

# Taper Shank Drill

High Speed Steel – Oxide Finish

Made to fit American Standard (Morse) taper shank holders.



Featuring the largest and most extensive stock of  
USA made taper shank drills in the world

## Shank Smaller than Standard

List No. 203 – 118° Point



Size	Decimal Equivalent	Flute Length	Overall Length	Morse Taper No.	Price Each
31/64	.4844	4-3/8	7-3/4	1	26.16
1/2	.5000	4-3/8	7-3/4	1	22.84
33/64	.5156	4-5/8	8	1	28.70
17/32	.5312	4-5/8	8	1	28.70
35/64	.5469	4-7/8	8-1/4	1	30.66
9/16	.5625	4-7/8	8-1/4	1	28.77
37/64	.5781	4-7/8	8-1/4	1	32.51
19/32	.5938	4-7/8	8-1/4	1	42.90
39/64	.6094	4-7/8	8-1/4	1	48.00
5/8	.6250	4-7/8	8-1/4	1	48.00
21/32	.6562	5-1/8	8-1/2	1	43.23
51/64	.7969	6-1/8	10	2	61.26
13/16	.8125	6-1/8	10	2	56.74
53/64	.8281	6-1/8	10	2	65.67
27/32	.8438	6-1/8	10	2	65.67
55/64	.8594	6-1/8	10	2	69.30
7/8	.8750	6-1/8	10	2	69.30
57/64	.8906	6-1/8	10	2	74.26
29/32	.9062	6-1/8	10	2	74.26
1	1.0000	6-1/4	10-1/8	2	80.52
1-5/64	1.0781	6-7/8	11-1/2	3	108.90
1-3/32	1.0938	6-7/8	11-1/2	3	108.90
1-7/64	1.1094	7-1/8	11-3/4	3	112.20
1-1/8	1.1250	7-1/8	11-3/4	3	111.57
1-9/64	1.1406	7-1/4	11-7/8	3	124.74
1-5/32	1.1562	7-1/4	11-7/8	3	124.74
1-11/64	1.1719	7-3/8	12	3	121.44
1-3/16	1.1875	7-3/8	12	3	121.44
1-13/64	1.2031	7-1/2	12-1/8	3	137.81
1-7/32	1.2188	7-1/2	12-1/8	3	137.81
1-15/64	1.2344	7-7/8	12-1/2	3	137.81
1-1/4	1.2500	7-7/8	12-1/2	3	131.34
1-9/32	1.2812	8-1/2	13-1/8	3	174.90
1-5/16	1.3125	8-5/8	13-1/4	3	181.83
1-11/32	1.3438	8-3/4	13-3/8	3	185.06
1-3/8	1.3750	8-7/8	13-1/2	3	195.16
1-25/64	1.3906	9	13-5/8	3	220.00
1-13/32	1.4062	9	13-5/8	3	203.65
1-7/16	1.4375	9-1/8	13-3/4	3	203.65
1-15/32	1.4688	9-1/4	13-7/8	3	222.02
1-1/2	1.5000	9-3/8	14	3	222.02
1-33/64	1.5156	9-3/8	15	4	262.88
1-17/32	1.5312	9-3/8	15	4	239.58
1-35/64	1.5469	9-5/8	15-1/4	4	276.46
1-9/16	1.5625	9-5/8	15-1/4	4	239.58
1-37/64	1.5781	9-7/8	15-1/2	4	276.46
1-19/32	1.5938	9-7/8	15-1/2	4	241.98
1-39/64	1.6094	10	15-5/8	4	283.80
1-5/8	1.6250	10	15-5/8	4	250.18
1-41/64	1.6406	10-1/8	15-3/4	4	297.20
1-21/32	1.6562	10-1/8	15-3/4	4	271.00
1-43/64	1.6719	10-1/8	15-3/4	4	323.57
1-11/16	1.6875	10-1/8	15-3/4	4	274.96
1-45/64	1.7031	10-1/8	15-3/4	4	323.57
1-23/32	1.7188	10-1/8	15-3/4	4	303.18

