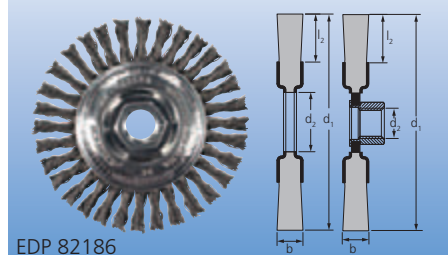


# Power wire brushes

## Threaded knot wheel brushes

### Stringer bead twist



EDP 82186

Stringer bead knot wheel brushes are tightly twisted for low flex, high impact brushing action. Designed for root and hot pass weld cleaning in pipe joining applications. Also for general use where a narrow face, aggressive brush is desired for controlled, confined surface contact area.


Designed for applications requiring aggressive brushing action.

#### Recommendation for use

For optimal performance, use on angle grinders.

Made in the USA.





Diameter d <sub>1</sub> [Inches]	Bore/thread size d <sub>2</sub>	No. of knots	Trim length l <sub>2</sub> [Inches]	Face width b [Inches]	Wire diameter and EDP number .020	Recom. speed [RPM]	MSFS max. [RPM]	
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#### Carbon steel wire

4	5/8-11	32	3/4	3/16	82186 P	10,000 - 15,000	20,000	10/5
4	1/2-13	32	3/4	3/16	82187 P	10,000 - 15,000	20,000	10/5
4	3/8-24	32	3/4	3/16	82188	10,000 - 15,000	20,000	10
4	M10x1.50	32	3/4	3/16	82189	10,000 - 15,000	20,000	10
4	M10x1.25	32	3/4	3/16	82190 P	10,000 - 15,000	20,000	10/5
4	5/8	32	3/4	3/16	82192	10,000 - 15,000	20,000	10
4	1/2-3/8	32	3/4	3/16	82193	10,000 - 15,000	20,000	10
4-1/2	5/8-11	32	1	3/16	82194 P	10,000 - 15,000	20,000	10/5
4-7/8	5/8-11	38	3/4	3/16	82479	7,500 - 15,000	15,000	10
4-7/8	5/8-11	48	3/4	3/16	82483 P	7,500 - 15,000	15,000	10/5
6	5/8-11	40	1-1/8	3/16	82486	6,000 - 12,500	12,500	10
6	5/8-11	48	1-1/8	3/16	82487 P	6,000 - 12,500	12,500	10/5
6	5/8-11	56	1-1/8	3/16	82488 P	6,000 - 12,500	12,500	10/5
6	5/8-11	64	1-1/8	1/8	82489	6,000 - 12,500	12,500	10
6-7/8	5/8-11	56	1-1/8	3/16	82494 P	4,500 - 9,000	9,000	10/5
6-7/8	5/8-11	72	1-1/8	3/16	82495	4,500 - 9,000	9,000	10

#### Stainless steel wire (INOX)

4	5/8-11	32	3/4	3/16	82307 P	8,000 - 15,000	20,000	10/5
4	3/8-24	32	3/4	3/16	82309	8,000 - 15,000	20,000	10
4-1/2	5/8-11	32	1	3/16	82315	8,000 - 15,000	20,000	10
4-7/8	5/8-11	38	3/4	3/16	82604	6,000 - 15,000	15,000	10
4-7/8	5/8-11	48	3/4	3/16	82608 P	6,000 - 15,000	15,000	10/5
6	5/8-11	40	1-1/8	3/16	82611	5,000 - 12,500	12,500	10
6	5/8-11	48	1-1/8	3/16	82612 P	5,000 - 12,500	12,500	10/5
6	5/8-11	56	1-1/8	3/16	82613	5,000 - 12,500	12,500	10
6	5/8-11	64	1-1/8	1/8	82614	5,000 - 12,500	12,500	10
6-7/8	5/8-11	56	1-1/8	3/16	82619	3,500 - 9,000	9,000	10

Minigrinder adapter insert	Fits brush thread	Fits tool spindle thread	EDP number	
	5/8-11	M10x1.25	84645 P	5/5
	5/8-11	M10x1.50	84646 P	5/5
	5/8-11	3/8-24	84647 P	5/5

EDP 84646