

**64991–3,450 RPM (Wet), 60Hz**  
**64993–2,850 RPM (Wet), 50Hz**

**Precision Tool Post Grinder – Machine Parts Breakdown – Models 64991 and 64993**

Item	Part No.	Description	Qty.
1	65271	Housing	1
2	65335	Electric Assembly (50 Hz)	1
3	65349	Electric Assembly (60 Hz)	1
4	98377	Ammeter	1
5	98369	Switch	1
6	98370	Switch Guard	1
7	65195	Mounting Block	1
8	98493	T-Nut	1
9	65266	Pivot Bar	1
10	14333	Lift Bracket	1
11	66616	Tension Block	1
12	95696	Gauge	1
13	65238	Drive Wheel (3,450 RPM)	1
14	65306	Drive Wheel (2,850 RPM)	1
15	65233	Contact Wheel Shaft	1
16	97026	Screw	2
17	97502	Ball Bearings	2
18	97436	Retaining Ring	1
19	65263	Tray (includes rod)	1
20	97773	Knob	1
21	65314	Tray Support	1
22	97061	Screw	2
23	65268	Cover	1
24	97760	Door Latch	1
25	97053	Screw	2
26	95179	Hex Screw	1
27	95167	Lock Washer	2
28	97088	Hex Screw	2
29	95183	Flat Washer	2
30	97057	Cap Screw	4
31	97059	Cap Screw	3
32	97087	Hex Screw	1
33	97310	Flat Washer	1
34	97085	Flathead Screw	4
35	97460	Key	1
36	97069	Carriage Bolt	1
37	97806	Air Cylinder	1
38	97112	Set Screw	1
39	97828	Fitting Elbow	2
40	97829	Hose	2 Ft.
41	97083	Flathead Screw	4
42	65232	Tension Strap	1
43	97894-B	Valve	1
44	97894-C	Regulator	1
45	97812	Oil Seal	4
46	65217	Bushing	4
47	65338	Contact Wheel	1
48	65267	Tension Shaft	2
49	97058	Cap Screw	4
50	65269	Tension Support	1
51	95202	Set Screw	1
52	97556	Bushing	2
53	97405	Roll Pin	1
54	65075	Idler Support	2
55	65236	Tracking Wheel (3,450 RPM)	1
56	65307	Tracking Wheel (2,850 RPM)	1
57	97518	Ball Bearing	2
58	97441	Retaining Ring	2
59	65130	Tracking Shaft	1
60	65132	Tracking Hub	1
61	97152	Low Head Screw	4
62	95417	Nylon Washer	2
63	95186	Hex Nut	1
64	95314	Knob	1
65	65264	Drip Pan	1
66	95166	Flat Washer	2
67	95167	Lock Washer	1
68	95170	Wing Nut	1
69	97151	Eye Screw	1
70	65262	Nozzle Support	1
71	95761	Valve	1
72	95084	Reducer	1
73	96063	Elbow	1
74	97086	Flathead Screw	1
75	97213	Nut	1
76	65239	S/N Tag	1
77	65343	Warning Tag	1
78	66084	Virtubrade Tag	1
79	97401	Tacks	4

