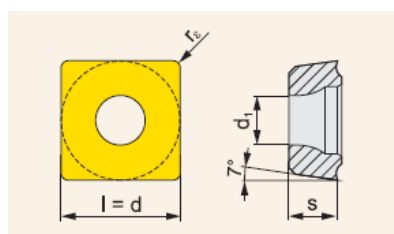


# INDEXABLE CUTTING INSERTS FOR DRILLING

Working Length	Coolant	Drill type	Drill Tolerance	Hole Tolerance	Surface Finish	Diameter Range
		802D (inch)	±.002	0/+ .008	Ra 80-240 μin	.594-2.000
		803D (inch)	±.002	0/+ .012	Ra 80-240 μin	.594-2.000
		804D (inch)	±.002	0/+ .016	Ra 80-240 μin	.594-2.000

## SCET - Peripheral Insert

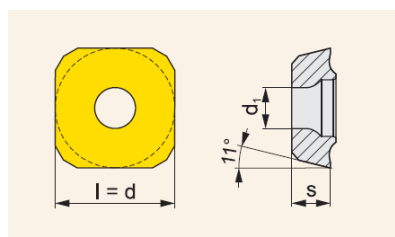


Dimensions	l	d	s	d <sub>1</sub>
0502	.219	.219	.094	.094
0602	.250	.250	.114	.094
0703	.312	.312	.138	.125
09T3	.375	.375	.177	.156
1204	.500	.500	.220	.187
1505	.625	.625	.220	.219

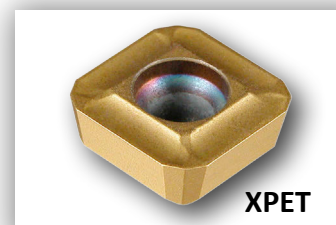


Chip Breaker	ISO	Grade	Radius	Feed/rev.	Chip Breaker	NEW	ISO	Grade	Radius	Feed/rev.			
	SCET 050204-UD	D8330	D9335	0.016	0.0020	0.0040		SCET 050204-SD	D8330	D9335	0.016	0.002	0.004
	SCET 060204-UD	D8330	D9335	0.016	0.0024	0.0060		SCET 060204-SD	D8330	D9335	0.016	0.002	0.006
	SCET 070308-UD	D8330	D9335	0.032	0.0028	0.0070		SCET 070308-SD	D8330	D9335	0.031	0.003	0.007
	SCET 09T308-UD	D8330	D9335	0.032	0.0032	0.0080		SCET 09T308-SD	D8330	D9335	0.031	0.003	0.008
	SCET 120408-UD	D8330	D9335	0.032	0.0036	0.0086		SCET 120408-SD	D8330	D9335	0.031	0.004	0.009
	SCET 150512-UD	D8330	D9335	0.047	0.0040	0.0100		SCET 150512-SD	D8330	D9335	0.047	0.004	0.010

## XPET - Center Insert



Dimensions	l	d	s	d <sub>1</sub>
0502	.219	.219	.094	.094
0602	.250	.250	.102	.094
0703	.312	.312	.114	.125
0903	.375	.375	.138	.125
11T3	.453	.453	.154	.156
12T3	.500	.500	.154	.156
1504	.625	.625	.177	.187
1904	.750	.750	.177	.187



Chip Breaker	ISO	Grade	Feed/rev.	Chip Breaker	NEW	ISO	Grade	Feed/rev.	
	XPET 0502AP	D8345	0.0020	0.0043		XPET 0502AP-SD	D8345	0.0020	0.0043
	XPET 0602AP	D8345	0.0024	0.0060		XPET 0602AP-SD	D8345	0.0024	0.0060
	XPET 0703AP	D8345	0.0028	0.0070		XPET 0703AP-SD	D8345	0.0028	0.0070
	XPET 0903AP	D8345	0.0032	0.0078		XPET 0903AP-SD	D8345	0.0032	0.0078
	XPET 11T3AP	D8345	0.0036	0.0086		XPET 11T3AP-SD	D8345	0.0036	0.0086
	XPET 12T3AP	D8345	0.0036	0.0086		XPET 12T3AP-SD	D8345	0.0036	0.0086
	XPET 1504AP	D8345	0.0040	0.0100		XPET 1504AP-SD	D8345	0.0040	0.0100
	XPET 1904AP	D8345	0.0040	0.0100		XPET 1904AP-SD	D8345	0.0040	0.0100