



19-Piece Metric Cobalt RED HELIX™ Kit

Milwaukee® Cobalt RED HELIX™ Drill Bits are engineered for extreme durability and long life in hard metal applications. Designed with a Variable Helix™ that includes an aggressive 35° Helix Angle which ends at 15°, the Cobalt bits with RED HELIX™ provide Rapid Chip Removal™ limiting heat buildup to Stay Sharper Longer™. The 135° split point tip delivers a precision start and prevents walking for fast, accurate holes. Ideal for tough applications and provide Up to 10X life vs. Black Oxide Drill Bits™ but can be used in all twist drilling applications.

INCLUDES:

[\(1\) 1MM \(48-89-2501\)](#) [\(1\) 1.5MM \(48-89-2502\)](#) [\(1\) 2MM \(48-89-2503\)](#) [\(1\) 2.5MM \(48-89-2504\)](#)
[\(1\) 3MM \(48-89-2505\)](#) [\(1\) 3.5MM \(48-89-2507\)](#) [\(1\) 4MM \(48-89-2508\)](#) [\(1\) 4.5MM \(48-89-2510\)](#)
[\(1\) 5MM \(48-89-2512\)](#) [\(1\) 5.5MM \(48-89-2513\)](#) [\(1\) 6MM \(48-89-2514\)](#) [\(1\) 6.5MM \(48-89-2515\)](#)
[\(1\) 6.8MM \(48-89-2517\)](#) [\(1\) 7.5MM \(48-89-2518\)](#) [\(1\) 8MM \(48-89-2519\)](#) [\(1\) 8.5MM \(48-89-2520\)](#)
[\(1\) 9MM \(48-89-2521\)](#) [\(1\) 9.5MM \(48-89-2522\)](#) [\(1\) 10MM \(48-89-2523\)](#)

FEATURES:

- Up to 10X Life vs. Black Oxide
- RED HELIX™ Design for Rapid Chip Removal™
- 135° split point for precision start no walking
- Chip Breaker™ Decreases Heat Build-Up

PRODUCT SPECIFICATIONS:

Pack Qty	1 Pack
Length	7.5"
Weight	1.25

Coating	Cobalt
Height	2.0"
Width	9.00"