

Double-reinforced grinding and snagging wheels for heavy stock removal. Ideal for grinding in hard-to-reach areas.

Abrasive: Aluminum oxide A

Workpiece materials

Steel, stainless steel (INOX), cast iron



**CONTAMINATION FREE
RATED FOR STAINLESS STEEL (INOX)**

Application

Grinding in hard-to-reach areas

Recommendation for use


When mandrel-mounted on a straight grinder for inside-grinding applications, these wheels can be operated without protective guards up to the lower of both RPMs.

PFERD specification number

A 24/36 M SG

**Steel/stainless steel (INOX)/cast iron
Hardness grade M**



Diameter x Thickness Nominal (U) [Inches]	Thickness metric [mm]	Bore [Inches]	Grit	EDP number	Max. RPM	
Flat (type 1)						
2 x 1/4	6.3	3/8	24	69236	30,000	25
3 x 1/8	4.1	3/8	24	69332	23,000	25
3 x 1/8	4.1	3/8	36	69333	23,000	25
3 x 1/4	6.3	3/8	24	69336	23,000	25
3 x 1/4	6.3	3/8	36	69337	23,000	25
3 x 3/8	10.0	3/8	24	69340	18,000	20
3 x 3/8	10.0	3/8	36	69341	18,000	20
3 x 1/2	13.0	3/8	24	69344	18,000	15
4 x 1/8	4.1	3/8	24	69432	19,000	25
4 x 1/4	6.3	3/8	24	69446	19,000	25
4 x 1/4	6.3	3/8	36	69447	19,000	25
4 x 1/2	13.0	3/8	24	69442	13,500	15

Mandrels



Accessory for mounting snagging wheels on straight grinders.

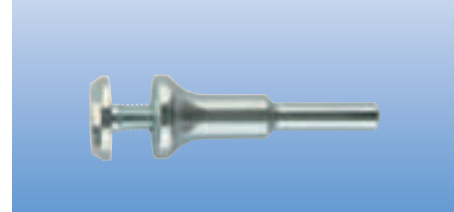
Safety note


When using these mandrels, the max. permissible rotational speed RPM stated on the wheel must be observed.

PFERD specification number

M-DG

Mandrels for snagging wheels



Max. wheel diameter [Inches]	Fits wheel thickness [Inches]	Fits arbor hole size [Inches]	Shank diameter [Inches]	EDP number	Overall length [Inches]	Clamping width [Inches]	Flange diameter [Inches]	Max. RPM	
3	1/8, 1/4	3/8	1/4	69027	2-1/8	0 - 5/16	3/4	30,000	10
3	3/8, 1/2	3/8	1/4	69031	2-7/8	3/8 - 1-1/4	3/4	30,000	10