

Extra Length Drills

High Speed Steel – 118° Point

These drills are utilized in deep hole or long reach drilling applications in many kinds of materials. For fixed spindle use.



6" Overall Length

List No. 208A – 4" Flute Length

Size	Decimal Equivalent	Price Each
1.5mm	.0591	8.50
1/16	.0625	7.82
50	.0700	8.50
5/64	.0781	7.82
3/32	.0938	7.82
38	.1015	9.38
37	.1040	9.38

Extensive Offering

Exclusively from Michigan Drill

The world's largest and most extensive inventory of USA manufactured extra long straight shank drills!

Size	Decimal Equivalent	Price Each
7/64	.1094	7.82
34	.1110	9.38
33	.1130	9.38
1/8	.1250	7.82
9/64	.1406	8.25
27	.1440	9.90
26	.1470	9.90

Size	Decimal Equivalent	Price Each
25	.1495	9.90
23	.1540	9.90
5/32	.1562	8.25
4mm	.1575	10.30
11/64	.1719	8.58
3/16	.1875	8.58
7	.2010	10.30

8" Overall Length

List No. 208 – 5-1/2" Flute Length

Size	Decimal Equivalent	Price Each
1/16	.0625	14.82
45	.0820	17.78
3/32	.0938	14.82
37	.1040	17.78
7/64	.1094	14.82
3mm	.1181	17.78
1/8	.1250	13.15
30	.1285	15.65
9/64	.1406	14.32
27	.1440	18.50
5/32	.1562	14.88
21	.1590	21.50
11/64	.1719	15.65
4.5mm	.1772	21.50
13	.1850	21.50

Size	Decimal Equivalent	Price Each
3/16	.1875	16.14
12	.1890	21.50
5mm	.1969	21.50
7	.2010	21.50
13/64	.2031	16.14
4	.2090	21.50
7/32	.2188	16.14
15/64	.2344	16.14
6mm	.2362	21.50
1/4	.2500	16.14
6.50mm	.2559	23.00
F	.2570	19.07
17/64	.2656	16.14
9/32	.2812	16.14
19/64	.2969	19.07

Size	Decimal Equivalent	Price Each
5/16	.3125	17.16
21/64	.3281	19.17
11/32	.3438	18.04
S	.3480	25.75
23/64	.3594	20.12
3/8	.3750	18.70
25/64	.3906	21.38
13/32	.4062	21.38
27/64	.4219	25.74
7/16	.4375	22.11
29/64	.4531	25.74
15/32	.4688	25.74
12.00mm	.4724	34.50
31/64	.4844	30.16
1/2	.5000	26.07



9" Overall Length

List No. 209 – 6-1/2" Flute Length

Size	Decimal Equivalent	Price Each
11/64	.1719	17.20
6.00mm	.2362	24.65
19/64	.2969	24.65
5/16	.3125	20.54
8.00mm	.3150	26.00
8.20mm	.3228	26.75

Size	Decimal Equivalent	Price Each
11/32	.3438	24.65
23/64	.3594	22.10
U	.3680	29.90
9.40mm	.3701	29.90
25/64	.3906	23.03
27/64	.4219	28.12

Size	Decimal Equivalent	Price Each
7/16	.4375	28.12
29/64	.4531	29.04
15/32	.4688	29.04
31/64	.4844	31.02
1/2	.5000	31.02
17/32	.5312	38.94



10" Overall Length

List No. 208B – 7-1/2" Flute Length

Size	Decimal Equivalent	Price Each
3mm	.1181	19.40
1/8	.1250	14.85
9/64	.1406	18.32
5/32	.1562	18.81
4mm	.1575	21.77
11/64	.1719	18.81
3/16	.1875	18.81
13/64	.2031	19.73
7/32	.2188	19.73
15/64	.2344	20.53
1/4	.2500	20.53
6.50mm	.2559	23.00
17/64	.2656	21.56

Size	Decimal Equivalent	Price Each
9/32	.2812	22.77
19/64	.2969	22.77
5/16	.3125	22.77
8mm	.3150	28.03
21/64	.3281	23.36
11/32	.3438	23.36
S	.3480	31.81
23/64	.3594	23.91
U	.3680	31.81
3/8	.3750	24.52
25/64	.3906	25.08
10mm	.3937	31.81
13/32	.4062	25.08

Size	Decimal Equivalent	Price Each
27/64	.4219	28.91
11mm	.4331	32.67
7/16	.4375	29.04
29/64	.4531	30.69
15/32	.4688	30.69
12.00mm	.4724	38.50
31/64	.4844	32.67
1/2	.5000	32.67
17/32	.5312	41.25
35/64	.5469	45.28
9/16	.5625	45.28
37/64	.5781	48.00
5/8	.6250	51.48