Size	Decimal Equivalent	Flute Length	Overall Length	Morse Taper No.	Price Each
1-47/64	1.7344	10-3/8	16-1/4	4	337.00
1-3/4	1.7500	10-3/8	16-1/4	4	306.90
1-49/64	1.7656	10-3/8	16-1/4	4	343.70
1-25/32	1.7812	10-3/8	16-1/4	4	309.54
1-51/64	1.7969	10-3/8	16-1/4	4	353.43
1-13/16	1.8125	10-3/8	16-1/4	4	328.68
1-53/64	1.8281	10-3/8	16-1/4	4	373.30
1-27/32	1.8438	10-3/8	16-1/4	4	349.84
1-55/64	1.8594	10-1/2	16-1/2	4	386.36
1-7/8	1.8750	10-1/2	16-1/2	4	349.84
1-57/64	1.8906	10-1/2	16-1/2	4	389.40
1-29/32	1.9062	10-1/2	16-1/2	4	360.00
1-59/64	1.9219	10-5/8	16-5/8	4	405.68
1-15/16	1.9375	10-5/8	16-5/8	4	382.47
1-61/64	1.9531	10-5/8	16-5/8	4	435.92
1-31/32	1.9688	10-5/8	16-5/8	4	446.82
1-63/64	1.9844	10-5/8	16-5/8	4	455.52
2	2.0000	10-5/8	16-5/8	4	374.66
2-1/64	2.0156	10-5/8	16-5/8	4	550.00
2-1/32	2.0312	10-3/8	16-1/4	4	487.22
2-1/16	2.0625	10-1/4	16-1/4	4	487.22
2-5/64	2.0781	10-1/4	16-1/4	4	590.00
2-3/32	2.0938	10-1/4	16-1/4	4	523.22
2-1/8	2.1250	10-1/4	16-1/4	4	523.22
2-9/64	2.1406	10-1/4	16-1/4	4	680.00
2-5/32	2.1562	10-1/4	16-1/4	4	534.60
2-11/64	2.1719	10-1/4	16-1/4	4	720.00
2-3/16	2.1875	10-1/4	16-1/4	4	534.60
2-7/32	2.2188	10-1/8	16-1/8	4	534.60
2-15/64	2.2344	10-1/8	16-1/8	4	740.00
2-1/4	2.2500	10-1/8	16-1/8	4	534.60
2-9/32	2.2812	10-1/8	16-1/8	4	587.80
2-5/16	2.3125	10-1/8	16-1/8	4	587.80
2-11/32	2.3438	10-1/8	16-1/8	4	693.08
2-3/8	2.3750	10-1/8	16-1/8	4	693.08
2-13/32	2.4062	11-1/4	17-1/4	4	726.40
2-7/16	2.4375	11-1/4	17-1/4	4	726.40
2-15/32	2.4688	11-1/4	17-1/4	4	726.40
2-31/64	2.4844	11-1/4	17-1/4	4	850.00
2-1/2	2.5000	11-1/4	17-1/4	4	726.40
2-5/8	2.6250	11-7/8	18	4	779.20
2-3/4	2.7500	12-3/4	19-1/8	4	917.52
3-1/16	3.0625	14-1/4	22	5	1432.86
3-1/8	3.1250	14-1/4	22	5	1518.00
3-3/16	3.1875	14-1/4	22	5	1634.16
3-1/4	3.2500	15-1/4	23	5	1634.16
3-5/16	3.3125	15-1/4	23	5	1806.75
3-3/8	3.3750	15-1/4	23	5	1931.82
3-7/16	3.4375	15-1/4	23	5	2430.45
3-1/2	3.5000	16-1/4	24	5	2430.45
3-5/8	3.6250	16-1/4	24	5	2517.90
3-3/4	3.7500	16-1/4	24	5	3085.50
3-7/8	3.8750	16-1/4	24	5	3557.40
4	4.0000	16-1/2	24-1/4	5	3887.40

## 6" Dial Caliper

Of stainless steel, hardened throughout with satin-chrome finish. Suitable for outside, inside, depth and step measurement. Thumb roll. Direct reading in .001" or .02mm with adjustable dial setting and locknut. Covered rack for longer life. Fitted case. .100" or 2mm per revolution.



Tool No. **PR1495106** - White face dial Price: **\$36.00**  
 Tool No. **PR1495206** - Black face dial Price: **\$36.00**  
 See precision tool section for more