 Grit	600 Grit	MINIMUM QUANTITY	LIST PRICE PER SHEET
4-3/4" x 7-7/8" (121 mm x 200 mm)	A/O Hook-Face	Paper	N/A	93882	93883	93884	93885	93887	93888	1	\$5.49
		Cloth	J	93880	<input checked="" type="checkbox"/>	93881	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$6.05

## DynaBrite Sheets

**DB DynaBrite**

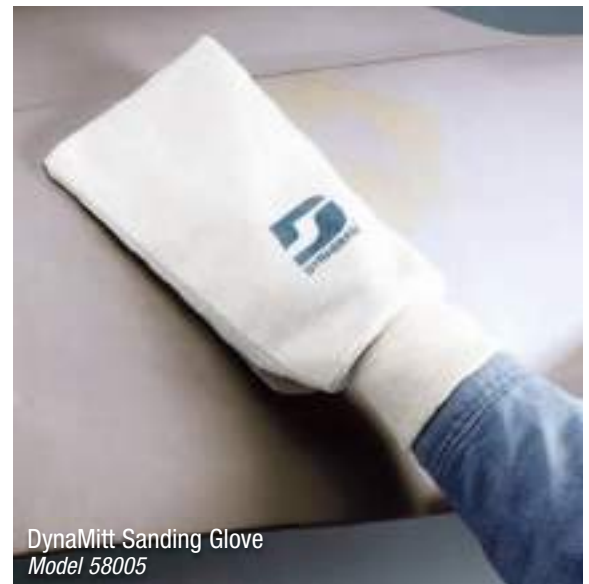
Dimensions W x L	Backing Type	Very Fine	MINIMUM QUANTITY	LIST PRICE PER SHEET
4-3/4" x 7-7/8" (121 mm x 200 mm)	DB Hook-Face	93886	10	\$2.89

## Sample Kit

### Kit contains:

- 1 non-woven nylon sheet
- 1 each of 180-600 grit paper sheets
- 2 each of 80/120 grit paper sheets
- 2 each of 80/180 cloth sheets

Dimensions W x L	Part Number	MINIMUM QUANTITY	LIST PRICE PER KIT
4-3/4" x 7-7/8" (121 mm x 200 mm)	93889	1	\$9.75



DynaMitt Sanding Glove  
Model 58005

Call Toll Free: 1-800-828-7333 • Call for Large Quantity Order Pricing

Prices subject to change without notice

# Microfinishing Rolls



## Common Applications

For use on Dynabrade's SuperFinisher to achieve predictable, consistent and repeatable finishes on a variety of materials



### Aggressive cut Finer finish

#### Microfinishing Film Rolls

Electrostatically oriented abrasive for an aggressive cut.

#### Lapping Film Rolls

Randomly oriented abrasive for a finer finish.

**A/O** Aluminum Oxide    **DIA** Diamond

## Diamond Microfinishing Film Rolls

Length	Width		60 Micron	40 Micron	30 Micron	20 Micron	MINIMUM QUANTITY	LIST PRICE PER ROLL
50' (1,524 cm)	1" (25 mm)	DIA	92728	—	—	—	1	\$383.00
		DIA	—	92729	—	—	1	\$304.88
		DIA	—	—	92730	—	1	\$256.00
		DIA	—	—	—	92731	1	\$194.54
	2" (51 mm)	DIA	92744	—	—	—	1	\$769.00
		DIA	—	92745	—	—	1	\$609.77
		DIA	—	—	92746	—	1	\$513.00
		DIA	—	—	—	92747	1	\$383.00
	3" (76 mm)	DIA	92760	—	—	—	1	\$1,151.00
		DIA	—	92761	—	—	1	\$914.65
		DIA	—	—	92762	—	1	\$768.00
		DIA	—	—	—	92763	1	\$576.00
	4" (102 mm)	DIA	92776	—	—	—	1	\$1,536.00
		DIA	—	92777	—	—	1	\$1,219.54
		DIA	—	—	92778	—	1	\$1,024.00
		DIA	—	—	—	92779	1	\$770.00

## Aluminum Oxide Microfinishing Film Rolls

Please call for availability and pricing

Length	Width		60 Micron	40 Micron	30 Micron	20 Micron	15 Micron	9 Micron	MINIMUM QUANTITY	LIST PRICE PER ROLL
150' (4,572 cm)	1" (25 mm)	A/O	92720	<input checked="" type="checkbox"/>	92721	<input checked="" type="checkbox"/>	92722	92723	1	\$31.30
	2" (51 mm)	A/O	92736	<input checked="" type="checkbox"/>	92737	<input checked="" type="checkbox"/>	92738	92739	1	\$61.86
	3" (76 mm)	A/O	92752	<input checked="" type="checkbox"/>	92753	<input checked="" type="checkbox"/>	92754	92755	1	\$92.45
	4" (102 mm)	A/O	92768	<input checked="" type="checkbox"/>	92769	<input checked="" type="checkbox"/>	92770	92771	1	\$123.02



# Microfinishing Rolls (Cont'd)

## Diamond Lapping Film Rolls

**A/O** Aluminum Oxide

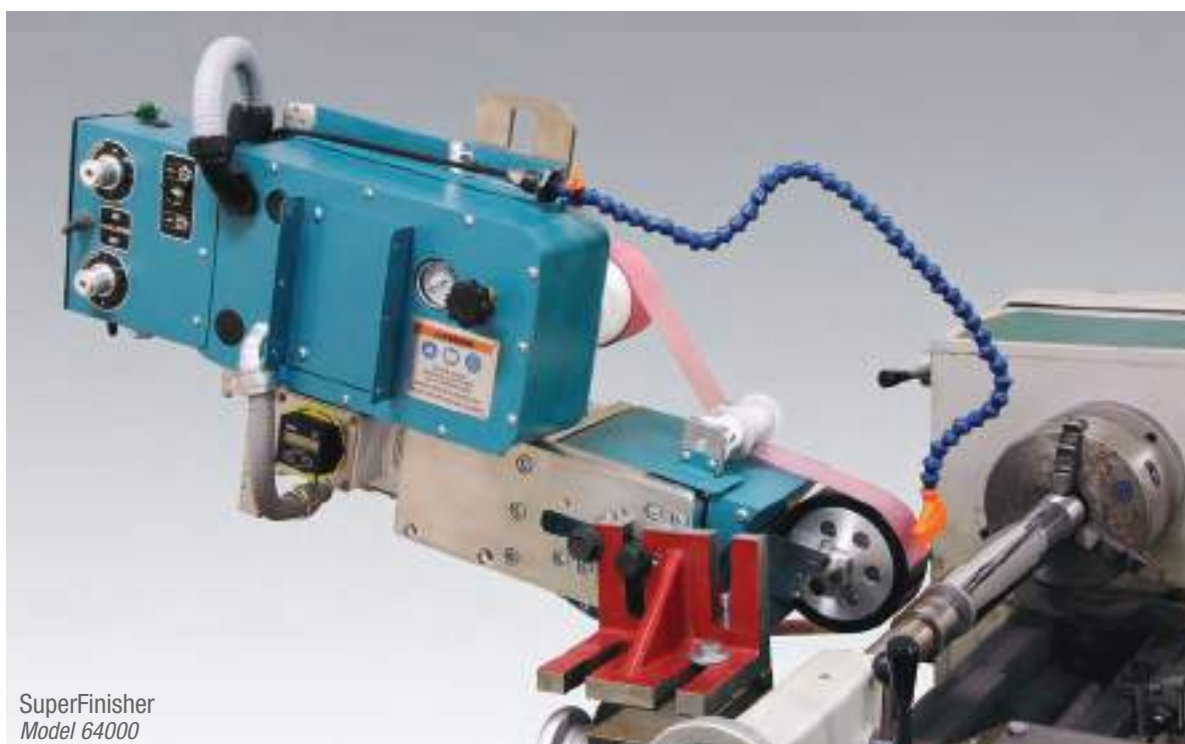
**DIA** Diamond

Length	Width		30 Micron	15 Micron	9 Micron	3 Micron	MINIMUM QUANTITY	LIST PRICE PER ROLL
50' (1,524 cm)	1" (25 mm)	DIA	92732	–	–	–	1	\$278.12
		A/O	–	92733	92734	92735	1	\$214.10
	2" (51 mm)	DIA	92748	–	–	–	1	\$555.58
		A/O	–	92749	92750	92751	1	\$427.70
	3" (76 mm)	DIA	92764	–	–	–	1	\$833.73
		A/O	–	92765	92766	92767	1	\$641.81
	4" (102 mm)	DIA	92780	–	–	–	1	\$1,107.92
		A/O	–	92781	92782	92783	1	\$852.92

