

Reamers

YOUR #1 SOURCE FOR AMERICAN-MADE PREMIUM CUTTING TOOLS



TAPER PIPE LEFT HAND SPIRAL - RIGHT HAND CUT



SERIES 906
HIGH SPEED STEEL

SIZE	DIAMETER SMALL END	DIAMETER LARGE END	FLUTE LENGTH	# OF FLUTES	OVERALL LENGTH	SHANK DIAMETER	SIZE OF SQUARE	ITEM#	LIST PRICE
1/16	0.2320	0.2750	3/4	6	2-1/8	.3125	.235	TR97649	94.43
1/8	0.3160	0.3620	3/4	6	2-1/8	.4375	.328	TR97650	88.04
1/4	0.4060	0.4720	1-1/16	6	2-7/16	.5625	.421	TR97651	100.79
3/8	0.5400	0.6060	1-1/16	6	2-9/16	.7000	.531	TR97652	114.12
1/2	0.6650	0.7510	1-3/8	6	3-1/8	.8875	.515	TR97653	144.16
3/4	0.8760	0.9620	1-3/8	8	3-1/4	.9063	.679	TR97654	199.88
1	1.1030	1.2120	1-3/4	8	3-3/4	1.1250	.843	TR97655	294.12
1-1/4	1.4440	1.5530	1-3/4	10	4	1.2125	.984	TR97656	495.38
1-1/2	1.6840	1.7930	1-3/4	12	4-1/4	1.5000	1.125	TR97657	626.38
2	2.1590	2.2680	1-3/4	12	4-1/2	1.8750	1.406	TR97658	836.67

TAPER PIN HIGH SPEED STEEL



SERIES 987
STRAIGHT FLUTE



SERIES 991
LEFT HAND SPIRAL
RIGHT HAND CUT



SERIES 988
LEFT HAND HELICAL
RIGHT HAND CUT

SIZE	DIAMETER SMALL END	DIAMETER LARGE END	# OF FLUTES	STRAIGHT	LIST PRICE	LH-SPIRAL	LIST PRICE	LH-HELICAL	LIST PRICE
7/0	0.0497	0.0666	4	TR97525	75.52	TR97567	78.36	TR97546	70.06
6/0	0.0611	0.0806	4	TR97526	75.52	TR97568	78.36	TR97547	65.97
5/0	0.0719	0.0966	4	TR97527	68.84	TR97569	75.52	TR97548	68.44
4/0	0.0869	0.1142	4	TR97528	68.84	TR97570	75.52	TR97549	68.44
3/0	0.1029	0.1302	4	TR97529	68.84	TR97571	75.52	TR97550	61.80
2/0	0.1137	0.1462	4	TR97530	61.55	TR97572	65.97	TR97551	62.52
0	0.1267	0.1638	4	TR97531	59.20	TR97573	63.05	TR97552	64.02
1	0.1447	0.1798	6	TR97532	57.34	TR97574	64.02	TR97553	65.00
2	0.1605	0.2008	6	TR97533	57.34	TR97575	64.02	TR97554	73.58
3	0.1813	0.2294	6	TR97534	57.34	TR97576	64.02	TR97555	76.05
4	0.2071	0.2604	6	TR97535	64.02	TR97577	69.81	TR97556	85.61
5	0.2409	0.2994	6	TR97536	68.84	TR97578	74.47	TR97557	93.67
6	0.2773	0.3540	6	TR97537	83.10	TR97579	91.76	TR97558	109.94
7	0.3297	0.4220	6	TR97538	107.03	TR97580	116.02	TR97559	135.70
8	0.3971	0.5050	6	TR97539	137.15	TR97581	150.03	TR97560	159.23
9	0.4805	0.6066	6	TR97540	166.31	TR97582	181.05	TR97561	174.94
10	0.5799	0.7216	6	TR97541	182.59	TR97583	200.69	TR97562	222.12
11	0.7060	0.8780	8	TR97542	194.58	TR97584	214.10	TR97563	235.44
12	0.8420	1.0500	8	TR97543	301.08	TR97585	331.17	TR97564	364.46
13	1.0090	1.2590	10	TR97544	583.98	TR97586	642.38	TR97565	987.05
14	1.2500	1.5420	10	TR97545	935.72	TR97587	1038.46	TR97566	1140.27

For technical information, please see page 240.