

M42 Cobalt Drills

YOUR #1 SOURCE FOR AMERICAN-MADE PREMIUM CUTTING TOOLS



STUB LENGTH - HEAVY DUTY - 135° SPLIT POINT - TYPE "J"

SERIES 325
NAS 907 - M42 COBALT



SERIES 602
NAS 907 - M42 COBALT
ALTiN COATED



WIRE SIZES

WIRE SIZES

SIZE	FLUTE LENGTH	OAL	PKG. QTY.	UNCOATED LIST PRICE	ALTiN LIST PRICE
1	1-5/16	2-7/16	12	CD32601 7.15	CD60301 12.92
2	1-5/16	2-7/16	12	CD32602 7.15	CD60302 12.92
3	1-1/4	2-3/8	12	CD32603 7.15	CD60303 12.92
4	1-1/4	2-3/8	12	CD32604 6.37	CD60304 11.55
5	1-1/4	2-3/8	12	CD32605 6.37	CD60305 11.55
6	1-1/4	2-3/8	12	CD32606 6.37	CD60306 11.55
7	1-3/16	2-1/4	12	CD32607 5.03	CD60307 9.06
8	1-3/16	2-1/4	12	CD32608 5.03	CD60308 9.06
9	1-3/16	2-1/4	12	CD32609 5.03	CD60309 9.06
10	1-3/16	2-1/4	12	CD32610 5.03	CD60310 9.06
11	1-3/16	2-1/4	12	CD32611 4.89	CD60311 8.81
12	1-3/16	2-1/4	12	CD32612 4.89	CD60312 8.81
13	1-1/8	2-3/16	12	CD32613 4.78	CD60313 8.66
14	1-1/8	2-3/16	12	CD32614 4.78	CD60314 8.66
15	1-1/8	2-3/16	12	CD32615 4.78	CD60315 8.66
16	1-1/8	2-3/16	12	CD32616 4.78	CD60316 8.63
17	1-1/8	2-3/16	12	CD32617 4.60	CD60317 8.34
18	1-1/16	2-1/8	12	CD32618 3.93	CD60318 7.07
19	1-1/16	2-1/8	12	CD32619 3.72	CD60319 6.71
20	1-1/16	2-1/8	12	CD32620 3.72	CD60320 6.71
21	1-1/16	2-1/8	12	CD32621 3.72	CD60321 6.71
22	1-1/16	2-1/8	12	CD32622 3.72	CD60322 6.71
23	1	2-1/16	12	CD32623 3.72	CD60323 6.71
24	1	2-1/16	12	CD32624 3.72	CD60324 6.71
25	1	2-1/16	12	CD32625 3.47	CD60325 6.28
26	1	2-1/16	12	CD32626 3.47	CD60326 6.28
27	1	2-1/16	12	CD32627 3.47	CD60327 6.28
28	15/16	1-15/16	12	CD32628 3.15	CD60328 5.74
29	15/16	1-15/16	12	CD32629 3.15	CD60329 5.74
30	15/16	1-15/16	12	CD32630 2.97	CD60330 5.38

SIZE	FLUTE LENGTH	OAL	PKG. QTY.	UNCOATED LIST PRICE	ALTiN LIST PRICE
31	7/8	1-7/8	12	CD32631 2.97	CD60331 5.38
32	7/8	1-7/8	12	CD32632 2.97	CD60332 5.38
33	7/8	1-7/8	12	CD32633 2.87	CD60333 5.20
34	7/8	1-7/8	12	CD32634 2.87	CD60334 5.20
35	7/8	1-7/8	12	CD32635 2.87	CD60335 5.20
36	13/16	1-13/16	12	CD32636 2.87	CD60336 5.20
37	13/16	1-13/16	12	CD32637 2.87	CD60337 5.20
38	13/16	1-13/16	12	CD32638 2.62	CD60338 4.73
39	13/16	1-13/16	12	CD32639 2.62	CD60339 4.73
40	13/16	1-13/16	12	CD32640 2.62	CD60340 4.73
41	13/16	1-13/16	12	CD32641 2.51	CD60341 4.73
42	3/4	1-3/4	12	CD32642 2.48	CD60342 4.73
43	3/4	1-3/4	12	CD32643 2.48	CD60343 4.73
44	3/4	1-3/4	12	CD32644 2.48	CD60344 4.73
45	3/4	1-3/4	12	CD32645 2.48	CD60345 4.73
46	3/4	1-3/4	12	CD32646 2.48	CD60346 4.73
47	11/16	1-11/16	12	CD32647 2.48	CD60347 4.73
48	11/16	1-11/16	12	CD32648 2.48	CD60348 4.73
49	11/16	1-11/16	12	CD32649 2.48	CD60349 4.73
50	11/16	1-11/16	12	CD32650 2.48	CD60350 4.73
51	11/16	1-11/16	12	CD32651 2.48	CD60351 4.73
52	11/16	1-11/16	12	CD32652 2.48	CD60352 4.73
53	5/8	1-5/8	12	CD32653 2.80	CD60353 5.05
54	5/8	1-5/8	12	CD32654 2.80	CD60354 5.05
55	5/8	1-5/8	12	CD32655 2.80	CD60355 5.05
56	1/2	1-3/8	12	CD32656 2.80	CD60356 5.05
57	1/2	1-3/8	12	CD32657 2.80	CD60357 5.05
58	1/2	1-3/8	12	CD32658 2.97	CD60358 5.38
59	1/2	1-3/8	12	CD32659 2.97	CD60359 5.38
60	1/2	1-3/8	12	CD32660 2.97	CD60360 5.38

- For use where extreme temperatures are found
- Coating allows for increased machining speeds from 50% up to 200%
- Used in machining Stainless Steels, Nickel-based and Titanium alloys
- Not recommended for aluminum

All cobalt drills have identification ring on shank.
For coating information see page 6. For technical information, please see pages 238 & 239.