## Aluminum Oxide Lapping Film Rolls

**GRIT GRADING SYSTEM**  
See Page A-1

Length	Width		30 Micron	15 Micron	9 Micron	3 Micron	MINIMUM QUANTITY	LIST PRICE PER ROLL
150' (4,572 cm)	1" (25 mm)	A/O	92724	92725	92726	92727	1	\$19.98
		DIA	–	–	–	–	–	–
	2" (51 mm)	A/O	92740	92741	92742	92743	1	\$36.57
		DIA	–	–	–	–	–	–
3" (76 mm)	A/O	92756	92757	92758	92759	1	\$54.64	
	DIA	–	–	–	–	–	–	
4" (102 mm)	A/O	92772	92773	92774	92775	1	\$78.52	
	DIA	–	–	–	–	–	–	



SuperFinisher  
Model 64000

Call Toll Free: 1-800-828-7333 • Call for Large Quantity Order Pricing

Prices subject to change without notice

# DynaCut Rolls

COATED ABRASIVES



## Common Applications

Light deburring and scouring

Rust and scale removal

Blend machine tool marks

Fine sanding and polishing

### A/O Aluminum Oxide

Please call for availability and pricing

Width	Backing Type	80 Grit	100 Grit	120 Grit	150 Grit	180 Grit	Yards per Roll	MINIMUM QUANTITY	LIST PRICE PER ROLL
2-3/4" (70 mm)	A/O PSA	79300	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	25	1	\$26.84
		<input checked="" type="checkbox"/>	79301	79302	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	30	1	\$31.40
		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	79303	79304	45	1	\$45.20
3-2/3" (93 mm)	A/O PSA	79306	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	25	1	\$35.22
		<input checked="" type="checkbox"/>	79307	79308	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	30	1	\$41.20
		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	79309	<input checked="" type="checkbox"/>	45	1	\$61.50
		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	79310	50	1	\$68.00

# DynaCut Strips

COATED ABRASIVES



## Common Applications

Sand and defuzz



Length	Width Inch (mm)	120 Grit	180 Grit	240 Grit	MINIMUM QUANTITY	LIST PRICE PER PACKAGE
2" (51 mm)	A/O 3/8 (10)	93940	93941	93942	20	\$2.69
	A/O 3/4 (19)	93943	93944	93945	20	\$3.36
6" (152 mm)	A/O 1/4 (6)	90960	90967	—	10	\$4.44
	A/O 1/2 (13)	90955	90957	—	10	\$4.97



# DynaCut Dynafine® Abrasives

COATED ABRASIVES

## Common Applications

Finishing of carbon fiber, fiberglass, wood and metal

Allows source capture of contaminants with vacuum pad offerings

Ideal for difficult-to-reach work areas



## Vacuum Dynafine® Detail Sander

### Become Air Quality Compliant

The recently released Vacuum Dynafine® is ideal for getting into restricted areas, such as corners and door jambs, while extracting contaminants that may be harmful to the operator.

### A/O Aluminum Oxide

Shape or Diameter	Backing Type	Vacuum Type	Number of Holes	80 Grit	120 Grit	150 Grit	180 Grit	MINIMUM QUANTITY	LIST PRICE PER ABRASIVE
Tear Drop	A/O PSA	Non-Vacuum	0	93993	93994	93995	93996	10	\$0.55
		Vacuum	6	93690	93691	93692	93693	10	\$0.55
	A/O Hook-Face	Non-Vacuum	0	93953	93954	93955	93956	10	\$0.59
		Vacuum	6	93678	93679	93680	93681	10	\$0.59
Triangular	A/O PSA	Non-Vacuum	0	93983	93984	93985	93986	10	\$0.55
		Vacuum	6	93639	93640	93641	93642	10	\$0.55
	A/O Hook-Face	Vacuum	6	93652	93653	93654	93655	10	\$0.59
		Non-Vacuum	0	93913	93914	93915	93916	10	\$0.59
2" (51 mm)	A/O PSA	Non-Vac	0	92040	92046	☑	☑	10	\$0.63
3" (76 mm)	A/O PSA	Vacuum	6	93682	93683	93684	93685	10	\$0.22
	A/O Hook-Face	Vacuum	6	93665	93666	93667	93668	10	\$0.27



# DynaBrite Dynafine® Abrasives

NON-WOVEN NYLON ABRASIVES

## Common Applications

Light to heavy duty cleaning

Deburring, blending, finishing and polishing



Dynafine® Detail Sander  
Model 57900

**DB DynaBrite**

Shape	Backing Type	Coarse Brown	Medium Maroon	Very Fine Blue	Super Fine Gray	MINIMUM QUANTITY	LIST PRICE PER ABRASIVE
Tear Drop	DB Hook-Face	93970	93971	93972	93973	10	\$1.30
Triangular	DB Hook-Face	93930	93931	93932	93933	10	\$1.20

# Traveling Tool Clinics

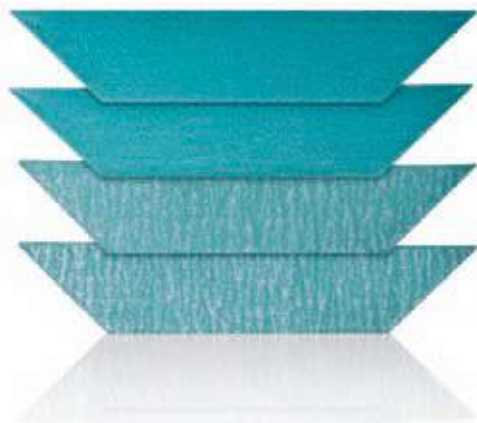


**Instructional, Hands-on Stations Presented by our Training and Technical Service Group**



# DynaCut Raised Panel Abrasives

COATED ABRASIVES



## Common Applications

Fine sanding and polishing

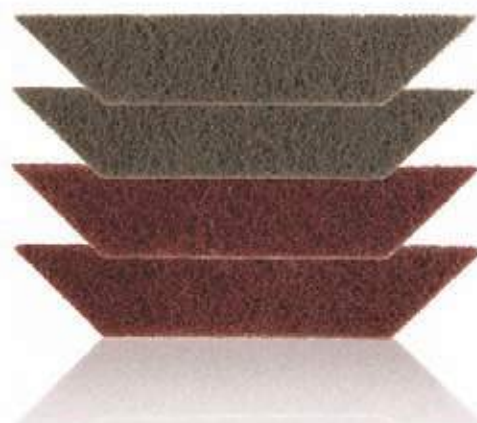


**A/O** Aluminum Oxide

Length	Width Inch (mm)	Backing Type	120 Grit	150 Grit	180 Grit	220 Grit	320 Grit	MINIMUM QUANTITY	LIST PRICE PER ABRASIVE
4-1/2" (114 mm)	A/O 7/8 (22)	Hook-Face	93670	93671	93672	93673	93677	10	\$0.34

# DynaBrite Raised Panel Abrasives

NON-WOVEN NYLON ABRASIVES



## Common Applications

Light deburring and souring

Rust and scale removal

Blend machine tool marks

Sand and polish

**DB** DynaBrite

Length	Width Inch (mm)	Medium	Fine	Super Fine	MINIMUM QUANTITY	LIST PRICE PER ABRASIVE
4-1/2" (114 mm)	DB 7/8 (22)	93674	93675	93676	10	\$0.62

# DynaCut Arbor-Mount Sanding Stars

COATED ABRASIVES

## Common Applications

Denibbing and sanding white wood raised panels

Blending and scuffing sealer coatings on contours or flat surfaces

Metal deburring and polishing

Pipe I.D. cleaning



## Dress the abrasive tips

### Break the Stiffness

Sanding stars are initially rigid, which could result in scarring of the workpiece if used prior to dressing. For optimal results, first mount the sanding stars to the tool and "dress" the abrasive by running it along a stainless steel dressing plate or piece of hardwood. Dressing breaks the stiffness by flexing the abrasive tips, resulting in a more consistent finish.

## A/O Aluminum Oxide

Diameter	Center Hole Inch (mm)	80 Grit	120 Grit	150 Grit	180 Grit	220 Grit	320 Grit	400 Grit	MINIMUM QUANTITY	LIST PRICE PER STAR
4" (102 mm)	A/O 1/2" (13 mm)	93392	93393	93394	93395	93396	93397	93398	1	\$3.65
8" (203 mm)	A/O 1" (25 mm)	93243	93245	93246	93247	93248	93251	93252	1	\$10.35

# DynaCut Spindle-Mount Sanding Stars

COATED ABRASIVES

## Common Applications

Denibbing and sanding white wood raised panels

Blending and scuffing sealer coatings on contours or flat surfaces

Metal deburring and polishing

Pipe I.D. cleaning



Each spindle consists of four abrasive sanding stars.

