



SINGLETWIST® end brushes are produced with a single, twisted wire knot, designed especially for brushing internal corners and edges where access is limited. Wire filament is with a left handed twist of the brush rotation, which prevents the knots from unravelling during use.


The stainless steel version includes a coated cup that prevents the workpiece from being damaged.

Made in the USA.

### Knot wire, SINGLETWIST®



EDP 83109

Diameter $d_1$ [Inches]	Shank dia. $d_3$ [Inches]	Trim length $l_2$ [Inches]	Overall length $l_1$ [Inches]	Wire diameter and EDP number			Recom. speed [RPM]		MSFS max. [RPM]	
				.006	.014	.020	Open areas	Confined areas		

#### Carbon steel wire

1/4	1/4	1-1/8	2-3/4	83107	83108	83109	2,500 - 8,000	3,500 - 10,000	20,000	10
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#### Stainless steel wire (INOX) – coated cup

All stainless steel (INOX) brushes are degreased.

1/4	1/4	1-1/8	2-3/4	83283	83284	83285	2,500 - 8,000	3,500 - 10,000	20,000	10
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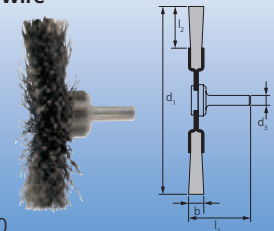
Crimped brushes provide lighter brushing action and superior finish when cleaning, removing rust and paint, smoothing, cleaning cast seams, light deburring.

#### Recommendation for use


Suitable tool drives: straight grinders, flexible shafts, power drills.

Made in the USA, Germany.

### Crimped wire



EDP 82900

Diameter $d_1$ [Inches]	Stem dia. $d_3$ [Inches]	Trim length $l_2$ [Inches]	Face width $b$ [Inches]	Wire diameter and EDP number					Recom. speed [RPM]	MSFS max. [RPM]	
				.006	.008	.012	.014	.020			

#### Carbon steel wire

1-1/2	1/4	7/16	1/4	82890	-	82892	-	82889	10,000 - 15,000	20,000	10
2	1/4	1/2	3/8	-	82893	82894	-	-	10,000 - 15,000	20,000	10
2	1/4	1/2	5/8	-	82902	-	-	-	10,000 - 15,000	20,000	10
2-1/2	1/4	3/4	1/2	-	82895	-	82896	-	10,000 - 15,000	20,000	10
3	1/4	3/4	5/8	-	-	82903	-	-	10,000 - 15,000	20,000	10
3	1/4	1	5/8	82897	82898	82899	82900	82901	6,000 - 9,000	12,000	10

#### Stainless steel wire (INOX)

1-1/2	1/4	7/16	1/4	82905	-	82906	-	-	8,000 - 13,000	20,000	10
2	1/4	1/2	3/8	-	82907	82908	-	-	8,000 - 13,000	20,000	10
2	1/4	1/2	5/8	-	82951	-	-	-	8,000 - 13,000	20,000	10
2-1/2	1/4	3/4	1/2	-	82909	82910	-	-	8,000 - 13,000	20,000	10
3	1/4	3/4	5/8	-	-	82952	-	-	8,000 - 13,000	20,000	10
3	1/4	1	5/8	82911	82912	-	82913	-	6,000 - 9,000	12,000	10

#### Brass wire

2	1/4	1/2	5/8	-	82953	-	-	-	8,000 - 13,000	20,000	10
3	1/4	3/4	5/8	-	-	82954	-	-	8,000 - 13,000	20,000	10
3	1/4	1	5/8	-	-	-	82914	-	6,000 - 9,000	12,000	10



Brushes available in POP packaging are marked with a "P" in this catalogue. To order brushes in POP versions, please add a "P" to the end of the EDP number.

The minimum order quantity of POP items is printed in "blue" accordingly.