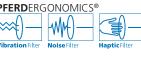


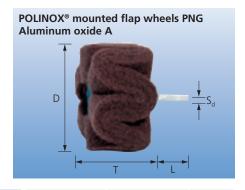
Made of several strips of corrugated non-woven material, wrapped around a common core. The wavy structure of the non-woven fabric permits depolishing and matt finishing of surfaces without visible transitions.

Abrasive: Aluminum oxide A

PFERD specification number PNG A

PFERDERGONOMICS®





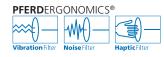
Diameter (D) x length (T)	Shank dia. (S _d)	Grit and EDP number			Recom. speed	Max. RPM	\Rightarrow
[Inches]	[Inches]	100	180	280	RPM		
3 x 2	1/4	46236	46237	46238	4,000	7,500	10
4 x 2	1/4	46232	46230	46231	3,000	6,000	5

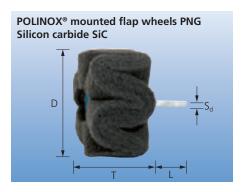
Consists of several strips of corrugated nonwoven material wrapped around a common core.

The wavy structure of the abrasive material permits depolishing and matt finishing of surfaces without visible transitions.

Abrasive: Silicon carbide (SiC)

PFERD specification number PNG SiC





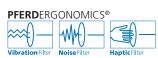
Diameter (D) x length (T)	Shank dia. (S _d)	Gi	rit and EDP numb	er	Recom. speed	Max. RPM	\Rightarrow
[Inches]	[Inches]	100	180	280	RPM		
3 x 2	1/4	46239	46240	46241	4,000	7,500	10
4 x 2	1/4	46233	46234	46235	3,000	6,000	5

The non-woven abrasive is arranged in multiple axial layers.

Since the individual layers are not interconnected, the abrasive surface adapts easily to different workpiece contours (e.g. in grinding sections or pipes).

Abrasive: Aluminum oxide A

PFERD specification number PNR A





Diameter (D) x length (T) [Inches]	Shank dia. (S _d) [Inches]	Grit and EDP number			Recom. speed	Max. RPM	
[inches]	[inches]	100	180	280	KPIVI		
2-3/8 x 2	1/4	46213	46214	46215	5,000	10,000	10
3 x 2	1/4	46216	46217	46218	4,000	7,500	10