## A/O Aluminum Oxide

Diameter	Shaft Dia. Inch (mm)	80 Grit	120 Grit	150 Grit	180 Grit	220 Grit	320 Grit	400 Grit	MINIMUM QUANTITY	LIST PRICE PER STAR
4" (102 mm)	A/O 1/4" (6 mm)	93166	93167	93168	93169	93171	93172	93173	1	\$16.35

# Arbors and Threaded Mandrels

**Arbors:** Use to Mount Abrasive Wheels, Discs, Pneumatic Wheels, etc.

**Use Dynabrade arbors to mount abrasive wheels, discs, stars and other accessories to male spindle tools**

For use with many Dynabrade and other manufacturers' portable tools and bench grinders. Mount abrasive wheels, discs, pneumatic wheels, sanding stars and other accessories to 3/8"-24, 1/2"-20 or 5/8"-11 male spindle tools by using the combination of spacers and flanges that suits your application.

## Part Number 13074

### Arbor Kit

- Mounts to 3/8"-24, 1/2"-20 AND 5/8"-11 male spindle sizes; also accepts any Dynacushion® or accessory which has 5/8" bore from 1/2" to 3" wide in 1/2" increments.



**NOTE:** Speed of tool must not exceed maximum operating speed of accessory

Tool Spindle	Part Number		Arbor Thread	Arbor Bore	Wheel Width
3/8"-24 Male	13061		-	5/8" 1"	Up to 2-1/2"
	13074		-	5/8" 1"	Up to 3"
1/2"-20 Male	13014		-	14 mm	Up to 51 mm
	13016		-	1/2"	Up to 2"
	13017		-	5/8"	Up to 2"
	13071		-	5/8" 1"	Up to 3"
	13074		-	5/8" 1"	Up to 3"
	13015		5/8"-11 Male	-	3-1/2"
5/8"-11 Male	13073		-	5/8" 1"	Up to 3"
	13074		-	5/8" 1"	Up to 3"

## Threaded Mandrels

Use with Dynabrade DynaStrip Discs

### Part Number 95722

- 1/4" dia. with 1/4" shaft.



### Part Number 95749

- 1/2" dia. with 1/4" shaft.



## "Universal" Shank Arbor

### Part Number 12995

- Arbor: 1/4" shaft.

### Part Number 12977

- Arbor: 6 mm shaft.

### Part Number 12980

- Arbor: 3/8"-24 female thread.





# DynaCut Eyelet Sanding Stars

COATED ABRASIVES

## Common Applications

Denibbing and sanding white wood raised panels

Blending and scuffing sealer coatings on contours or flat surfaces

Metal deburring and polishing

Pipe I.D. cleaning



**A/O Aluminum Oxide**

Please call for availability and pricing

Diameter	Female Thread	80 Grit	120 Grit	150 Grit	180 Grit	220 Grit	320 Grit	400 Grit	MINIMUM QUANTITY	LIST PRICE PER STAR
3/4" (19 mm)	A/O 3-48	93579	93580	93581	93582	93583	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$1.15
1" (25 mm)	A/O 3-48	93586	93587	93588	93589	93590	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$1.40
1-1/2" (38 mm)	A/O 8-32	93541	93542	93543	93544	93545	93546	93547	1	\$5.26
2" (51 mm)	A/O 1/4"-20	93551	93552	93553	93554	93555	93556	93557	1	\$5.70
3" (76 mm)	A/O 1/4"-20	93558	93559	93560	93561	93562	93563	93564	1	\$7.10
4" (102 mm)	A/O 1/4"-20	93565	93566	93567	93568	93569	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$13.05

## Eyelet Star Mandrels

93550  
3" Mandrel

93531  
7" Flexible  
Shaft Mandrel

**NOTE: The rated RPM of a mounted sanding star is reduced when using flexible shafts**

When using the flex shaft for finishing inside diameters, place the eyelet sanding star inside the workpiece, then start the tool.



Lightweight Dyninger®  
Model 52050

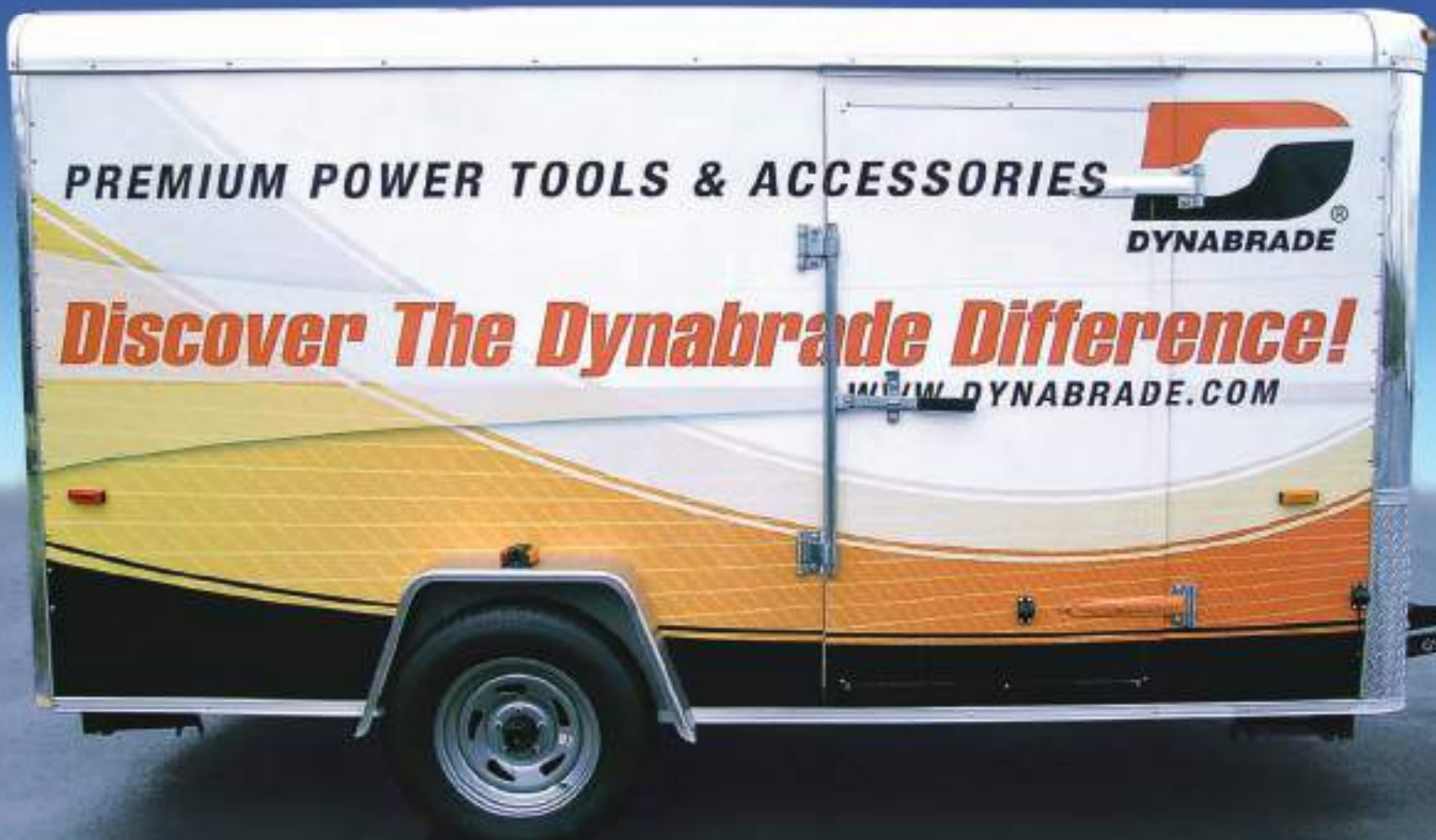
### CHOOSE EYELET STAR...

Diameter Inch (mm)	Grit						
	80	120	150	180	220	320	400
3/4 (19)	93579	93580	93581	93582	93583	-	-
1 (25)	93586	93587	93588	93589	93590	-	-
1-1/2 (38)	93541	93542	93543	93544	93545	93546	93547
2 (51)	93551	93552	93553	93554	93555	93556	93557
3 (76)	93558	93559	93560	93561	93562	93563	93564
4 (102)	93565	93566	93567	93568	93569	-	-

### ...THEN CHOOSE MANDREL

Mandrel P/N	Length Inch (mm)	Max. Operating Speed	Male Thread
93534	3 (76)	5,000	3-48
93533	7 (178) Flex	3,200	3-48
93548	3 (76)	5,000	8-32
93532	7 (178) Flex	3,200	8-32
93550	3 (76)	5,000	1/4"-20
93531	7 (178) Flex	3,200	1/4"-20
93550	3 (76)	5,000	1/4"-20
93531	7 (178) Flex	3,200	1/4"-20

# Dynabrade's Mobile Training Unit is Ready to Pull into your Town



## On-Site Demonstrations of the Complete Dynabrade Line, Including:

Abrasive Belt Tools • Abrasive Finishing Tools  
Random Orbital Sanders • Die Grinders  
Disc Sanders • Stationary Machines  
Complete Accessories Offering

**Contact your Local Dynabrade Territory Manager for Details**

Toll Free: 1-800-828-7333 • [www.dynabrade.com](http://www.dynabrade.com)

# DynaCut Bands

COATED ABRASIVES

## Common Applications

Grinding and deburring of all metals

Heavy stock removal

Blending, dimensioning and shaping



### Z/A Zirconia Alumina

Please call for availability and pricing

Diameter	Width	36 Grit	60 Grit	80 Grit	120 Grit	MINIMUM QUANTITY	LIST PRICE PER BAND
1" (25 mm)	1" (25 mm)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	91069	91072	1	\$0.49
	1-1/2" (38 mm)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	91070	91073	1	\$0.67
	2" (51 mm)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	91071	91074	1	\$0.89
1-1/2" (38 mm)	1" (25 mm)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	91078	91081	1	\$0.52
	1-1/2" (38 mm)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	91079	91082	1	\$0.81
	2" (51 mm)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	91080	91083	1	\$1.03
2" (51 mm)	1" (25 mm)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	91087	91090	1	\$0.65
	1-1/2" (38 mm)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	91088	91091	1	\$1.00
	2" (51 mm)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	91089	91092	1	\$1.30
3" (76 mm)	1" (25 mm)			90700	90712	1	\$1.03
	2" (51 mm)			90701	90713	1	\$1.86
	3" (76 mm)	<input checked="" type="checkbox"/>		90719	90731	1	\$2.76
5" (127 mm)	1" (25 mm)			90704	90716	1	\$2.64
	1-1/2" (38 mm)	<input checked="" type="checkbox"/>		90705	90717	1	\$3.46
	2" (51 mm)			90705	90717	1	\$3.77
	3" (76 mm)	<input checked="" type="checkbox"/>		90706	90708	1	\$4.94



Dynastraight®  
Model 13201



# DynaBrite Bands

NON-WOVEN NYLON ABRASIVES



## Common Applications

Light and heavy duty cleaning

Deburring, blending, polishing and finishing



**Use with Dynastraight® finishing tool**

**Avoid Tipping the Expander Wheel**

Best results will be achieved when keeping the expander wheel as flat on the surface as possible.

### DB DynaBrite

Diameter	Width		Coarse (Brown)	Medium (Maroon)	MINIMUM QUANTITY	LIST PRICE PER BAND
1" (25 mm)	1" (25 mm)	DB	90810	90760	1	\$2.99
	1-1/2" (38 mm)		90811	90761	1	\$4.45
	2" (51 mm)		90812	90762	1	\$5.71
1-1/2" (38 mm)	1" (25 mm)	DB	90813	90763	1	\$3.79
	1-1/2" (38 mm)		90814	90764	1	\$7.03
	2" (51 mm)		90815	90765	1	\$7.52
2" (51 mm)	1" (25 mm)	DB	90816	90766	1	\$5.25
	1-1/2" (38 mm)		90817	90767	1	\$7.64
	2" (51 mm)		90818	90768	1	\$10.03
3" (76 mm)	1" (25 mm)	DB	90748	90754	1	\$7.50
	2" (51 mm)		90749	90755	1	\$13.59
	3" (76 mm)		90820	90770	1	\$20.31
5" (127 mm)	1" (25 mm)	DB	90752	90758	1	\$13.05
	1-1/2" (38 mm)		90824	90774	1	\$21.81
	2" (51 mm)		90753	90759	1	\$24.17



Straight-Line Die Grinder  
Model 52669

Call Toll Free: 1-800-828-7333 • Call for Large Quantity Order Pricing

Prices subject to change without notice

# DynaCut Flap Wheels - 1/4" Shaft

COATED ABRASIVES



## Description

Finishing, light deburring, cleaning or preparation for further treatments

- Chrome plating, nickel plating or painting

Use in small or hard-to-reach areas such as the internal surfaces of pipes, cylinders, parts or irregular shapes

**A/O** Aluminum Oxide

Please call for availability and pricing

Dia.	Width	Shaft Diameter	Maximum RPM	P40	P60	P80	P120	P180	MINIMUM QUANTITY	LIST PRICE PER WHEEL
1" (25 mm)	A/O 1" (25 mm)	1/4"	30,000	<input checked="" type="checkbox"/>	78300	78301	78302	<input checked="" type="checkbox"/>	5	\$2.05
1-1/2" (38 mm)	A/O 1" (25 mm)	1/4"	25,000	78303	78304	78305	78306	<input checked="" type="checkbox"/>	5	\$2.53
2" (52 mm)	A/O 1" (25 mm)	1/4"	25,000	<input checked="" type="checkbox"/>	78401	<input checked="" type="checkbox"/>	78403	<input checked="" type="checkbox"/>	5	\$3.02
3" (76 mm)	A/O 1" (25 mm)	1/4"	20,000	<input checked="" type="checkbox"/>	78410	<input checked="" type="checkbox"/>	78412	78413	5	\$3.93

**GRIT GRADING SYSTEM**  
See Page A-1

# DynaCut Flap Wheels - 1/4" Threaded Shaft

COATED ABRASIVES



## Description

Finishing, light deburring, cleaning or preparation for further treatments

- Chrome plating, nickel plating or painting

Use in small or hard-to-reach areas such as the internal surfaces of pipes, cylinders, parts or irregular shapes

**A/O** Aluminum Oxide

Diameter	Width	Female Thread	Maximum RPM	60 Grit	80 Grit	MINIMUM QUANTITY	LIST PRICE PER WHEEL
2-1/2" (64 mm)	A/O 1" (25 mm)	1/4"	20,000	90830	90831	5	\$4.30



# DynaCut Flap Wheels with Flanges

COATED ABRASIVES



## Common Applications

Finish wide flat, concave and convex surfaces

Grind the internal and outer surfaces of tanks, containers and pipes

Finish parts of irregular shapes such as handles, taps and molded parts

Remove and clean welding seams

### A/O Aluminum Oxide

Please call for availability and pricing

Diameter	Thickness	Center Hole	Maximum RPM	P60	80 Grit	P80	P120	MINIMUM QUANTITY	LIST PRICE PER WHEEL
4" (102 mm)	A/O 4" (102 mm)	3/4" (19 mm)	6,800	<input checked="" type="checkbox"/>	90851	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	1	\$27.00
6" (152 mm)	A/O	1" (25 mm)	5,700	78310	<input checked="" type="checkbox"/>	—	—	1	\$16.20
				—	<input checked="" type="checkbox"/>	78311	—	1	\$16.25
				—	<input checked="" type="checkbox"/>	—	78312	1	\$16.38
				<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	78313	<input checked="" type="checkbox"/>	1	\$22.28



## Discover The Dynabrade Difference!



- Factory Salesmen Throughout the USA
- Same-Day Shipping
- No-Obligation Demonstrations
- Easy to do Business with



Call 1-800-828-7333 for Free Demonstration or Literature

# DynaStrip Red Wheels with Hole



## Common Applications

Remove scale and oxidation

Clean paint, coatings, rust and welds



## More aggressive

### DynaStrip Red

*DynaStrip Red is more aggressive than our black DynaStrip product (see page 24). DynaStrip Red is more rigid and resistant when used on sharp angled or irregular surfaces.*

**SC Silicon Carbide**

Diameter		Width	Center Hole	Maximum RPM	Extra Coarse	MINIMUM QUANTITY	LIST PRICE PER WHEEL
6" (152 mm)	SC	1/2" (13 mm)	1/2" (13 mm)	<b>5,500</b>	78381	5	\$9.10

# DynaStrip Red Wheels - Shaft Mounted



## Common Applications

Remove scale and oxidation

Remove paint, grease, oil and wax

Weld cleaning



## Ease of use

### Shaft Mounted

*This shaft mounted wheel is easy to use and faster/safer than wire brushes.*

**SC Silicon Carbide**

Diameter		Thickness	Shaft Diameter	Maximum RPM	Extra Coarse	MINIMUM QUANTITY	LIST PRICE PER WHEEL
4" (102 mm)	SC	1/2" (13 mm)	1/4" (6 mm)	<b>8,000</b>	78382	5	\$7.20





# Interleaf Wheels - 1/4" Shaft



## Common Applications

Light deburring and cleaning of irregular parts

Pipe I.D.

Remove scale; remove marks from previous operations



## Remove material

### Construction

These wheels consist of alternating flaps of aluminum oxide coated abrasive cloth and medium grit non-woven nylon material. It is less conformable than a standard flap wheel and will remove more material.

**A/O Aluminum Oxide**

Diameter	Width	Shaft Dia.	Max. RPM	60/M	120/F	180/F	MINIMUM QUANTITY	LIST PRICE PER WHEEL
2" (51 mm)	A/O 1" (25 mm)	1/4"	13,700	78325	78326	78327	5	\$7.25
3" (76 mm)	A/O 1" (25 mm)	1/4"	8,600	78328	78329	78330	5	\$8.68

# DynaBrite Wheels - 1/4" Shaft

NON-WOVEN NYLON ABRASIVES



## Common Applications

Light deburring and cleaning of parts

Refinish after welding

More conformable to the surface than the interleaf wheel

**A/O Aluminum Oxide**

Diameter	Width	Shaft Diameter	Maximum RPM	Coarse	Medium	Fine	Very Fine	MINIMUM QUANTITY	LIST PRICE PER WHEEL
2" (52 mm)	A/O 1" (25 mm)	1/4"	13,700	78315	78316	78317	78318	5	\$5.91
3" (76 mm)	A/O 1" (25 mm)	1/4"	8,600	78319	78320	78321	78322	5	\$7.44

# Diamond Mounted Wheels



## Common Applications

Fiberglass mold-flash trimming

Composite component trimming



### Less binding

#### Side Spoked Wheels

Generates less binding in the material as it is being cut.

Diameter	Mandrel Width	Mandrel Length	Wheel Thickness	Diamond Grit Wrap	Maximum RPM	Wheel Type	Part Number	MINIMUM QUANTITY	LIST PRICE PER WHEEL
3" (76 mm)	3/8" (10 mm)	2-1/4" (57mm)	3/32" (2.5 mm)	1/8" (3 mm)	20,000	Continuous Rim	93906	1	\$98.00
						Side Spoked	93907	1	\$104.00

# Diamond Cut-Off Wheels



## Common Applications

Fiberglass mold-flash trimming

Composite component trimming



Vacuum Cut-Off Wheel Tool  
Model 52438

Diameter	Arbor	Center Hole	Wheel Thickness	Diamond Grit Wrap	Max. RPM	Wheel Type	40/50 Grit	MINIMUM QUANTITY	LIST PRICE PER WHEEL
3" (76 mm)	-	3/8" (10 mm)	3/32" (2 mm)	1/8" (3 mm)	20,000	Continuous Rim	93917	1	\$55.00
						Side Spoked	93646	1	\$59.00
						Gulleted/Slotted	93658	1	\$55.00
4-1/2" (114 mm)	-	3/8" (10 mm)	3/32" (2 mm)	1/8" (3 mm)	20,000	Gulleted/Slotted	94912	1	\$92.00
5" (127 mm)	3/4" (19 mm)	-	3/32" (2 mm)	1/8" (3 mm)	15,000	Continuous Rim	93921	1	\$92.00
						Side Spoked	93650	1	\$105.00
						Gulleted/Slotted	93662	1	\$94.00

Call Toll Free: 1-800-828-7333 • Call for Large Quantity Order Pricing

Prices subject to change without notice



# Norzon Plus Reinforced Cut-Off Wheels

## Common Applications

- Cut sheet metal and pipe
- Foundry/forge shops – gate/riser removal, cut forgings
- Metal plate dimensioning
- Ship building – metal fabrication
- Toolroom – cutting drill bits, steel bar, tubing, metallurgical sectioning
- Construction – concrete/masonry work



Diameter	Thickness	Center Hole	Maximum RPM	Part Number	MINIMUM QUANTITY	LIST PRICE PER WHEEL
3" (76 mm)	.035"	3/8" (10 mm)	<b>25,465</b>	79320	10	\$4.34
4" (102 mm)	.035"	3/8" (10 mm)	<b>19,100</b>	79321	10	\$5.98

# Type 27 Depressed Center Wheels

## Common Applications

- Metal fabrication
- All weld grinding



Diameter	Center Hole Inch (mm)	Maximum RPM	24 Grit	MINIMUM QUANTITY	LIST PRICE PER WHEEL
2" (51 mm)	A/O 3/8 (10)	<b>27,120</b>	90999	10	\$6.56
4-1/2" (114 mm)	A/O 7/8 (22)	<b>13,580</b>	79345	20	\$9.32
5" (127 mm)	A/O 7/8 (22)	<b>12,230</b>	79346	20	\$10.64

# Safety Procedures for Grinding Wheels

## Operator should comply with OSHA and ANSI B7.1 Safety Regulations

The following DO's and DO NOT's should be used as a guide to safer portable grinding

### DO

- 1.) **DO** check all wheels for cracks or other damage before mounting.
- 2.) **DO** check machine speed against the established maximum safe operating speed marked on wheel.
- 3.) **DO** use mounting blotters when supplied with wheels.
- 4.) **DO** be sure wheel hole, threaded or unthreaded, fits machine arbor properly and that flanges are clean, flat and of the proper type for the wheel you are mounting.
- 5.) **DO** always run wheel in a protected area at least one minute before grinding.
- 6.) **DO** use wheel guard furnished with machine.
- 7.) **DO** always wear protective safety glasses and additional eye and face protection if required.
- 8.) **DO** employ dust controls and/or protective measures appropriate to the material being ground.

### ⚠ WARNING

**IMPROPER USE MAY CAUSE  
BREAKAGE AND SERIOUS INJURY**

### DO NOT

- 1.) **DO NOT** use wheels which have been dropped or otherwise damaged.
- 2.) **DO NOT** use a grinding wheel that has rated speed less than the speed of the grinder
- 3.) **DO NOT** use excessive pressure when mounting wheel between flanges. Tighten nut only enough to hold wheel firmly.
- 4.) **DO NOT** use heavy side grinding pressure on any Type 1 straight wheel or thin Type 27 wheel.
- 5.) **DO NOT** handle machine carelessly. Stop wheel on work and use racks or hooks to support machine when not in use.
- 6.) **DO NOT** use relieved or recessed flanges with threaded hole cup wheels, cones or plugs.
- 7.) **DO NOT** mount more than one wheel on a single arbor.



### Effective Grinding

#### Operator Instructions

Operate grinder at a 5-10° angle to the work surface. Let the edge of the disc do the grinding.

# DynaBurr's and DynaBurr Kits











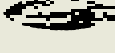
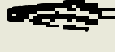


## Common Applications

Longer life than high speed steel burrs

Deburr

Chamfering

## 1/8" and 3 mm Individual Burrs

Shape	Tool Style	Cut Style	Cutter Diameter	Flute Length	Shaft	Part Number	MINIMUM QUANTITY	LIST PRICE PER BURR
	SA-42	Double	3/32"	7/16"	1/8"	93338	1	\$7.25
			2.5 mm	11 mm	3 mm	93368	1	\$7.25
	SA-43	Double	1/8"	9/16"	1/8"	93339	1	\$7.25
			3 mm	14 mm	3 mm	93369	1	\$7.25
	SC-41	Double	3/32"	7/16"	1/8"	93340	1	\$7.25
			2.5 mm	11 mm	3 mm	93370	1	\$7.25
	SC-42	Double	1/8"	9/16"	1/8"	93341	1	\$7.25
			3 mm	14 mm	3 mm	93371	1	\$7.25
	SD-42	Double	1/8"	1/8"	1/8"	93342	1	\$7.25
			3 mm	3 mm	3 mm	93372	1	\$7.25
	SE-41	Double	1/8"	7/32"	1/8"	93343	1	\$7.25
			3 mm	5.5 mm	3 mm	93373	1	\$7.25
	SF-42	Double	1/8"	1/2"	1/8"	93344	1	\$7.25
			3 mm	13 mm	3 mm	93374	1	\$7.25
	SG-44	Double	1/8"	1/2"	1/8"	93345	1	\$7.25
			3 mm	13 mm	3 mm	93375	1	\$7.25
	SH-41	Double	1/8"	1/4"	1/8"	93346	1	\$7.25
			3 mm	6 mm	3 mm	93376	1	\$7.25
	SL-42	Double	1/8"	1/2"	1/8"	93347	1	\$7.25
			3 mm	13 mm	3 mm	93377	1	\$7.25
	SM-42	Double	1/8"	7/16"	1/8"	93348	1	\$7.25
			3 mm	11 mm	3 mm	93378	1	\$7.25
	SN-42	Double	1/8"	3/16"	1/8"	93349	1	\$7.25
			3 mm	5 mm	3 mm	93379	1	\$7.25



# DynaBurr s and DynaBurr Kits



## Common Applications

Longer life than high speed steel burrs

Deburr

Chamfering

## 1/4" and 6 mm Individual Burrs

Shape	Tool Style	Cut Style	Cutter Diameter	Flute Length	Shaft	Part Number	MINIMUM QUANTITY	LIST PRICE PER BURR
 Cylinder	SA-1	Double	1/4"	5/8"	1/4"	93330	1	\$12.25
			6 mm	16 mm	6 mm	93360	1	\$12.25
 Cylinder	SA-3	Double	3/8"	3/4"	1/4"	93331	1	\$16.00
			9 mm	19 mm	6 mm	93361	1	\$16.00
 Cylinder Radiused End	SC-1	Double	1/4"	5/8"	1/4"	93332	1	\$13.75
			6 mm	16 mm	6 mm	93362	1	\$13.75
 Cylinder Radiused End	SC-3	Double	3/8"	3/4"	1/4"	93333	1	\$17.75
			9 mm	19 mm	6 mm	93363	1	\$17.75
 Ball	SD-3	Double	3/8"	5/16"	1/4"	93334	1	\$15.00
			9 mm	8 mm	6 mm	93364	1	\$15.00
 Oval	SE-3	Double	3/8"	5/8"	1/4"	93335	1	\$17.75
			9 mm	16 mm	6 mm	93365	1	\$17.75
 Tree Radiused End	SF-3	Double	3/8"	3/4"	1/4"	93336	1	\$17.50
			9 mm	19 mm	6 mm	93366	1	\$17.50
 Taper Radiused End	SL-3	Double	3/8"	1-1/16"	1/4"	93337	1	\$22.25
			9 mm	27 mm	6 mm	93367	1	\$22.25

## DynaBurr Kits

Burr Size	Part Number	List Price per Kit
1/8"	93351	\$99.00
3 mm	93381	\$99.00

Burr Size	Part Number	List Price per Kit
1/4"	93350	\$142.00
6 mm	93380	\$142.00



Right Angle Die Grinder  
Model 52315

Call Toll Free: 1-800-828-7333 • Call for Large Quantity Order Pricing

Prices subject to change without notice



# Standard Twist Knot Wire Wheels



## Common Applications

Knot construction provides aggressive, high-impact action for heavy duty applications. Slight tuft at the end of the wire knot provides some flexibility for irregular surfaces

Remove rust, scale, weld spatter and oxidation

Roughen surfaces

Remove rubber or plastic flash

Please call for availability and pricing

Diameter	Wire Size	Arbor Hole	No. of Knots	Face Width	Trim Length	Thickness	Max. RPM	Steel	Stainless Steel	MINIMUM QUANTITY	LIST PRICE PER WHEEL
4" (102 mm)	.014	5/8"-11 UNC	24	1/2"	7/8"	7/16"	20,000	78800	–	1	\$14.31
								–	78801	1	\$23.15
	.020	M10 x 1.25	24	1/2"	7/8"	7/16"	20,000	78802	<input checked="" type="checkbox"/>	1	\$14.17
								78803	<input checked="" type="checkbox"/>	1	\$14.17
								78804	<input checked="" type="checkbox"/>	1	\$14.17
	5/8"-11 UNC						78805	<input checked="" type="checkbox"/>	1	\$14.17	



# Roughneck® Stringer Bead Twist Wheels



## Common Applications

For hard-to-reach areas

Clean prior to welding

Remove weld scale, weld spatter and corrosion



## Perfect balance

Each Knot has Precisely the Same Wire Count

This fact assures perfect balance, eliminates vibration, reduces operator fatigue and increases the life of the brush.

Please call for availability and pricing

Diameter	Wire Size	Arbor Hole	No. of Knots	Face Width	Trim Length	Thickness	Max. RPM	Steel	Stainless Steel	MINIMUM QUANTITY	LIST PRICE PER WHEEL
4" (102 mm)	.020	M10 x 1.25	32	3/16"	7/8"	7/16"	20,000	78806	<input checked="" type="checkbox"/>	1	\$11.79
		M10 x 1.50						78807	<input checked="" type="checkbox"/>	1	\$11.79
		3/8"-24 UNF						78808	<input checked="" type="checkbox"/>	1	\$11.79
		5/8"-11 UNC						78809	–	1	\$11.79
		–						78810	–	1	\$19.96



# Knot Wire Cup Brushes



## Common Applications

Heavy-duty cleaning of large metal surfaces

Cleaning prior to welding

Removal of weld scale and corrosion

Please call for availability and pricing

Diameter	Wire Size	Arbor Hole	Trim Length	Maximum RPM	Steel	Stainless Steel	MINIMUM QUANTITY	LIST PRICE PER BRUSH
2-3/4" (70 mm)	.014	M10 x 1.25	1"	14,000	78815	<input checked="" type="checkbox"/>	1	\$13.75
		M10 x 1.50			78816	<input checked="" type="checkbox"/>	1	\$13.75
		M14 x 2.0			78817	<input checked="" type="checkbox"/>	1	\$13.75
		3/8"-24 UNF			78818	<input checked="" type="checkbox"/>	1	\$13.75
		5/8"-11 UNC			78819	<input checked="" type="checkbox"/>	1	\$13.75
	.020	M10 x 1.25	1"	14,000	78820	<input checked="" type="checkbox"/>	1	\$13.10
		M14 x 2.0			78821	<input checked="" type="checkbox"/>	1	\$13.10
		5/8"-11 UNC			78822	–	1	\$13.10
		–			78823	–	1	\$21.51



# Crimped Wire Cup Brushes



## Common Applications

Light to medium cleaning of large metal surfaces

Clean prior to welding

Removal of rust and paint

Roughening of surfaces

Deburring

Diameter	Wire Size	Arbor Hole	Trim Length	Maximum RPM	Steel	MINIMUM QUANTITY	LIST PRICE PER BRUSH
3" (76 mm)	.014	M10 x 1.25	1"	14,000	78811	1	\$11.96
		M10 x 1.50			78812	1	\$11.96
		3/8"-24 UNF			78813	1	\$11.96
		5/8"-11 UNC			78814	1	\$11.96





# Crimped Wire End Brushes



## Common Applications

For light duty, general purpose applications

Clean and finish recessed areas or I.D.s

Clean and polish dies, molds and tools

Remove rubber/plastic flash; rust and paint

## Solid End

Please call for availability and pricing

Diameter	Wire Size	Trim Length	Maximum RPM	Steel	Stainless Steel	MINIMUM QUANTITY	LIST PRICE PER BRUSH
1/2" (13 mm)	.006	7/8"	25,000	78824	–	1	\$5.11
				–	78825	1	\$6.87
	.014			78826	–	1	\$4.28
				–	78827	1	\$5.92
3/4" (19 mm)	.006	7/8"	22,000	78828	<input checked="" type="checkbox"/>	1	\$4.21
				–	–	1	\$7.69
	.014			78829	–	1	\$8.56
				–	78830	1	\$5.59
1" (25 mm)	.014	1"	22,000	78831	–	1	\$7.70
				–	78832	1	\$5.26
	.020			78833	<input checked="" type="checkbox"/>	1	\$10.54
				–	78834	1	\$13.02
1-1/8"	.014	1-1/8"	22,000	78835	–	1	\$6.67
				–	78836	1	\$11.04
	.020			78837	–	1	\$6.30
				–	78838	<input checked="" type="checkbox"/>	1

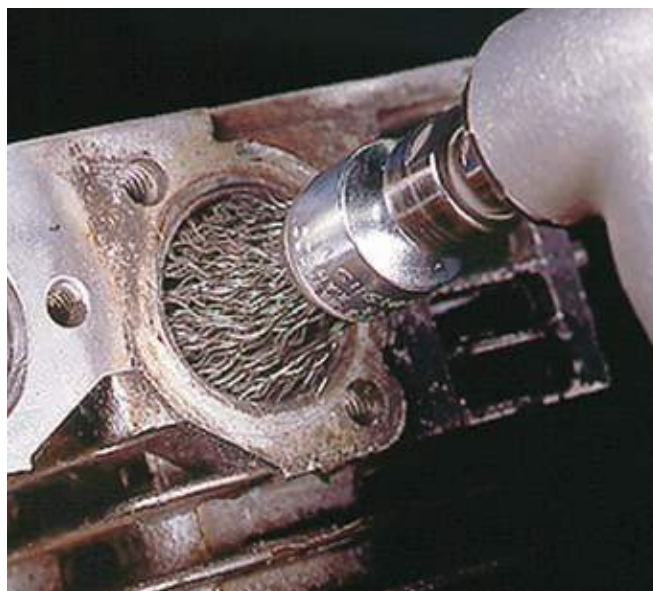
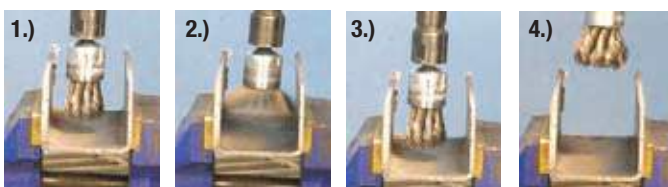


## End Brush tips

### Step by Step Instructions

When brushing a recessed area or the inside diameter of a tube, use an End Brush in the following manner:

- 1.) Insert the brush.
- 2.) Apply power.
- 3.) Turn off the power.
- 4.) Remove the brush.





# Controlled Flare End Brushes



## Common Applications

Designed for increased durability when cleaning right angles, corners and fillet welds

Remove weld spatter, flash and scale

☑ Please call for availability and pricing

Diameter	Wire Size	Trim Length	Maximum RPM	Steel	Stainless Steel	MINIMUM QUANTITY	LIST PRICE PER BRUSH
1/2" (13 mm)	.0104	7/8"	25,000	78839	–	1	\$6.45
				–	78840	1	\$8.80
	.014			78841	–	1	\$6.50
				–	78842	1	\$8.70
.020	78843	☑	1	\$6.20			
	–	–	–	–	–	–	–
3/4" (19 mm)	.0104	7/8"	22,000	78844	–	1	\$8.45
				–	78845	1	\$11.40
	.014			78846	☑	1	\$8.26
				78847	☑	1	\$7.80
.020	–	–	–	–	–	–	–
	–	–	–	–	–	–	–
1" (25 mm)	.0104	1"	22,000	78848	–	1	\$9.85
				–	78849	1	\$16.72
	.014	1-1/8"		78850	☑	1	\$9.88
				78851	☑	1	\$9.21
.020	–	–	–	–	–	–	–
	–	–	–	–	–	–	–



Straight-Line Die Grinder  
Model 52669



## Optimize brushing action

### CONTROLLED Flare End Brushes

The angle of the trim on a controlled flare end brush is designed to optimize the brushing action in hard-to-reach areas and reduce filament fatigue typically associated with a standard end brush.





# Knot Wire End Brushes



## Common Applications

Knot construction provides aggressive, high-impact action for severe applications

Remove scale and slag

Clean pipe I.D., carbon and welds

## Hollow End

Please call for availability and pricing

Diameter	Wire Size	Trim Length	Maximum RPM	Steel	Stainless Steel	MINIMUM QUANTITY	LIST PRICE PER BRUSH
3/4" (19 mm)	.014	7/8"	22,000	78852	–	1	\$10.02
				–	78853	1	\$15.66
	.020			78854	<input checked="" type="checkbox"/>	1	\$9.91
1" (25 mm)	.014	7/8"	22,000	78855	–	1	\$10.39
				–	78856	1	\$19.61
	.020			78857	–	1	\$10.20
				–	78858	1	\$17.51



# Crimped Wire Radial Wheel Brushes



## Common Applications

The shorter trim length and more aggressive brushing action

Ideal for hard-to-reach areas

Please call for availability and pricing

Diameter	Wire Size	Trim Length	Maximum RPM	Steel	Stainless Steel	MINIMUM QUANTITY	LIST PRICE PER BRUSH
1-1/2" (38 mm)	.006	3/8"	20,000	78859	<input checked="" type="checkbox"/>	1	\$6.27
2" (51 mm)	.006	7/16"	20,000	78860	<input checked="" type="checkbox"/>	1	\$7.35
	.0118			78861	<input checked="" type="checkbox"/>	1	\$6.81
2-1/2" (64 mm)	.008	9/16"	20,000	78862	<input checked="" type="checkbox"/>	1	\$7.64
	.0118			78863	<input checked="" type="checkbox"/>	1	\$7.05
3" (76 mm)	.008	13/16"	20,000	78864	<input checked="" type="checkbox"/>	1	\$9.31
	.0118			78865	<input checked="" type="checkbox"/>	1	\$7.65
	.014			<input checked="" type="checkbox"/>	78866	1	\$12.74





# Concave Brushes



## Common Applications

Clean and deburr off-hand or on a drill press

1/4" stem makes this concave brush very efficient when used in corners

## Narrow Face Concave Wire Wheels

Please call for availability and pricing

Diameter	Wire Size	Trim Length	Maximum RPM	Steel	Stainless Steel	MINIMUM QUANTITY	LIST PRICE PER BRUSH	
1-1/2" (38 mm)	.006	3/8"	20,000	<input checked="" type="checkbox"/>	78867	1	\$10.06	
	.0118				<input checked="" type="checkbox"/>		1	\$6.28
2" (51 mm)	.008	1/2"	20,000		78869	1	\$7.86	
	.014				78870	-	1	\$6.80
					-	78871		1
2-1/2" (64 mm)	.014	5/8"	20,000		78872	1	\$7.15	
3" (76 mm)	.006	15/16"	20,000	<input checked="" type="checkbox"/>	78873	1	\$12.60	
	.014				78874	-	1	\$7.41
					-	78875		1



# Knot Wire Wheels



## Common Applications

Knot construction provides aggressive, high-impact action for severe applications



Please call for availability and pricing

Diameter	Wire Size	Face Length	Trim Length	Maximum RPM	Steel	Stainless Steel	MINIMUM QUANTITY	LIST PRICE PER WHEEL	
3-1/4" (83 mm)	.0118	3/8"	5/8"	25,000	78876	<input checked="" type="checkbox"/>	1	\$15.11	
	.014				78877	-	1	\$14.40	
						-	78878		1
	.020					78879	<input checked="" type="checkbox"/>	1	\$13.94
4" (102 mm)	.014	1/2"	7/8"	20,000	78880	<input checked="" type="checkbox"/>	1	\$15.84	
	.020					78881	<input checked="" type="checkbox"/>	1	\$15.71

Call Toll Free: 1-800-828-7333 • Call for Large Quantity Order Pricing

Prices subject to change without notice

# Dynascalers Flaps and Hub



## Common Applications

Excellent for flat areas and large vertical surfaces, including beams, girders and tank shells, near walls or within confined spaces

Remove paint, corrosion, oxide and mill scale



### Steel Surfaces

Remove coatings fast and clean to a bare metal finish, providing an anchor profile suitable for application of new protective coatings.

Dynascalers  
Model 30336

## Flaps, Type C

Flap Size	Heavy Duty	MINIMUM QUANTITY	LIST PRICE PER FLAP
2" (51 mm)	3M 39002	1	\$46.90

## Hub

Width	Part Number	MINIMUM QUANTITY	LIST PRICE PER HUB
2-1/4" (57 mm)	3M 30330	1	\$86.00

# Bi-Metal Reciprocating Saw Blades



## Common Applications

Shatter resistant bi-metal blades have more durability and flexibility than single metal blades

6 teeth/inch: Demolition work in nail embedded wood; fast cutting on composites

10 teeth/inch: demolition work in nail embedded wood; pipe, stainless, carbon steel 1/8" to 1/4"

18 teeth/inch: pipe stainless, carbon steel 1/16" to 3/16"

Length x Width	Thickness Inch (mm)	Shaft Inch (mm)	Teeth per Inch	Shape	Part Number	MINIMUM QUANTITY	LIST PRICE PER BLADE
6" x Taper (152 mm x Taper)	.05 (1.3)	1/2 (13)	6		90934	1	\$3.20
6" x 3/4" (152 mm x 19 mm)	.035 (0.9)	1/2 (13)	18		90937	1	\$2.65
			10		90939	1	\$2.65

# Reciprocating Files









## Common Applications

Precision finishing on delicate parts; great for use on delicate substrates






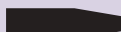
Deburring

Detail work



Length	Shaft Dia. Inch (mm)	Shape	File Type	Cut Type	Part Number	MINIMUM QUANTITY	LIST PRICE PER FILE
3-1/2"-4" (89 mm - 102 mm)	1/8 (3)	Equaling 	Straight	Medium Cut 1	90900	1	\$10.95
			Curved	Fine Cut 2	90901	1	\$10.95
		Square 	Straight	Medium Cut 1	90910	1	\$10.95
			Curved	Fine Cut 2	90911	1	\$10.95
		Three Square 	Straight	Medium Cut 1	90920	1	\$10.95
			Curved	Fine Cut 2	90921	1	\$10.95
		Half Round 	Straight	Medium Cut 1	90930	1	\$10.95
			Curved	Fine Cut 2	90931	1	\$10.95
		Crochet 	Straight	Medium Cut 1	90940	1	\$10.95
			Curved	Fine Cut 2	90941	1	\$10.95
		Round 	Straight	Medium Cut 1	90950	1	\$10.95
			Curved	Fine Cut 2	90951	1	\$10.95

Please call for availability and pricing

Length	Shaft Dia. Inch (mm)	Shape	"00" Very Coarse	"0" Coarse	MINIMUM QUANTITY	LIST PRICE PER FILE
6" (152 mm)	5/32 (4) x 7/16 (11)	Pillar 	90980	90985	1	\$11.35
	5/32 (4) x 7/16 (11)	Half Round 	90981	90986	1	\$13.50
	5/32 (4) x 1/2 (10)	Round 	90982	<input checked="" type="checkbox"/>	1	\$11.35
	1/4 (6)	Triangular 	90983	90988	1	\$13.50
	1/4 (6)	Square 	90984	90989	1	\$13.50
	1/4 (6) to 1/8 (3) Tapered	Foundry 	90905	<input checked="" type="checkbox"/>	1	\$22.95

Call Toll Free: 1-800-828-7333 • Call for Large Quantity Order Pricing

Prices subject to change without notice



# Grit Grading Systems

ANSI or CAMI	FEPA (P-Grade)	Micro-Mesh Aluminum Oxide	Micro-Mesh Regular	Micro-Mesh MX	Micron	DynaBrite Surface Conditioning
•	•	12000 AO	12000	•	•	•
•	•	8000 AO	8000	1200 MX	•	•
•	•	6000 AO	6000	800 MX	•	•
1500	•	4000 AO	4000	600 MX	•	•
1350	•	3600 AO	3600	•	•	•
1200	•	3200 AO	3200	•	•	•
•	P2500	•	•	400 MX	6	•
1000	•	•	•	•	•	Ultra Fine
•	P2000	•	•	360 MX	10	•
•	•	2400 AO	2400	320 MX	•	•
800	P1500	•	•	•	12	•
600	•	1800 AO	1800	•	15	Super Fine
•	P1200	•	•	•	•	•
500	P1000	•	•	•	•	•
•	P800	•	•	240 MX	22	•
400	•	1500 AO	1500	•	30	•
•	P600	•	•	•	•	•
360	•	800 AO	•	•	•	•
•	P500	•	•	•	•	•
•	P400	•	•	•	35	•
320	•	600 AO	•	180 MX	•	Very Fine
280	P360	•	•	150 MX	40	•
240	•	•	•	•	50	Fine
•	P320	•	•	120 MX	52	•
•	P280	•	•	100 MX	•	•
•	•	•	•	80 MX	•	•
•	P240	•	•	60 MX	•	•
220	P220	•	•	•	60	•
180	P180	300AO	•	•	80	•
150	•	•	•	•	100	Medium
•	P150	•	•	•	110	•
120	•	•	•	•	120	Coarse
•	P120	•	•	•	125	•
100	•	•	•	•	150	Extra Coarse
•	P100	•	•	•	•	•
80	•	•	•	•	180	•
•	P80	•	•	•	•	•
•	P60	•	•	•	•	•
60	•	•	•	•	•	•
•	P50	•	•	•	•	•
50	•	•	•	•	•	•
•	P40	•	•	•	•	•
40	•	•	•	•	•	•
•	P36	•	•	•	•	•
36	•	•	•	•	•	•
•	P30	•	•	•	•	•
30	•	•	•	•	•	•
24	•	•	•	•	•	•
•	P24	•	•	•	•	•

1" = 25.4 mm

1 mm = 0.039370"

1 $\mu$  = 0.000039"

FEPA = Federation of European Producers of Abrasive Products  
CAMI = Coated Abrasives Manufacturers Institute

# Terms and Conditions

## **Terms and Conditions**

Terms 1%-10 days, net 30 days.

## **Pricing**

All prices are subject to change without notice.

## **Shipping and Handling Charges**

Dynabrade will pay the standard shipping/handling charges on individual orders that have "prepay and add" freight terms that total at least \$1,000.00 net for abrasives shipped to one distributor location within the U.S., excluding Alaska, Hawaii and U.S. possessions. For invoices totaling less than \$1,000.00 net, the appropriate standard shipping and handling charge, in effect at the time of shipment will apply. This charge includes ground freight within the U.S. It excludes products sold F.O.B. Factory. Shipping/handling charges of all back-orders, resulting from our inability to ship, will be paid by Dynabrade excluding products sold F.O.B. Factory. When a premium form of transportation is specified all shipping/handling charges will be added to your invoice, based on current published UPS rates for the type of service provided, or as applicable.

## **Consignee Billing/UPS Collect**

All shipments requesting consignee billing or UPS Collect, including back-orders, will be shipped F.O.B. factory, regardless of value.

## **Drop Shipments**

We realize that, at times, drop shipments to your customers are advantageous. Upon request, any of these products may be drop-shipped goods, including back-orders, regardless of value, will be shipped F.O.B. Factory to a single destination. Charges will be based upon current published UPS rates for type of service provided, subject to the standard shipping and handling charge, in effect at the time of shipment.

## **Return Goods Policy**

No returns without factory approval.

### **1. Coated Abrasives**

As coated abrasive products are vulnerable to changes in humidity and temperature, no credit will be issued on items older than 30 days. Prior authorization of all returns is required. Call Dynabrade customer service department for more information.

### **2. Non-Standard and Obsolete Merchandise**

Non-standard and obsolete merchandise is not returnable for any reason.





Contact Dynabrade's Customer Service Department  
**1-800-828-7333**  
**7:30 AM - 5:30 PM EST**

**DYNABRADE, INC.**



***A Family and Employee-Owned Business***

Dynabrade employees are responsible for our quality,  
our reputation and our customer service.

*Discover the Dynabrade Difference!*



Visit our Website for more Tools and Related Accessories  
**www.dynabrade.com**

**DYNABRADE, INC. • DYNABRADE INTERNATIONAL**

8989 Sheridan Drive • Clarence, New York 14031-1490  
Phone: (716) 631-0100 • US Fax: 716-631-2073 • Int'l Fax: 716-631-2524

**US Consumers Call Toll-Free: 1-800-828-7333**

**Canadian Consumers Call Toll-Free: 1-800-344-1488**

**DYNABRADE EUROPE S.à r.l.**

Zone Artisanale • L-5485 Wormeldange—Haut, Luxembourg  
Telephone: +352 768 494 1 • Fax: +352 768 495

**DYNABRADE DO BRASIL**

Rua Oneda, 632 • Sao Bernardo do Campo • SP - CEP 09895-280  
Telephone 55-11-4390-0133 • Fax 55-11-4399-1067

**DYNABRADE INDIA ABRASIVE POWER TOOLS Pvt Ltd.**

EL-54, TTC Industrial Area, M.I.D.C. Mahape, Electronic Zone, Navi Mumbai - 400705  
Maharashtra, India • Telephone: +91 22 2763 2226 • Fax: +91 22 2763 2228

**DYNABRADE AUSTRALIA PTY LTD.**

Unit 2, 13-14 National Drive, Hallam, Victoria 3803, Australia  
Telephone: 03-9796 5114

Try Our U.S. Consumer Toll-Free Number  
**1-888 DYNABRADE (or 1-800-828-7333)**

DISTRIBUTED BY:

© DYNABRADE, INC., 2008

PRINTED IN U.S.A.

